



**WACKER
NEUSON**

all it takes!

Operator's Manual Track Excavator

ET145



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**WACKER
NEUSON**

EC Declaration of Conformity

Manufacturer

Wacker Neuson Linz GmbH, Flughafenstraße 7, 4063 Hörsching, Austria

**Product**

Machine designation	Hydraulic excavator
Machine model	XXXXXXXXXX
Trade name	XXXXXXXXXX
Serial number	XXXXXXXXXX
Engine / Output in kW	XXXXXXXXXX
Measured sound power level dB(A)	XXXXXXXXXX
Guaranteed sound power level dB(A)	XXXXXXXXXX

Conformity assessment procedure

Notified body according to Directive 2006/42/EC, appendix IX: Deutsche Gesetzliche Unfallversicherung e.V. DGUV Test Prüf- und Zertifizierungsstelle Fachbereich Bauwesen c/o BG BAU, Zwengenberger Straße 68, 42781 HAAN, Germany Notified Body of the EU, Distinguishing number: 0515

Notified body involved in procedure

TÜV SÜD Industrie Service GmbH
Westendstraße 199
D 80686 München
Notified Body of the EU, Distinguishing number: 0036

Directives and standards

We hereby declare that this product corresponds to the relevant regulations of the following Directives and standards:

2006/42/EG, 2005/88/EG, 2000/14/EG - appendix VIII, 2014/30/EU, 2014/53/EU (if telematic installed);
DIN EN ISO 12100:2010, DIN EN 474-1:2006+A4:2013, DIN EN 474-5:2006+A3:2013, DIN EN ISO 3471:2010, DIN EN ISO 3744:1995, DIN EN ISO 3449:2009

Authorized representative for the compilation of technical documentation

Wacker Neuson Linz GmbH
Flughafenstraße 7
4063 Hörsching
Austria

Robert Finzel,
Managing director



**WACKER
NEUSON**
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UK Declaration of Conformity

Manufacturer

Wacker Neuson Linz GmbH, Flughafenstraße 7, 4063 Hörsching, Austria

Product

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Conformity assessment procedure

Notified body according to Directive SI 2008 No. 1597, annex IX:
Deutsche Gesetzliche Unfallversicherung e.V. DGUV Test Prüf- und Zertifizierungsstelle Fachbereich
Bauwesen c/o BG BAU, Zwengenberger Straße 68, 42781 HAAN, Germany
Notified Body of the EU, Issue No.: 0515

UK recognized approved body for conformity assessment(s) in acc. to 2001 No. 1701

TUV SUD BABT Unlimited
Octagon House, Concorde Way Hampshire PO 15 5RL
United Kingdom
Notified Body, Issue No.: 0168

Directives and standards

We hereby declare that this product complies with the relevant provisions
of these regulations and standards:

SI 2008 No. 1597 (Supply of Machinery), N/A, SI 2001 No. 1701 (Noise Emission) - schedule 11, SI
2016 No. 1091 (EMC), SI 2017 No.1206 (radio equipment) (if telematic installed);
EN ISO 12100:2010, EN 474-1, EN 474-5, EN ISO 3471:2010, EN ISO 3744:1995, EN ISO 3449:2009

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Robert Finzel,
Managing director

2 Foreword

2.1 Operator's manual

2.1.1 Information about this operator's manual

This operator's manual provides important information on how to operate the vehicle safely, properly and economically.

The operator's manual and any supplements must be available in the vehicle at all times. Possible additions can be found at the end of the operator's manual.

The operator's manual contains all options. These options are not specifically marked. The vehicle does not necessarily have to have all options.

The vehicle's equipment can also be based on national or regional regulations.

Before starting work for the first time, the operator must read and understand the operator's manual completely.

QR codes can be found on the vehicle, e.g. on stickers, type plates or in various menu items on displays. These QR codes are not described in detail in this document. For more information, scan the QR code and follow the information online.

Content described in this operator's manual may differ from the current status due to ongoing technical development. This is especially true for software updates.

The contents of this operator's manual may appear to be incomplete. For example, there may be a **variant 2** but no **variant 1**, or lists in which numbers are missing (e.g. in the case of maintenance covers), etc. This is editorial and intended.

Graphics do not have to be the actual colors shown. They may deviate from the original for better legibility.

For further questions about the vehicle or the operator's manual, please contact your sales partner.

2.1.2 Storing the operator's manual

The operator's manual is located in the compartment on the left near the seat or in the document box behind the seat.

2.1.3 Understanding the operator's manual

2.1.3.1 Target group

These operating instructions are aimed at operating personnel (professional construction site personnel) and the vehicle operator.

A dealer or vehicle rental company must instruct the operator and have this instruction confirmed in writing.

2.1.3.2 Requirements for safe operation

Safe operation of a vehicle depends on the following criteria, among others:

- Vehicle model and equipment
- Maintenance
- Working and driving speed
- Condition of the ground or working environment

Most important are the operator's qualifications and judgment. A well-trained operator who follows the operator's manual and maintenance plan has the greatest impact on the vehicle's life and durability.

The operator acquires the following skills, among others, through proper training:

- Correct assessment of work situations
- Feel for the vehicle
- Assessment of potential hazardous situations
- Safe work processes because correct decisions are made for people, the vehicle and the environment.

The operator is at risk if the vehicle is operated improperly.

Follow the operating procedures and operator's manual described for the vehicle.

Clearly define the responsibilities for the operating personnel and the maintenance personnel.

Access to the vehicle and operation of the vehicle by children and persons under the influence of alcohol, drugs or medication is prohibited.

2.1.4 Abbreviations and explanations

2.1.4.1 Key to the symbols

Symbol	Explanation
1., 2., 3...	Instructions. The order must be followed.
⇒	Result or intermediate result of an action step
✓	Conditions for an activity
•	Enumeration/Instructions for action
-	Sub-enumeration
►	Avoiding hazards in a warning; Avoiding property damage in a note
[▶52]	Cross reference to a page of this document



Environment

Labeling of instructions, the non-observance of which may endanger the environment.

2.1.4.2 Abbreviations

Symbol	Explanation
Fig.	Figure

Symbol	Explanation
H/Q/T/AUX	Additional control circuit
OO	Operating hours
FOPS	Falling Objects Protective Structure (Protective structure against falling objects)
Hydraulic power coupler	Hydraulic power coupler (e.g. Easy Lock)
max.	maximal
min.	minimal
Mechanical power coupler	Mechanical power coupler
Item	Position
ROPS	Roll Over Protective Structure (Protective structure against roll over without loss of the floor contact)
TOPS	Tip Over Protective Structure (Protective structure against tipping over)

Color code

Code	Color
BU	blue
GN	green
RD	red
YE	yellow

2.1.4.3 Units of measurement

Volumes	
1 cm ³	(0.061 in ³)
1 m ³	(35.31 ft ³)
1 ml	(0.034 US fl.oz.)
1 liters	(0.26 gal)
1 liter/min	(0.26 gal/min)
Length	
1 mm	(0.039 in)
1 m	(3.28 ft)
Weight	
1 kg	(2.2 lbs)
1 g	(0.035 oz)
Pressure	
1 bar	(14.5 psi)
1 kg / cm ²	(14.22 lbs/in ²)
Force/output	
1 kN	(224.81 lbf)
1 kW	(1.34 hp)
1 PS	(0.986 hp)

Torque	
1 Nm	(0.74 ft.lbs.)
Velocity	
1 km/h	(0.62 mph)
Acceleration	
1 m/s ²	(3.28 ft/s ²)

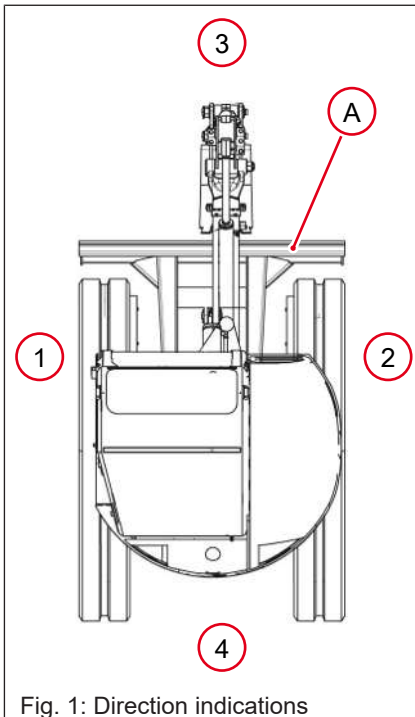
2.1.4.4 Glossary

Not all glossary entries necessarily apply to the vehicles described in the operator's manual.

Attachment	All interchangeable equipment (e.g. buckets) approved by Wacker Neuson and designed for working with the vehicle.
Work light	Work lights illuminate the work area of the vehicle.
Basic vehicle	Vehicle without options
Operator	A person who drives or works with the vehicle.
Operating personnel	Persons responsible for the operation, daily maintenance and cleaning of vehicles.
Recovery	The excavator is pulled out of the immediate risk zone (e.g. level crossing or construction site area).
Bystander	People who support the hoist operation or the briefing.
DEF	Diesel Exhaust Fluid = urea solution
DOC	Diesel oxidation catalyst; removes carbon monoxide and unburnt fuel residues from the exhaust gas
DPF	Diesel particulate filter; burns soot particles from the exhaust gas
Eco mode	Eco mode saves fuel and reduces emissions. A vehicle can be equipped with an automatic or manual eco mode.
Place of use	The place, where a vehicle is operated. Depending on the vehicle category, this can be e.g., construction site or an agricultural farm.
EU Stage V/Tier 4	The vehicles meet different emission standards depending on their equipment. If necessary (e.g. during operation), motor variants are described separately. EU Stage V and Tier 4 are examples. Other emission standards may also be specified in this document.
Vehicle	Unless otherwise stated, the term vehicle refers to the earth-moving machine described in this operator's manual. The vehicle may also be referred to as an excavator or dumper , for example, to avoid confusion with other vehicles.
Deactivate the vehicle safely	Park the vehicle on a stable surface so that it cannot tip over. Activate the parking brake on mobile excavators. If necessary, take additional measures: Track excavator: Lower the attachment and dozer blade to the ground. Mobile excavator: Lower the attachment, dozer blade and claws onto the ground.
Vehicle operator	A company that operates a vehicle. A person who operates a vehicle.
Vehicle operation	All work (e.g. transporting material, maintenance work) that may or must be carried out by an operator.
Danger zone	The danger zone is the area in which persons are at risk by the movements of the vehicle, the attachment or the material.

Lifting capacity chart	A lifting capacity chart shows the maximum weight that can be lifted in a given boom position during excavation. If the upper carriage is rotated during this process, the values in the load capacity chart must be adhered to.
HVO	Hydrotreated Vegetable Oils Non-fossil alternative to diesel made from renewable raw materials. The use of HVO reduces CO₂ and nitrogen oxides. The vehicle can be filled with HVO ex works. Conversion to HVO does not affect the vehicle's serviceability. All maintenance intervals remain unchanged. Any mixing ratio between HVO and diesel is possible.
Inspection	Technical examination of a vehicle by an authorized service center at defined intervals.
Joystick base	The left, folding joystick base.
Cab	Closed safety component for the operator. In this operator's manual, the term cab is used as an example for canopy and cab. If necessary, these two safety components are described separately.
Creep	Driving as slowly as possible and without jerking.
Hose breakage	Hydraulic oil exits a hydraulic hose at high pressure.
Check screw connections for tightness	Check screw connections and associated components for tightness by visual check or manually (without using a tool). In case of loose screw connections, contact authorized service center.
SCO	Selective catalytic oxidation
SCR	Selective catalytic reaction
Visual aids	Examples of visual aids are rearview mirrors, camera monitors, but also persons who support the operator during vehicle operation.
Load capacity chart	A load capacity chart shows the maximum weight that can be lifted in a given boom position during excavation. With this weight, the upper carriage can turn 360° with the dozer blade raised without the vehicle tipping over. The vehicle may travel very slowly ("creep").
Loading weight	The actual weight a vehicle has at the time of an upcoming transportation. The loading weight refers to vehicles equipped with options approved by Wacker Neuson.
Additional control circuits	Additional control circuits required for certain attachments. • AUX I/H1: Auxiliary control circuit (e.g., hydraulic hammer, swivel bucket) • AUX II/H2: 3rd control circuit (e.g. universal gripper) • AUX III/H3: e.g. Powertilt • AUX IV/Q1: Hydraulic power coupler system (e.g. Easy Lock) • AUX V: Pendulum gripper • T1: Return line

2.1.4.5 Direction indications



These terms are used from the point of view of an operator in the cab when the front of the cab faces the stabilizer blade **A**.

- 1: Left
- 2: Right
- 3: Front
- 4: Rear

2.2 Warranty and liability

2.2.1 Warranty

Warranty claims can only be made under the following conditions:

- The **general terms and conditions** and the **warranty conditions** of the sales partners of Wacker Neuson Linz GmbH must be observed.
- All instructions in this document must be followed.
- All maintenance work must be carried out according to the maintenance intervals in this document.
- Only carry out maintenance work that is described in this operator's manual.
- Do not perform any maintenance work that is marked as **authorized service center**.

2.2.2 Disclaimer

The warranty and product liability of Wacker Neuson Linz GmbH shall expire in the following cases in the event of personal injury or damage to property:

- Failure to comply with the safety and warning instructions on the vehicle, and in all documents supplied with the vehicle.
- Non-compliance with the intended use of the vehicle.
- Violation of the duty of care during operation, handling, care and maintenance and repair – even if no specific reference is made to this duty of care.
- Unauthorized modifications to the vehicle or the use of spare parts, accessories, attachments and special equipment not approved by Wacker Neuson Linz GmbH. This will invalidate the vehicle's conformity and approval.
- Changes approved by Wacker Neuson Linz GmbH may only be carried out by an authorized service center.
- Changes and modifications to the vehicle that result in restricted visibility. This will invalidate the vehicle's conformity and approval.

3 Usage

3.1 Use of the vehicle

The vehicle is intended to be used for:

- Only the attachments approved by Wacker Neuson must be used for loosening and moving earth, gravel and rubble as well as for the hammer operation, gripper operation and other operations. See **Technical data of the attachment**.
- Any use beyond this shall not be considered as intended use. Wacker Neuson shall not be not liable for any resulting damage; the risk is borne solely by the operator/operating company.
- Underground operation is prohibited.

Intended use also involves observing the instructions in the operator's manual and complying with the maintenance and servicing conditions.

- The vehicle may not be used on public roads.
- In lifting gear applications, the intended use is only guaranteed if the prescribed equipment is available and functional.
- Only use the power coupler with the associated attachments.
- A restricted work area applies to work with an attachment (e.g. hammer) which can result in fragments flying around.

Observe national and regional regulations.

3.2 Limits of the vehicle

3.2.1 Danger zone

- The danger zone is the area in which persons are at risk by the movements of the vehicle, the attachment or the material.
- The danger zone also includes the area that can be reached by falling loads, a falling device or ejected parts.
- The danger zone on slopes differs from the level. Secure cargo.
- Stop work immediately if persons are in the danger zone.
- Block off the danger zone if an adequate safety distance cannot be maintained.
- Extend the danger zone sufficiently in the immediate vicinity of buildings, scaffolds or other elements of construction.

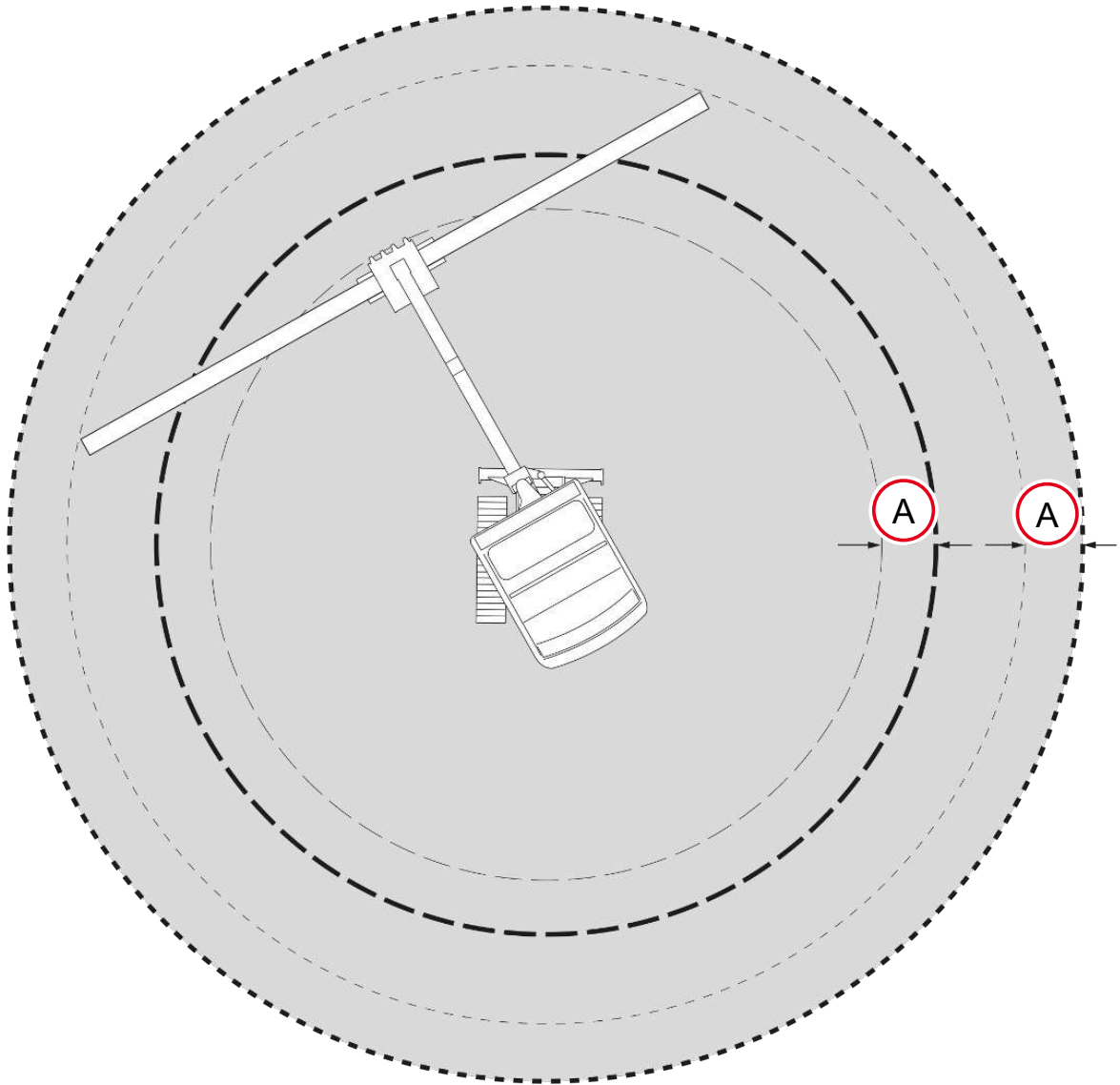


Fig. 2: Danger zone

— — —	Danger zone with a bucket
- - - -	Danger zone with one bucket and a safety distance of 1.5 m (59 in)
.....	Danger zone with an attached gripper (e.g. picking up a pipe)
.....	Danger zone with an attached gripper and a safety distance of 1.5 m (59 in)

A= Safety distance of 1.5 m (59 in)

Danger zone during lifting gear application

When using lifting gear, sling loads (**B** must be stabilized with ropes (**C**).
The slings must be outside the danger zone.

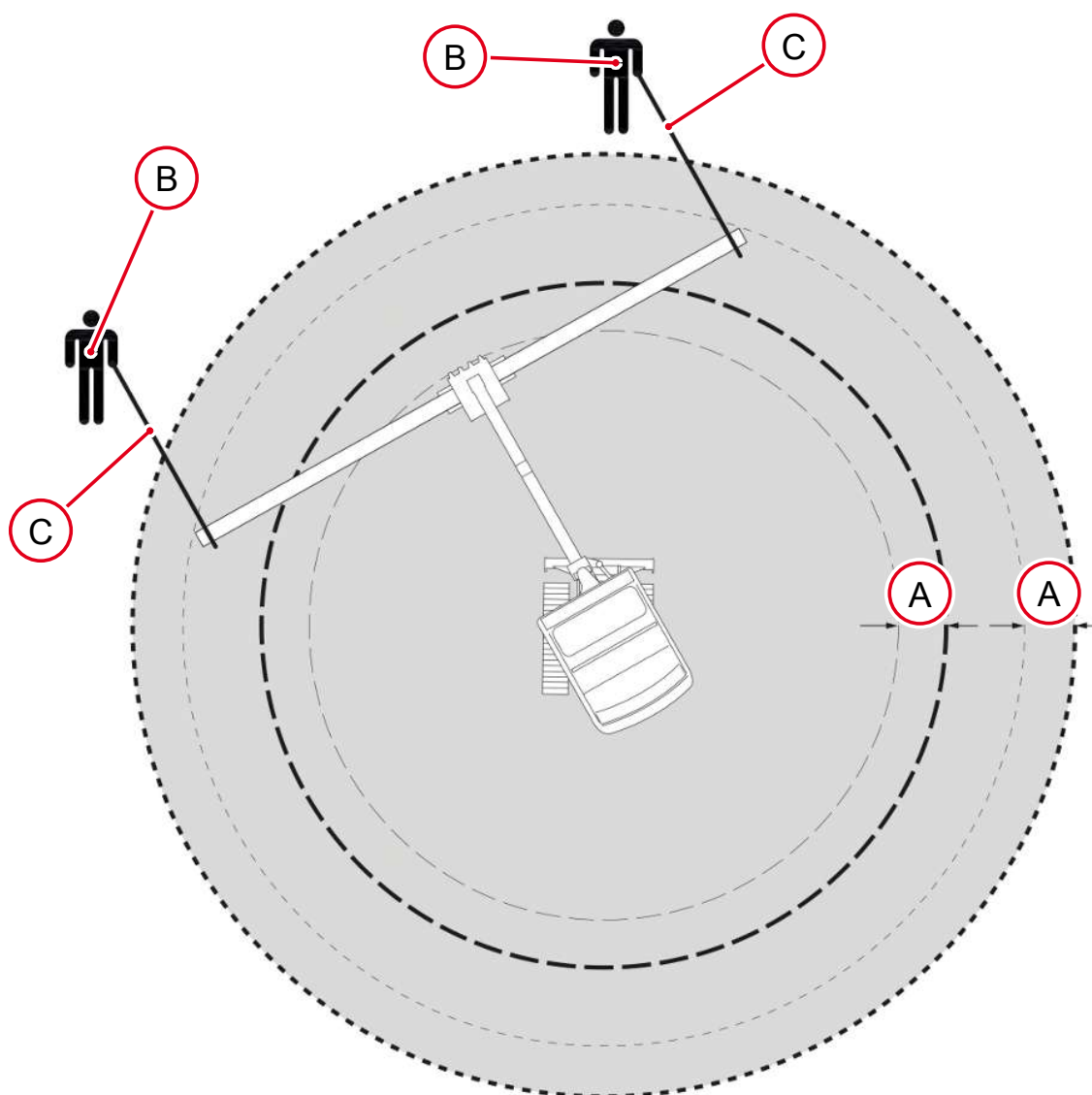


Fig. 3: Danger zone

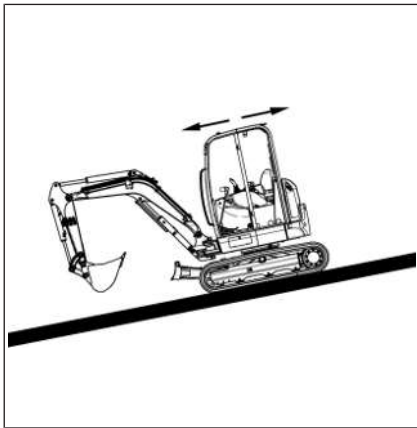
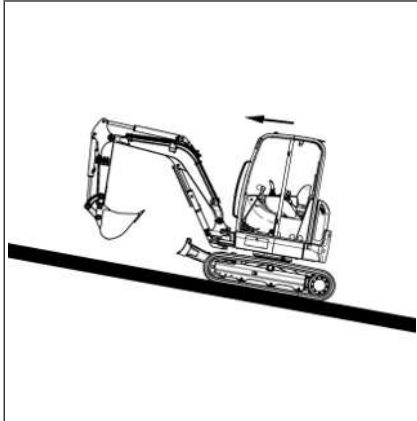
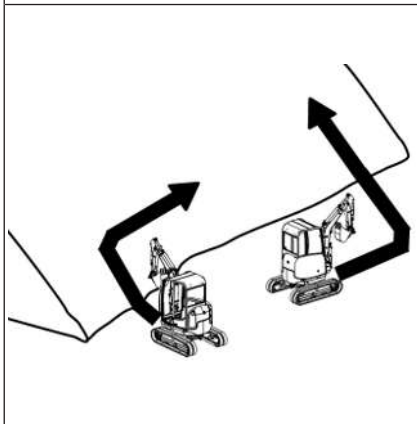
— — —	Danger zone with a bucket
- - - -	Danger zone with one bucket and a safety distance of 1.5 m (59 in)
.....	Danger zone with an attached gripper (e.g. picking up a pipe)
.....	Danger zone with an attached gripper and a safety distance of 1.5 m (59 in)

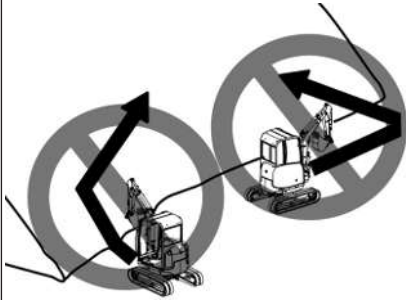
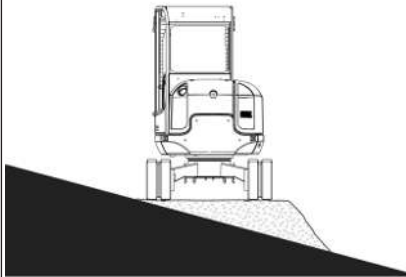
A = Safety distance of 1.5 m (59 in)

- Do not approach the edge of an unsecured excavation.
- Do not drive or work under earthen projections.
- Before starting work on the roof or suspended ceilings of buildings, check the load-bearing capacity of the subsurface.

3.2.2 Operating limits

Operating limits for driving on slopes

	Driving uphill and downhill (downhill arm system) Permitted up to a slope of 30°
	Driving uphill (arm system uphill) Permitted up to a slope of 15°
	Lateral slope drive Permitted up to a slope of 15°

	Diagonal drive Prohibited
	Working on lateral slopes Only permitted on a horizontal, load-bearing and level surface. If the slope is too steep, pile up material to create a horizontal, load-bearing, level footprint.

3.2.3 Operating temperature range

Operate the vehicle only at outside temperatures between -15 °C (5 °F) and +45 °C (+113 °F).

3.2.4 Operation in water

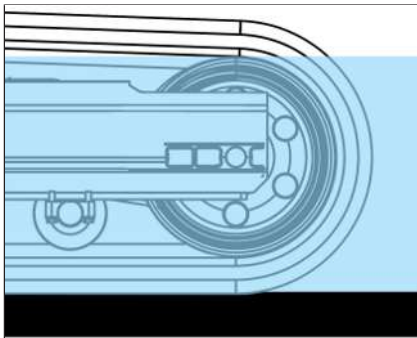


Fig. 4: Operating in water (symbolic representation)

The vehicle may only stand in water up to the upper edge of the tension wheel.

Lubricate lubrication points which have been under water for longer periods of time until only new grease is left in the lubrication points.

The slewing ring and the upper carriage must not be immersed under water.

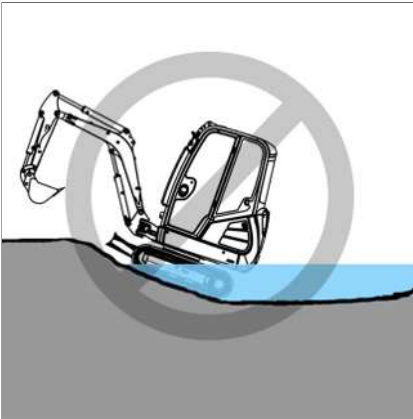


Fig. 5: Extend (symbolic representation)

Operating in a salty environment

Clean the vehicle regularly when used in a salty environment. Operation in salt water and in the vicinity of aggressive media (e.g. salt deposits) is prohibited.

3.2.5 Sea level

Information about sea levels indicates approximate values which depend on various environmental factors. The actual value may differ.

4 Safety

4.1 Safety symbols and signal words

The following symbol indicates safety information. It is used to warn of possible personal dangers.



DANGER

DANGER indicates a situation that leads to death or serious injury if it is not avoided.

Consequences of non-compliance.

- Preventing injury or death.



WARNING

WARNING indicates a situation that can lead to death or serious injury if not avoided.

Consequences of non-compliance.

- Preventing injury or death.



CAUTION

CAUTION indicates a situation that can lead to injury if not avoided.

Consequences of non-compliance.

- Preventing injuries.



NOTICE

NOTE indicates a situation that leads to material damage if not observed.

Consequences of non-compliance.

- Preventing property damage.

4.2 Qualification of operating personnel

4.2.1 Owner's duties

- Only allow specifically authorized, trained and experienced persons to operate, drive and perform maintenance on the vehicle.
- Do not allow persons to be trained or instructed by anyone other than an authorized and experienced person.
- Have persons to be trained or instructed practice under supervision until they are familiar with the vehicle and its behavior (for example with the steering and braking behavior).
- Access to the vehicle or vehicle operation is prohibited for children and persons under the influence of alcohol, drugs or medicine.
- Clearly and unequivocally define the responsibilities of the operating and maintenance personnel.
- Clearly and unequivocally define the responsibilities on the work area, also in view of traffic regulations.
- Give the operator the authority to refuse safety instructions from third parties.
- Have the vehicle serviced and repaired only by an authorized service center.

4.2.2 Required knowledge of the operator

- The operator is responsible for third parties.
- Avoid any operational mode that might pose a risk to safety.
- The specific national driving license is required.
- The vehicle may only be operated by authorized and safety-conscious persons.
- The operator and owner are obligated to operate the vehicle only in a safe and working condition.
- All persons working on or with the vehicle must have read and understood the safety instructions in this operator's manual before starting work.
- Follow, and instruct the operator in, legal and other mandatory regulations relevant to accident prevention.
- Observe and instruct the operator in regulations regarding road traffic and environmental protection.
- Use only the defined accesses for getting on and off the vehicle.
- Be familiar with the emergency exit of the vehicle.

4.2.3 Preparatory measures for the operator

- Before starting, check the vehicle whether it can be driven and operated safely.
- Increased caution if the driver has untied, long hair or wears jewelry.
- Wear close-fitting work clothes that do not hinder movement.

4.3 Conduct

Prerequisites for operation

- The vehicle has been designed and built in accordance with state-of-the-art standards and the recognized safety regulations. Nevertheless its use can cause danger to the operator or third parties, or damage to the vehicle.
- Store this operator's manual in the place provided for this in or on the vehicle. Immediately replace a damaged or illegible operator's manual and any supplements to it.
- The vehicle must only be operated in accordance with its designated use and the instructions set forth in this operator's manual.
- The operator and owner are obligated to operate the vehicle only in a safe and working condition.
 - If a damage or malfunction occurs during operation, put the vehicle out of operation immediately and secure it against restart.
 - Have all malfunctions jeopardizing the safety of the operator or third parties immediately repaired by an authorized service center.
- Do not put the vehicle into operation or operate it after an accident; have it inspected for damage by an authorized service center.
 - Have the seat belt replaced by an authorized service center after an accident, even if there is no visible damage.
 - Pay particular attention to damage to the cab and protective structures.
- Keep climbing aids (handholds and footholds) free from dirt, snow and ice.
- The owner is responsible for requiring the operating and maintenance personnel to wear protective equipment as required by the circumstances.

4.4 Operating

4.4.1 Preparative measures

- Operation is only allowed with correctly installed and intact protective structures.
- Keep the vehicle clean. This reduces injury, accident and fire hazards.
- Safely store objects you carry with you in the places provided for this (for example in the storage compartment, drinks holder).
- Do not carry objects with you that protrude into the operator's work space. They can create another danger in case of an accident.
- Observe all safety and information labels.
- Start and operate the vehicle only with the seat belt fastened and only from the place provided for this.
- Check the condition and the fastening of the seat belt. Have malfunctioning seat belts and mounting hardware replaced by an authorized service center.
- Before starting work, adjust the seating position so that all control elements can be reached and fully operated.
- Only make personal settings when the vehicle is at a standstill (e.g. seat, steering column).
- Ensure that all safety devices are properly installed and functional before starting work.
- Before starting work or after interrupting work, ensure that the brake, steering, signaling and light systems are functional.
- Before commissioning the vehicle, ensure that nobody is in the danger zone.

4.4.2 Job site

- The operator is responsible for third parties.
- Before starting work, familiarize yourself with the job site. This applies to, for example:
 - Obstacles in the work area and vehicle travel area.
 - Any barriers separating the job site from public roads.
 - Load-bearing capacity of the soil.
 - Existing overhead and underground lines.
 - Special operating conditions (e.g. dust, steam, smoke, asbestos).
- The operator must know the maximum dimensions of the vehicle and the attachment.
- Maintain a safe distance (e.g. from buildings, edges of building pits).
- When working in buildings or in enclosed areas, pay attention to:
 - Ceiling heights and passage heights.
 - Width of the entrances and passages.
 - Maximum ceiling load and maximum ground load.
 - Sufficient room ventilation (e.g. danger of carbon monoxide poisoning).
- Use existing visual aids to stay aware of the danger zone.
- In conditions of darkness and poor visibility, switch on existing work lights and ensure that motorists are not blinded by these lights.
- If the existing lights of the vehicle are not sufficient for performing work safely, ensure additional lighting of the job site.
- Hot vehicle parts and exhaust gases increase the risk of fire.

4.4.3 Danger zone

- The danger zone is the area in which persons are at risk by the movements of the vehicle, the attachment or the load.
- The danger zone also includes the area that can be reached by falling load, a falling device or ejected parts.
- Extend the danger zone sufficiently in the immediate vicinity of buildings, scaffolds or other elements of construction.
- Seal off the danger zone should it not be possible to keep a sufficient safety distance.
- When persons are in the danger zone, stop work immediately.

4.4.4 Transporting passengers

- Transporting passengers with the vehicle is not allowed.
- Transporting persons on and in attachments is not permitted.
- Transporting persons on and in trailers is not permitted.

4.4.5 Mechanical integrity

- The operator and owner are obligated to operate the vehicle only in a safe and working condition.
- Only operate the vehicle if all protective and safety-related equipment (e.g. protective structures such as cab or roll bar, detachable protective devices) are installed and functional.
- Check the vehicle for visible damage and defects.
- If a damage or malfunction occurs during operation, put the vehicle out of operation immediately and secure it against restart.
- Have all malfunctions jeopardizing the safety of the operator or third parties immediately repaired by an authorized service center.

4.4.6 Starting the engine of the vehicle

- Start the engine only according to the operator's manual.
- Observe all warning lights and control lights.
- Do not use any liquid or gaseous starting aids (e.g. ether or starting fuel).

4.4.7 Vehicle operation

- Start and operate the vehicle only with the seat belt fastened and only from the place provided for this.
- Put the vehicle into operation only if visibility is sufficient (have another person guide you if necessary).
- When parking on slopes:
 - Travel or work only uphill or downhill.
 - Avoid vehicle travel across a slope, observe the vehicle's permissible inclination (and of the trailer if necessary).
 - Keep loads on the uphill side of the vehicle and as close as possible to it.
 - Keep attachments close to the ground.
- Adapt the travel speed to the circumstances (e.g. the ground conditions, weather conditions).
- There is increased danger during backward vehicle travel. Persons in the blind spot of the vehicle cannot be seen by the operator.
 - Ensure that nobody is in the danger zone when you change the travel direction.
- Never get on a moving vehicle and never jump off the vehicle.

4.4.8 Vehicle travel on public roads and sites

- The specific national driving license is required.
- When driving on public roads or sites, observe the national regulations (e.g. road traffic regulations).
- Ensure that the vehicle is in compliance with the national regulations.
- In order not to blind other motorists, using the existing work lights during vehicle travel on public roads or sites is prohibited.
- When crossing underpasses, bridges, tunnels, e.g. ensure that the clearance height and width is sufficient.
- The mounted attachment must be approved for driving on public roads or sites (see the registration papers).
- When transferring the vehicle on public roads, the attachment must be brought into transport position and emptied.
- The prescribed lighting and protective devices must be mounted on the attachment.
- Take measures against unintentional operation of the working hydraulics.
- If the vehicle has different steering modes, ensure that the mandatory steering mode is selected.

4.4.9 Parking the vehicle

Stopping the engine of the vehicle

- Stop the engine only according to the operator's manual.
- Before stopping the engine, lower the attachment to the ground.

4.4.10 Securing the vehicle

- Unbuckle the seat belt only after stopping the engine.
- Secure the vehicle from rolling away before leaving the vehicle (e.g. parking brake, suitable chocks).
- Remove the starting key and secure the vehicle against unauthorized operation.

4.5 Lifting gear applications

4.5.1 Requirements

- Have loads fastened and the operator guided by a qualified person who has specific knowledge of lifting gear applications and the usual hand signals.
- The person giving instructions to the operator must stay in visual contact with the operator when fastening, guiding or removing the load (maintain visual contact).
- If this not be possible, ask one more person with the same qualifications to guide.
- The operator may not leave his seat as long as the load is raised.

4.5.2 Fastening, guiding and removing loads

- Follow the applicable specific regulations for fastening, guiding and removing a load.
- Wear protective equipment when fastening, guiding and removing loads (e.g. a hard hat, safety glasses, protective gloves, safety shoes).
- Do not place lifting and fastening gear over sharp edges or rotating parts. Loads must be fastened so as to prevent them from slipping or falling.
- Move loads only on horizontal, level and firm ground.
- Move loads close to the ground.
- In order to avoid oscillating movements of loads:
 - Perform smooth, slow movements with the vehicle.
 - Use cables to guide the load (do not use hands to guide).
 - Bear in mind the weather conditions (for example the wind force).
 - Keep a minimum safety distance from objects.
- The operator may allow the load to be fastened and removed only if the vehicle and its attachment are not being moved.
- Danger zones must not overlap with the work zones of other vehicles.

4.5.3 Lifting gear applications

- The vehicle and the attachment must be certified for lifting gear applications.
- Observe the national regulations for lifting gear applications.
- Lifting gear applications are procedures involving raising, transporting and lowering loads with the help of lifting and fastening gear.
- The help of an accompanying person is necessary for fastening, guiding and removing the load.
- There must be nobody under the load.
- Stop the vehicle immediately and stop the engine if persons enter the danger zone.
- Only operate the vehicle in lifting gear applications if the prescribed lifting gear (e.g. joint rod linkage and load hook) and safety equipment are present and functional (e.g. visual and audible warning equipment, line break protection, stability table).
- Use only lifting and fastening gear certified by a test or certification body, observe the inspection intervals. Adhere to the inspection intervals.
- Only use undamaged attachments and shackles. No belts, slings or cables.
- Do not use any lifting and fastening gear that is dirty, damaged or not of sufficient size.
- Do not interrupt the work process with a load attached.

4.6 Trailer operation

- The vehicle is not authorized for trailer operation.

4.7 Operation of attachments

4.7.1 Attachments

- Only use attachments that are certified for the vehicle or its protective equipment (for example splinter protection).
- All other attachments require the vehicle manufacturer's release.
- The danger zone and the work area depend on the attachment used.
 - See charger operator's manual.
- Secure the load.
- Do not overload the attachment - observe the permitted vehicle payloads.
- Check the correct position of the lock.

4.7.2 Operating

- Transporting persons on/in an attachment is prohibited.
- Installing a work platform is prohibited.
 - Exception: The vehicle is certified and equipped with the necessary safety equipment.
- Attachments and counterweights modify handling, as well as the steering behavior and brake capability of the vehicle.
- The operator must be familiar with these modifications and act accordingly.
- Before starting work, operate the attachment to check that it works correctly.
- Before putting the attachment into operation, ensure that nobody is at risk
- Lower the attachment to the ground before leaving the seat.

4.7.3 Removing and fitting attachments

- Before coupling or uncoupling hydraulic connections:
 - Stop the engine.
 - Releasing the pressure from the working hydraulics.
- Picking up and lowering attachments to the ground requires special care:
 - Pick up and safely lock the attachment in accordance with the operator's manual,
 - Lower the attachment only to firm, level ground and secure it to prevent it from tipping over or rolling away.
- Put the vehicle and the attachment into operation only if:
 - The protective equipment has been installed and is functional.
 - The connections for the lights and the hydraulic system have been established and are functional.
- Carry out a visual inspection of the locking mechanism. Work must not be carried out before correct locking has been clearly established.
- There must be nobody between the vehicle and the equipment when picking up or lowering an attachment to the ground.

4.8 Towing, recovery, loading and transporting

4.8.1 Recovery

- Seal off the danger zone.
- For recovery, hire a towing service or an authorized service center.
- No persons are allowed to be in the area of the recovery equipment. The safety distance is 1.5 times the length of the recovery equipment.
- Do not use the towing device to recover the vehicle.
- Check the recovery equipment for damage before recovery.
- Only use recovery equipment approved by a testing laboratory or certification body. Adhere to the inspection intervals .
- Fasten recovery equipment only at the defined points.
- A vehicle of at least the same weight category must be used as the tractor vehicle. Furthermore, the tractor vehicle must be equipped with a safe braking system and sufficient tractive power.
- After recovery, tow the vehicle only in accordance with this operator's manual in order to avoid damage to the vehicle.

4.8.2 Crane-lifting

- Seal off the danger zone.
- The crane and the lifting gear must have suitable dimensions.
- Take into account the vehicle's overall weight.
- Wear protective clothing and equipment when fastening, guiding and removing the vehicle (for example a hard hat, safety glasses, safety boots).
- Use only lifting and fastening gear certified by a test or certification body, observe the inspection intervals.
- Do not use any lifting and fastening gear that is dirty, damaged or not of sufficient size.
- Visually inspect to ensure that all attachment points are not damaged or worn (e.g. no widening, no sharp edges, no cracks).
- Have loads fastened and crane operators only guided by experienced persons.
- The person guiding the crane operator must be within sight or sound of him.
- Observe all movements of the vehicle and lifting gear.
- Secure the vehicle against unintentional movement.
- Raise the vehicle only after it is safely attached and the signalman has given his approval.
- Use only the slinging points provided for fastening the lifting gear (for example cables, belts).
- Do not attach the vehicle by twining the lifting gear (for example cables, belts) around it.
- Ensure an even load distribution when fastening the lifting gear.
- Ensure that no one is in, on or under the vehicle when loading the vehicle.
- Observe the national regulations.
- Load the vehicle only in accordance with this operator's manual to avoid damage to the vehicle.
- Do not raise a vehicle that is stuck or frozen onto the ground, for example.
- Bear in mind the weather conditions (for example the wind force).

4.8.3 Transporting

- For the safe transportation of the vehicle:
 - The transport vehicle must have a sufficient bearing load and loading surface.
 - The maximum weight rating of the transport vehicle must not be exceeded.
- Use only lifting and fastening gear certified by a test or certification body, observe the inspection intervals. Adhere to the inspection intervals .
- Do not use any lifting and fastening gear that is dirty, damaged or not of sufficient size.
- In order to secure the vehicle on the loading surface, use only the fastening points provided for this purpose.
- Ensure that nobody is in or on the vehicle during transporting.
- Observe the national regulations.
- Bear in mind the weather conditions (e.g. ice, snow).
- Ensure the minimum load on the steering axle(s) of the transport vehicle, and ensure an even load distribution.

4.9 Maintenance

4.9.1 Maintenance

- Observe the intervals prescribed by law and those specified in this operator's manual for routine checks/inspections and maintenance.
- For maintenance activities, ensure that all tools and service center equipment are adapted to the performance of the task described in this operator's manual.
- Do not use any damaged or malfunctioning tools.
- The vehicle and the engine must be stopped during maintenance.
- Once maintenance is over, correctly install safety equipment again that has been removed.
- Wait for the vehicle to cool down before touching components.

4.9.2 Personal safety measures

- Avoid any operational mode that might pose a risk to safety.
- Wear protective equipment (for example hard hat, protective gloves, safety shoes).
- Tie back long hair and remove all jewelry.
- If maintenance on a running engine cannot be avoided:
 - only work in groups of two.
 - Both persons must be authorized and trained for the operation of the vehicle.
 - One person must be seated on the seat and stay in contact with the second person.
 - Keep a safe distance from rotating parts (e.g. from fan blades, belts).
 - Keep a sufficient distance to hot parts (e.g. exhaust system).
 - Perform maintenance only in well-ventilated rooms or rooms with an exhaust-gas suction system.
- Safely lock or support vehicle components before starting work.
- Take special care when working on the fuel system due to the increased risk of fire.

4.9.3 Preparative measures

- Attach a warning label to the control elements (e.g. "Vehicle being serviced, do not start").
- Before performing assembly work on the vehicle, support the areas to be serviced and use suitable lifting and supporting equipment for the replacement of parts over 9 kg.
- Perform maintenance only if:
 - the vehicle is positioned on firm and level ground.
 - the vehicle is secured against rolling away (e.g. parking brake, chocks) and the attachment is placed on the ground.
 - The engine is stopped.
 - the starting key has been removed.
 - the pressure in the working hydraulics has been released.
- If maintenance has to be performed under a raised vehicle or attachment, support the vehicle or attachment (e.g. with a lift platform, trestles) to ensure safety and stability.
- Hydraulic cylinders or jacks alone do not sufficiently secure a raised vehicle or attachment.

4.9.4 Measures for performing maintenance

- Perform only the maintenance described in this operator's manual.
- All work that is not described in this operator's manual must be performed by qualified and authorized technically trained personnel.
- Follow the maintenance plan.
- Always use specially designed or otherwise safety-oriented ladders and working platforms to perform overhead maintenance. Do not use vehicle parts or attachments as a climbing aid.
- Do not use attachments as a lift platform for persons.
- Keep climbing aids (handholds and footholds) free from dirt, snow and ice.
- Disconnect the negative terminal of the battery before working on the electrical system.

4.9.5 Modifications and spare parts

- Do not modify the vehicle and the attachment (e.g. the safety devices, lighting, tires, straightening and welding work).
- Modifications must be approved by the manufacturer and performed by an authorized service center.
- Use only original spare parts.

4.9.6 Protective structures

- The cab, roll bar and protective screen are tested protective structures and may not be changed (e.g. no drilling, bending, welding).
- Perform a visual check according to the maintenance plan (for example check fastenings for damage).
- If damage or defects are detected, have them immediately checked and repaired by an authorized service center.
- Only have protective structures retrofitted or replaced by an authorized specialist workshop.
- Replace self-locking fasteners (for example self-locking nuts) by new ones after removing them.

4.10 Measures for avoiding risks

4.10.1 Tracks

- Repair work on tracks may only be carried out by trained technical personnel.
- Check tracks for correct tension and externally visible damage (e.g. cracks, cuts).
- Special care must be taken on slippery surfaces (e.g. steel plates, ice) as there is a high risk of slipping.
- Only use approved tracks.

4.10.2 Hydraulic and compressed-air system

- Check all lines, hoses and screw connections regularly for leaks and visible damage.
- Splashed oil can cause injury and fire.
- Leaking hydraulic and compressed-air lines can cause the full loss of the braking effect.
- Have damage and leaks immediately repaired by an authorized service center.
- Check the hydraulic hoses at the recommended intervals and have them replaced.

4.10.3 Electrical system

- Use only fuses with the specified current rating.
- In case of damage or malfunction in the electrical system:
 - Put the vehicle out of operation immediately and secure it against restart.
 - Disconnect the battery.
 - Have the fault repaired.
- Ensure that work on the electrical system is only performed by technically trained personnel.
- Regularly check the electrical system. Have malfunctions repaired immediately (for example loose connections, scorched cables).

4.10.4 Battery



⚠ WARNING

CALIFORNIA: Proposition 65 (Law of 1986 on toxic substances and safe drinking water) Warning!

Battery terminals, clamps and similar parts contain lead and lead compounds. These chemicals are considered by the State of California to be the cause of cancer and reproductive harm.

- ▶ Wash hands after working on the battery.

- Batteries contain caustic substances (for example sulfuric acid). When handling the battery observe the specific safety instructions and regulations relevant to accident prevention.
- A volatile oxyhydrogen mixture forms in batteries during normal operation and especially during charging. Always wear gloves and eye protection when working with batteries.
- Do not perform battery maintenance near open flames.
- Perform battery maintenance only in well-ventilated areas (e.g. due to vapors harmful to health, explosion hazard).
- Starting the vehicle with battery jumper cables is dangerous if performed improperly. Observe the safety instructions regarding the battery.

4.10.5 Safety instructions regarding internal combustion engines



⚠ WARNING

CALIFORNIA: Proposition 65 (Law of 1986 on toxic substances and safe drinking water) Warning!

Engine exhaust, some of its components and certain components contain or release chemicals that are classified by the State of California to cause cancer, birth defects or reproductive harm.

- Internal combustion engines present special hazards during operation and fueling.
- Failure to follow the warnings and safety instructions can cause serious injury or death.
- Keep the area around the exhaust system free of flammable materials.
- Check the engine and fuel system for leaks (e.g. loose fuel lines). Don't start or let the engine run in case of leaks.
- Breathing the exhaust fumes causes death very quickly.
- Engine exhaust fumes contain invisible and odorless gases (e.g. carbon monoxide and carbon dioxide).
 - Operate the vehicle only on appropriately ventilated areas.
- The respective safety instructions must be observed when using the vehicle in areas where there may be explosion hazards.
- Do not touch the engine, exhaust system and cooling system as long as the engine is still running or has not cooled down yet.
- Do not remove the filler cap of the radiator when the engine is running or hot.
- The coolant is hot, under pressure and can cause serious burns.

4.10.6 Bleeding the fuel system and refueling

- Do not bleed the fuel system or refuel near open flames.
- Bleed the fuel system and refuel only in well-ventilated areas (e.g. due to vapors harmful to health, explosion hazard).
- Wipe away fuel spills immediately (e.g. due to fire hazard, slipping hazard).
- Firmly close the fuel tank cap; replace a malfunctioning fuel tank cap.

4.10.7 Handling oil, grease and other substances

- Observe the safety data sheet when handling oils, greases and other chemical substances (e.g. battery acid, coolant, urea solution).
- Wear appropriate protective equipment (e.g. protective gloves, safety glasses).
- Be careful when handling hot vehicle fluids and consumables – there is a risk of burning and scalding.
- Only work with corresponding personal protective equipment, e.g. respiratory protection in exposed areas (e.g. dust, steam, smoke, asbestos).
- Do not operate the vehicle in radioactively, biologically or chemically contaminated areas.

4.10.8 Fire hazard

- Fuel, lubricants, grease and coolants are flammable.
- Do not use flammable detergents.
- Keep the area around the exhaust system free of flammable materials.
- Hot vehicle parts and exhaust gases increase the risk of fire.
 - Stop and park the vehicle only in safe areas.
- If the vehicle is equipped with a fire extinguisher, have it installed in its specific location.
- Keep the vehicle clean. This reduces fire hazards.

4.10.9 Working near electric supply lines

- Before performing any work, the operator must check whether there are any electrical supply lines in the designated work area.
- If there are electrical supply lines, only a vehicle with cab may be used (Faraday cage).
- Keep a safe distance from existing electric supply lines.
- If this is not possible, the operator must initiate other safety measures in agreement with the owner or operating company of the supply lines (e.g. shutdown the power).
- If supply lines are exposed, they must be fastened, supported and secured accordingly.
- If live supply lines are touched nevertheless:
 - do not leave or touch the cab (Faraday cage).
 - If possible, drive the vehicle out of the danger zone.
 - Warn others against approaching and touching the vehicle.
 - Have the live wire de-energized.
 - Do not leave the vehicle until the supply lines that have been touched or damaged have been safely de-energized.

4.10.10 Working near non-electric supply lines

- Before performing any work, the operator must check whether there are any non-electrical supply lines in the designated work area.
- If non-electrical supply lines exist, the operator must initiate safety measures in agreement with the owner or operating company of the supply lines (e.g. shutdown the supply line).
- If supply lines are exposed, they must be fastened, supported and secured accordingly.

4.10.11 Behavior during thunderstorms

- Stop vehicle operation if a thunderstorm is gathering.
 - Stop the vehicle, secure and leave it, and avoid being near it.

4.10.12 Noise

- Observe the noise regulations (for example during applications in enclosed premises).
- Bear in mind external sources of noise (compressed-air hammer, concrete saw).
- Do not remove the sound baffles of the vehicle and attachment.
- Have damaged sound baffles immediately replaced (e.g. an insulating mat, muffler).
- Before starting work with the vehicle or attachment, find out about its noise level (e.g. label) - wear hearing protection.
- Do not wear ear protectors during vehicle travel on public roads or sites.

4.10.13 Cleaning

- Risk of injury from compressed air and high-pressure cleaners.
 - Wear appropriate protective equipment.
- Do not use any dangerous and aggressive detergents.
 - Wear appropriate protective equipment.
- Operate the vehicle only in a clean condition.
 - Keep climbing aids (handholds and footholds) free from dirt, snow and ice.
 - Keep the cab windscreens and visual aids clean.
 - Keep the headlights and work lights clean.
 - Keep the control elements and control lights clean.
 - Keep the safety and information labels clean, and replace damaged and missing labels by new ones.
- Perform cleaning work only if the engine is stopped and cooled down.
- Bear in mind sensitive components and protect them accordingly (e.g. electronic control units, relays).

5 Vehicle Description

5.1 Vehicle view



Fig. 6: Vehicle view

Item	Designation	Side
1	Cab	[41]
2	Rearview mirror	[81]
3	Boom system	[119]
4	Additional control circuits	[133]
5	Stabilizer blade	[122]
6	Under carriage	[105]
7	Maintenance cover 1	[169]
8	Engine hood	[167]

5.2 Short description

Wacker Neuson excavators are powerful, highly flexible, efficient and environmentally friendly earth-moving machines. Their main area of application is loosening and moving earth, gravel and rubble.



Information

The vehicle can be equipped with the **Telematic** option for transmitting operating data, location, etc. via satellite.

5.2.1 Types and trade names

Vehicle type	Trade name
E11-02	ET145

5

5.2.2 Protective structures

Protective structures are safety components that protect the operator from danger. These elements can be standard or retrofitted.

Safety component	Certificate	Availability
Cab	TOPS	Series
	ROPS	Series
	FOPS (Level I)	Series
	FOPS (Level II)	Option
	Front Guard (Level II)	Option

Responsibility for fitting protective structures

The decision as to whether and which protective structures (type or level I or II) are necessary must be made by the vehicle operator and depends on the respective work situation.

The vehicle operator must comply with national and regional regulations and inform the operator which protective structures must be used in the respective work situation.

The vehicle operator must ensure that only work that does not require a higher level of protection may be carried out.

5.2.3 Definition of FOPS/front guard level

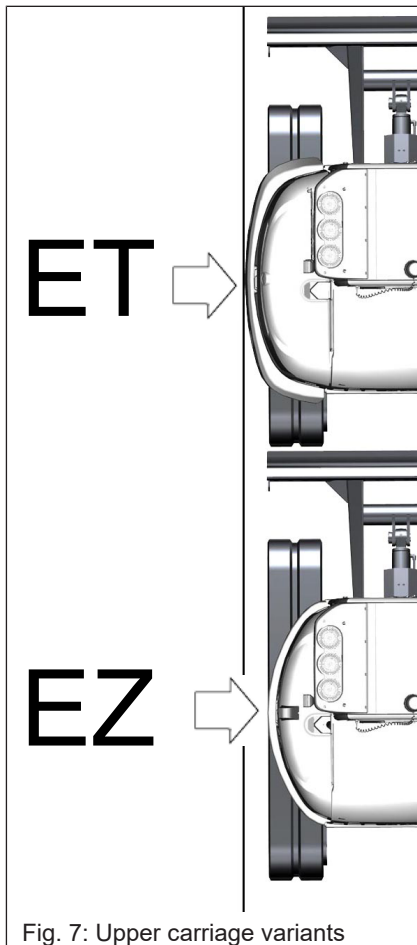
5.2.3.1 Level I

Penetration resistance to protect against falling (FOPS) or frontal penetration in the cab (Front Guard) of small objects (e.g. bricks, small pieces of concrete, hand tools) for vehicles used, for example, in road maintenance, landscaping and other construction site work.

5.2.3.2 Level II

Penetration resistance to protect against heavy objects (e.g. trees, rocks) falling (FOPS) or entering the cab from the front (Front Guard) for vehicles used e.g. for clearing, demolition and forestry work.

5.2.4 Upper carriage variants



ET: Conventional upper carriage

EZ: Zero tail upper carriage; the upper carriage **without additional weight** does not protrude beyond the width of the vehicle when turning.

Fig. 7: Upper carriage variants

5.3 Control elements at the operator station

Vehicle with cab

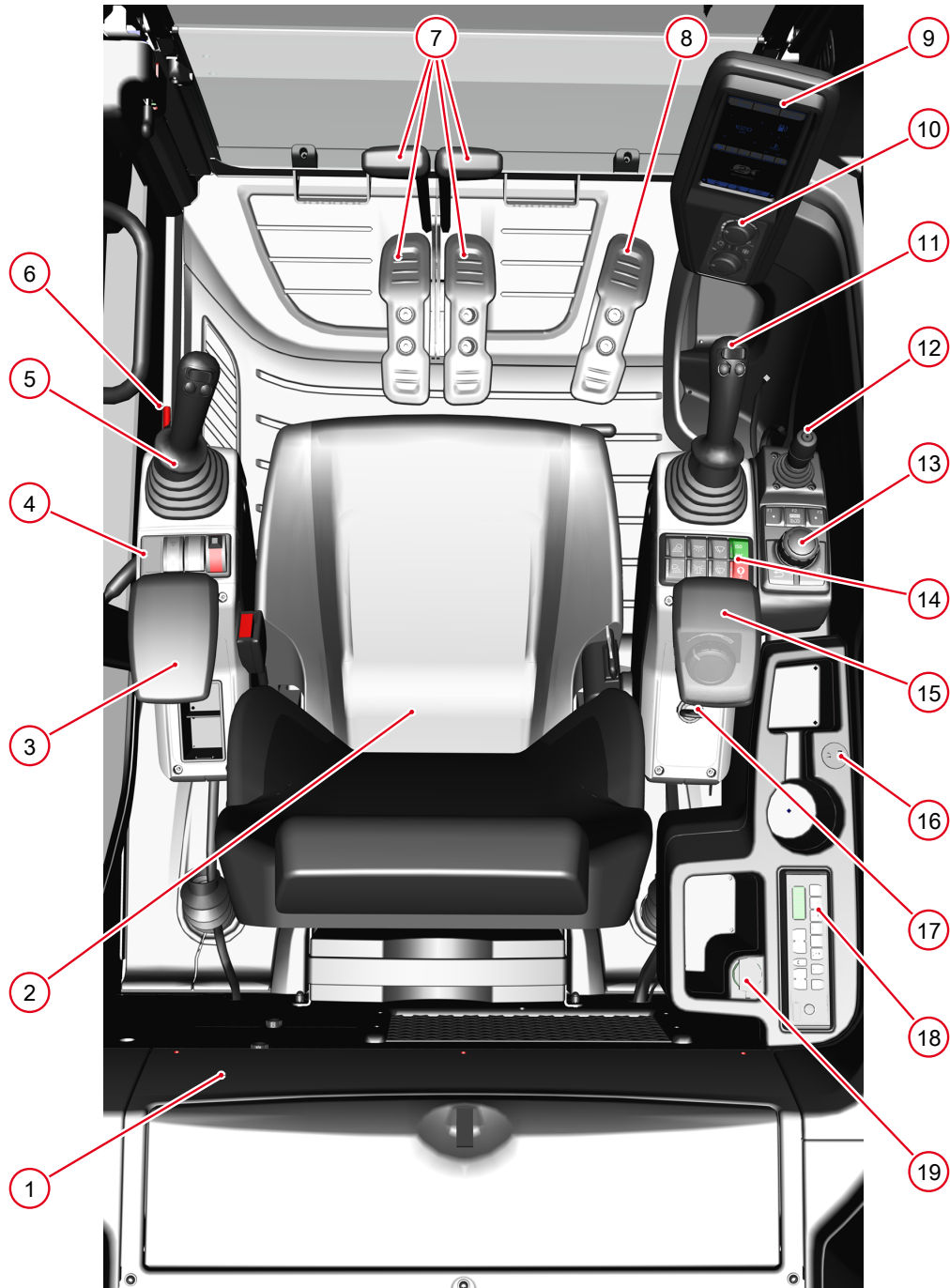


Fig. 8: Operator station

Item	Designation	Side
1	Cab fuse box	[235]
2	Seat	[71]
3	Armrest	[74]

Item	Designation	Side
4	Switch panel	[43]
5	Joystick	[119]
6	Joystick base	[96]
7	Accelerator pedals/drive levers	[108]
8	Pedal swivel boom	[122]
9	Display	[88]
10	Temperature controller	[117]
11	Joystick	[119]
12	Stabilizer blade lever	[122]
13	Jog dial	[44]
14	Switch panel	[43]
15	Armrest	[74]
16	USB port for radio (see the radio operator's manual)	[238]
17	Starter	[100]
18	Radio	--
19	12-V socket	[238]

5.3.1 Control elements

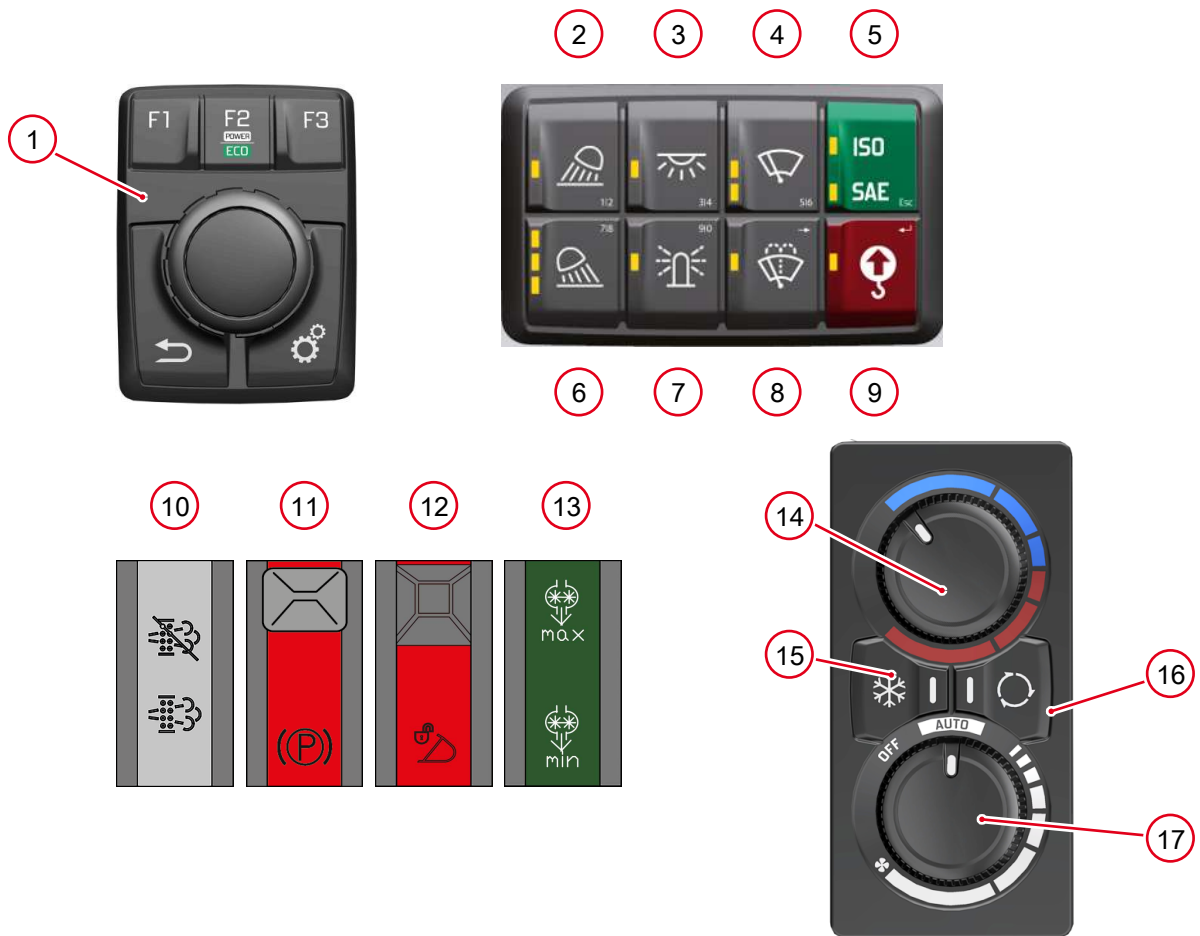


Fig. 9: Control elements and switches

Item	Designation	Side
1	Jog dial	[44]
2	Boom headlights	[113]
3	Interior light	[115]
4	Window wiper	[116]
5	ISO/SAE switchover	[119]
6	Roof and undercarriage roof lights	[113]
7	Rotating beacon	[115]
8	Washer system	[116]
9	Safe load indicator	[124]
10	Diesel particulate filter (854F-E34TAWF)	[206]
11	Parking brake Exhaust aftertreatment (854F-E34TAWF)	[206]
12	HSWS	[142]
13	Change the oil flow	[152]
14	Temperature controller	[117]

Item	Designation	Side
15	Air conditioning system	[118]
16	Recirculation mode	[117]
17	Ventilation	[117]

5.3.2 Jog dial



Fig. 10: Jog dial

Jog dial

After starting the engine, the controller controls the throttle.

Press the controller to toggle between throttle and oil flow.

Symbol	Control element		Function	Side
	F1		Display operating states	[93]
	F2		Change engine operating mode directly	[107]
	F3		Automatic speed control	[107]
	Menu key	Press briefly	Select control circuits	[152]
			Change engine operating mode	[107]
	Press long		Select and configure attachment	[152]
			Dozer blade	[122]
			Service menu/error messages	[220]
			Display settings	[89]
	Return button		Back to the previous menu	--
	Controller	turn	Select menu items	--
		press	Confirm menu items	

Daily and total operating hours

Function	Button F1
Change view	Press briefly
Reset daily operating hours	Press longer

5.4 Type plates and labels



⚠ WARNING

Risk of injury due to missing or damaged labels!

Inadequate warning of hazards can lead to accidents with serious injuries or death.

- ▶ Do not operate the vehicle with missing or damaged decals.
- ▶ Replace missing or damaged decals immediately.



Information

The labels may differ in design, number and arrangement from the illustration in these operator's manual. Differences may result, for example, from the country of destination, the engine and legal requirements.

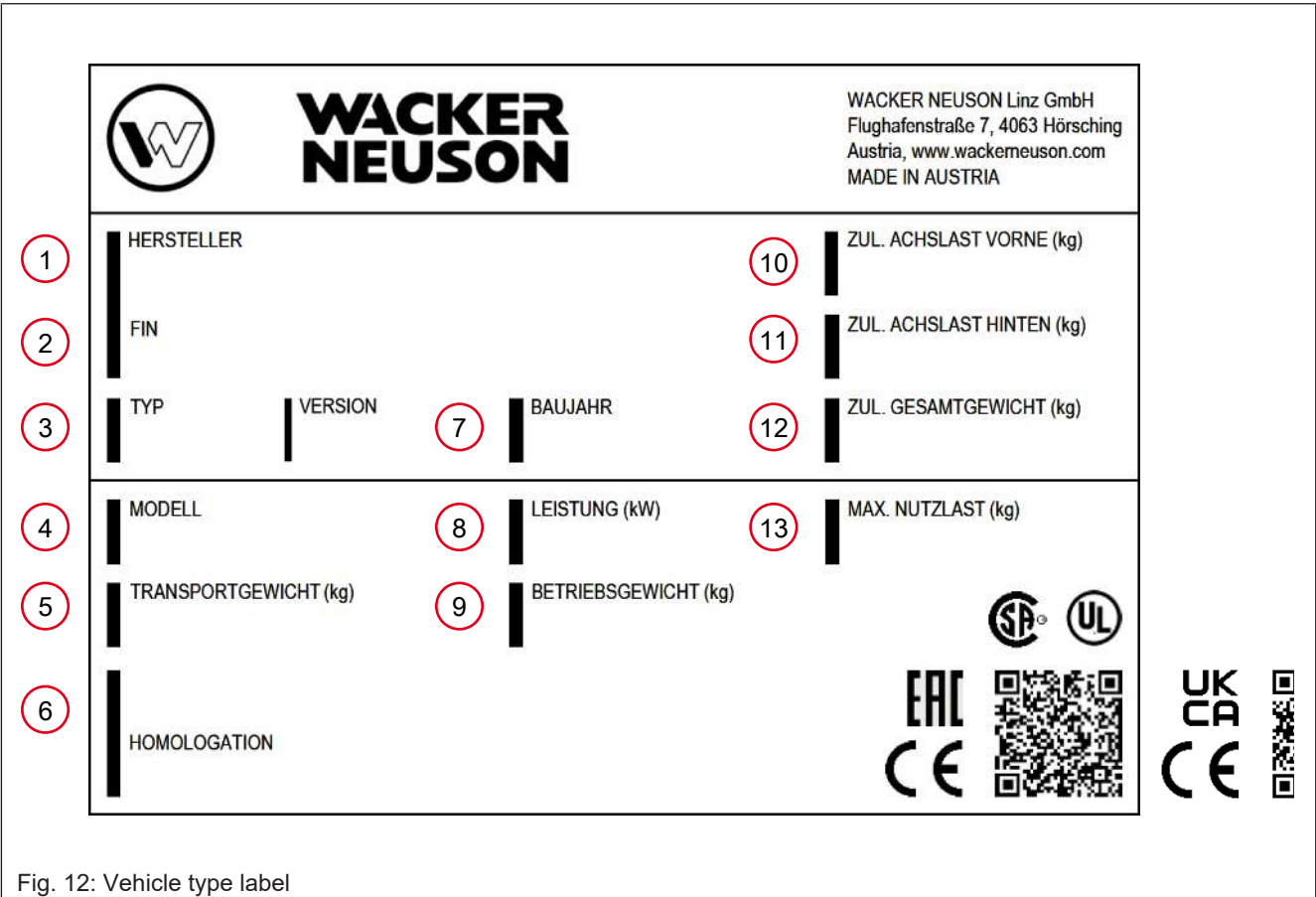
5.4.1 Type labels



Fig. 11: Type label (symbolic representation)

Vehicle type label

The type label with the serial number is located at the marked position. The vehicle serial number is also located on the vehicle frame.



Position	Description
1	Manufacturer
2	Vehicle serial number
3	Internal type designation and version
4	Trade name
5	Transport weight
6	Homologation
7	Year of construction
8	Power
9	Operating weight
10	Permissible axle load front
11	Permissible axle load rear
12	Permissible total weight
13	Maximum payload



Information

For better legibility, the type label is depicted in a bright color. The language on the type label may differ.

Type label until 2020



**WACKER
NEUSON**

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Austria, Tel. +43 (0)7221 63000
office.linz@wackerneuson.com

1000269512

1

Fahrzeug Seriennummer / serial no. / no. de série

2

Fahrzeug-Model / model / modèle
Leistung / performance
Typ / version

3

8

kW

9

Betriebsgewicht / operating weight / poids en charge
Transportgewicht / transport weight / poids de transport

4

kg

10

kg

G. Gew. / GWR / PTAC
Max. Nutzlast / max. payload / max. charge utile

5

kg

11

kg

Zul. Achslast vorne / front GAWR / PNBE AV
Zul. Achslast hinten / rear GAWR / PNBE AR

6

kg

12

kg

7



13

EWG Nr. / CEE no.
Baujahr / model year / année fabr.

Made in Austria

Fig. 13: Type label until 2020

Position	Description
1	Vehicle
2	Vehicle serial number
3	Trade name
4	Operating weight
5	Permissible total weight
6	Permissible axle load front
7	EEC check number
8	Power
9	Internal type designation
10	Transport weight
11	Maximum payload
12	Permissible axle load rear
13	Year of construction

17-Digit serial number

The 17-digit serial number contains additional information to facilitate vehicle identification.

Variant 1

Manufacturer code	Vehicle type	Internal type designation	Check letter	Production location	Serial number
WNC	E (Excavator)	1301	K	PAL	12345
	D (Dumper)				
	A (Aggregate)				
	S (Compact loader)				

Variant 2

Manufacturer code	Vehicle type	Internal type designation	Check letter	Serial number
WNC (Austria) WNP (China)	E (Excavator)	1301	K	00012345
	D (Dumper)			
	A (Aggregate)			

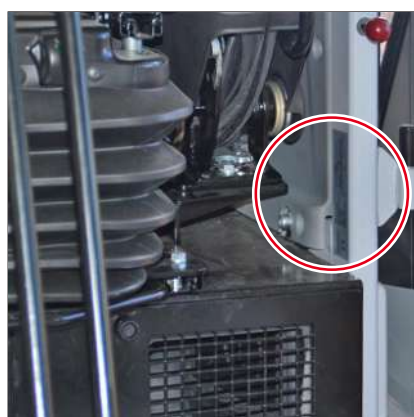


Fig. 14: Type label cab

Type label cab

The type label is located in the marked place.

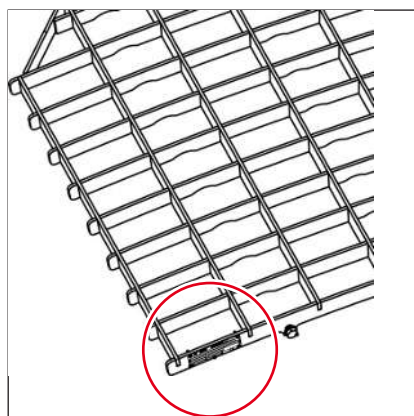
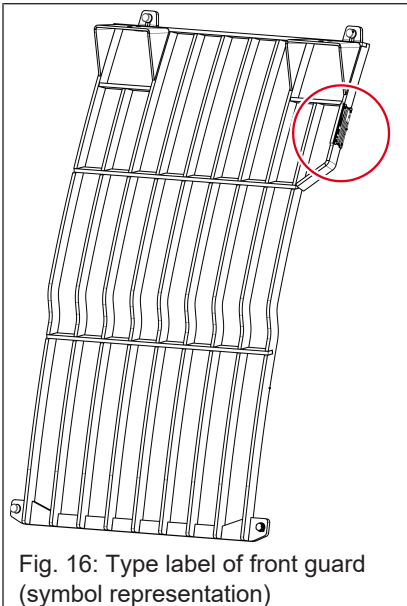


Fig. 15: Type label of FOPS grille
(symbol representation)

Type label FOPS grid

The type label is located in the marked place.

**Type label Front Guard**

The type label is located in the marked place

5.4.2 Safety labels

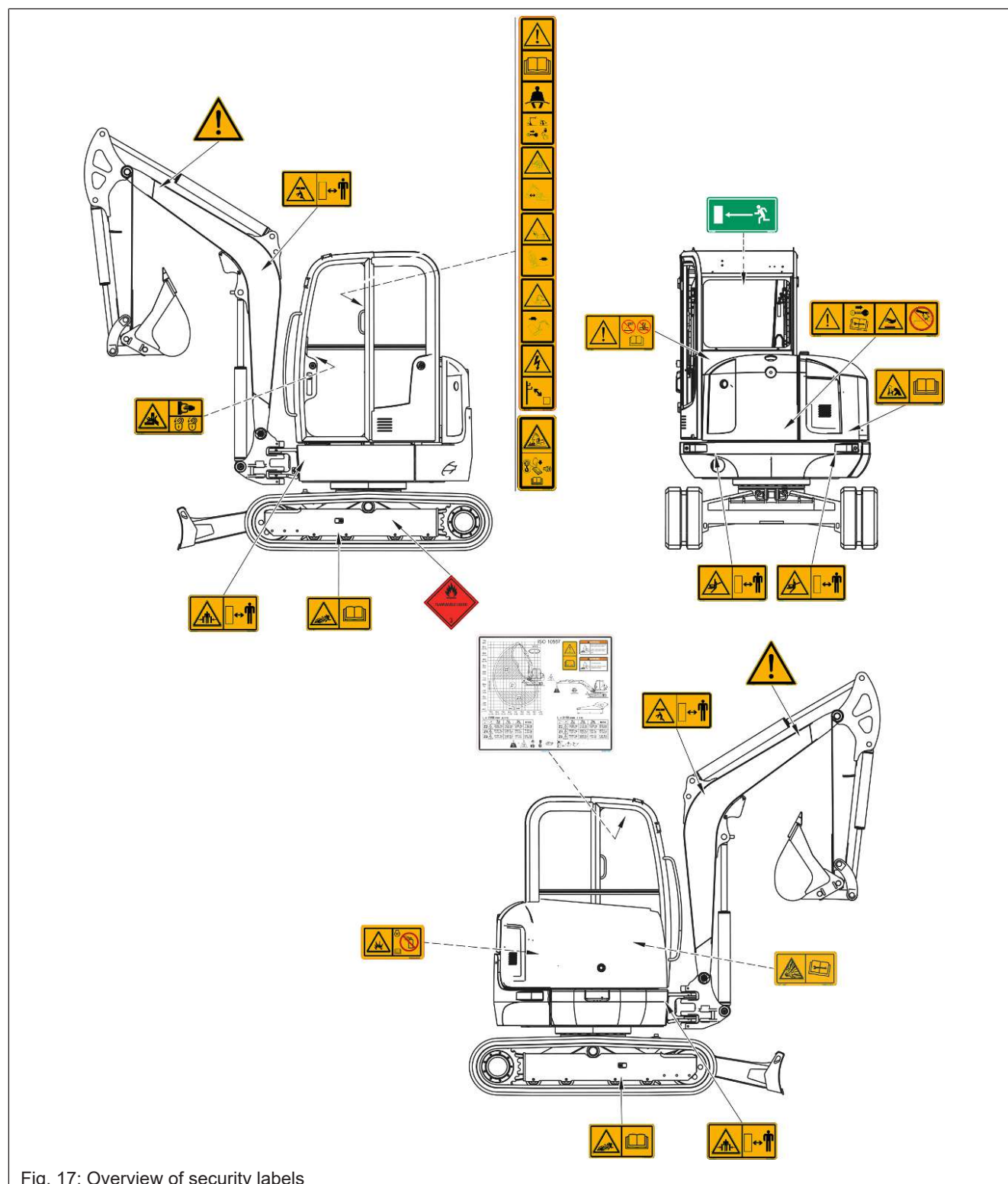


Fig. 17: Overview of security labels



Fig. 18: Crushing hazard lifted load

Meaning

Crushing hazard

No one may stand under a lifted load or in the danger zone.

Position

On the left and right of the boom



Fig. 19: Crushing hazard in the danger zone

Meaning

Crushing hazard

No one may stay in the danger zone of the vehicle.

Position

On the engine hood left and right.

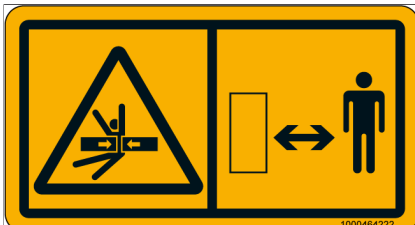


Fig. 20: Crushing hazard in the danger zone

Meaning

Crushing hazard

No one may stay in the danger zone of the vehicle.

Position

On the undercarriage front left and right



Fig. 21: Crushing hazard windshield

Meaning

Crushing hazard

1. Open and close the windshield using the handles only.
2. Engage window.

Position

On the windshield



Fig. 22: Emergency exit

Meaning

Emergency exit with **Front Guard**option

Position

On the rear window inside



Fig. 23: Track tensioner

Meaning

Risk of injury due to grease leakage under pressure.

Read the operator's manual before working on the track tensioner.

Position

On the undercarriage left and right

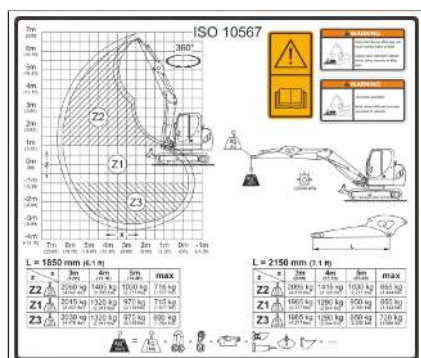


Fig. 24: Load capacity indicator label (symbol display)

Meaning

Load capacity sticker

Position

At the headliner



Fig. 25: Vehicle operation

Meaning

Read the operator's manual before putting the vehicle into operation.
 Fasten the seat belt.
 Lower the boom system and stabilizer blade to the ground.
 Remove the starting key and store it in a safe place.
 Fold up the joystick base.

Risk of crushing
 Possible vehicle damage.
 Maintain the distance to the cab.

Risk of crushing
 Possible vehicle damage.
 Observe the operating limits of the vehicle.
 Only drive in speed range 1.

Danger to life from electric shock
 Keep the vehicle at a sufficient distance from overhead power lines.

Position

On the left B-pillar



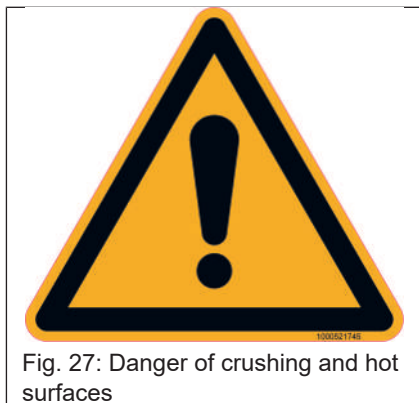
Fig. 26: Safe load indicator

Meaning

Switch on the safe load indicator before lifting gear applications.
 A tipping vehicle can cause serious injury or death.
 Possible vehicle damage
 Read the operator's manual.

Position

On the left B-pillar



Meaning

Danger of crushing and hot surfaces

Position

On the boom system left and right



Meaning

Explosion hazard due to improper starting aid

Position

On the right engine hood



Meaning

Read the operator's manual before putting the vehicle into operation.

Remove the starting key and store it in a safe place.

Risk of injury from rotating parts

- Only open the engine hood when the engine is switched off.

Burning hazard from hot surfaces

- Let the engine cool down.

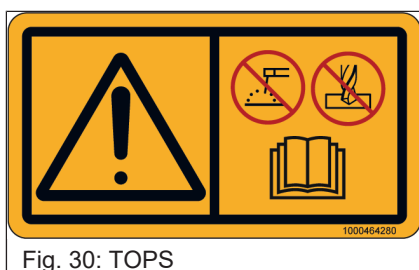
Scalding hazard from hot liquids

Risk of injury due to fluid leakage under pressure

- Let the engine cool down.
- Release hydraulic system pressure, then carefully open the closures.

Position

On the engine hood



Meaning

Modifications to the structure (e.g. drilling) and improper repairs will reduce the protective effect of the roll bar, canopy or cab and can cause serious injury or death.

Position

On the cab rear



Fig. 31: Air intake (jump start)

Meaning

Do not use any starting aid sprays.

Position

In the engine compartment



Fig. 32: Highly flammable liquids

Meaning

Highly flammable liquids

Tank and fuel lines contain diesel according to ADR guidelines.

Position

On the undercarriage left

5.4.3 Information labels

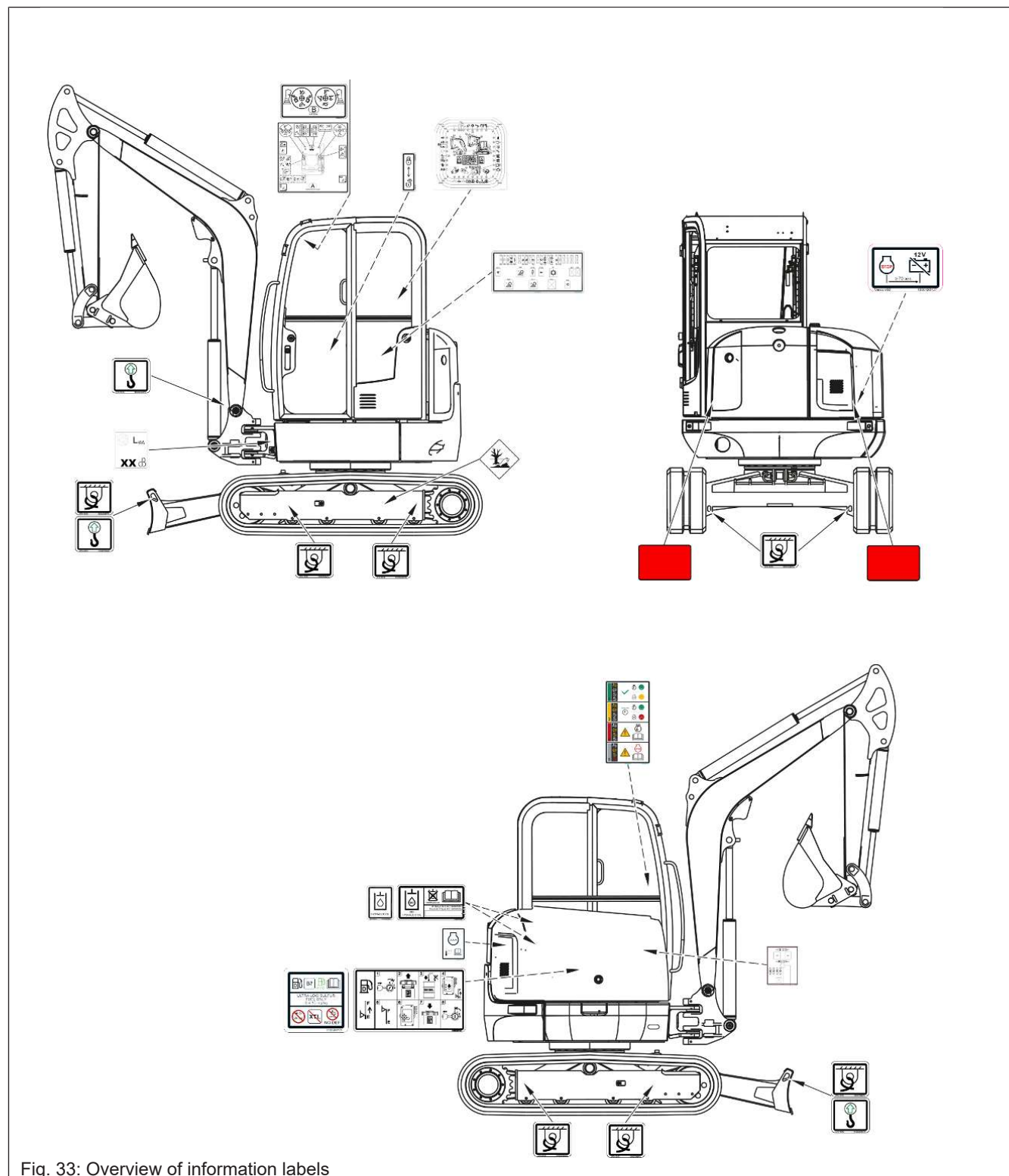


Fig. 33: Overview of information labels

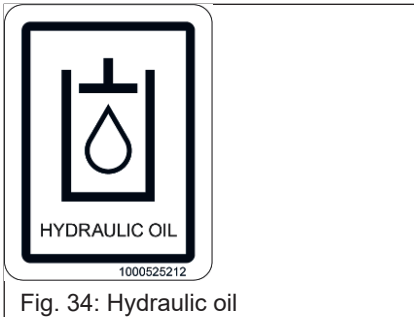


Fig. 34: Hydraulic oil

Meaning

Hydraulic oil

Position

Near the hydraulic oil tank fill opening

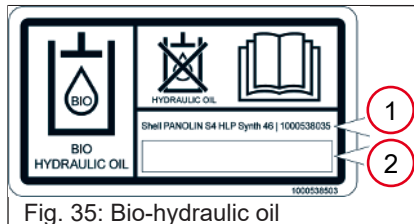


Fig. 35: Bio-hydraulic oil

Meaning

Bio-hydraulic oil

Depending on the bio-hydraulic oil used, the triangle is cut out on the side.

1. Panolin HLP Synth 46
2. Other bio-hydraulic oil

Position

Near the hydraulic oil tank fill opening

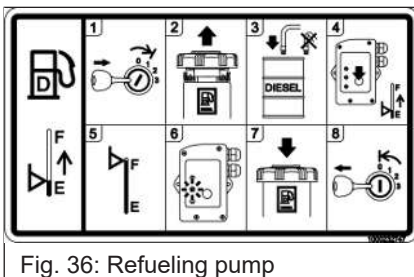


Fig. 36: Refueling pump

Meaning

Refueling pump

Position

At the fuel tank

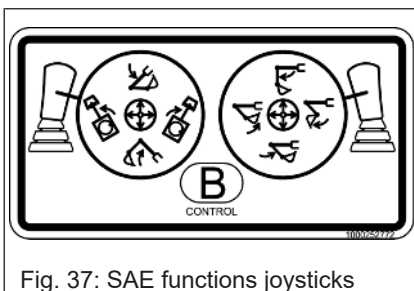


Fig. 37: SAE functions joysticks

Meaning

Joystick operation at the SAE controller.

Position

On the roof window right

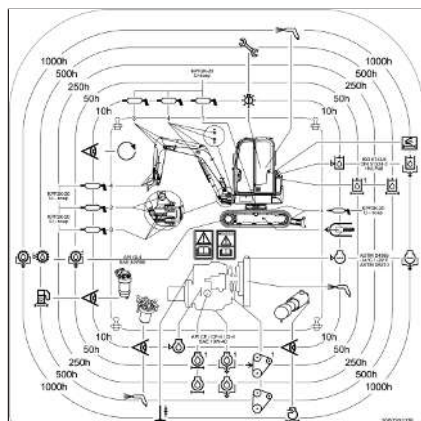


Fig. 38: Maintenance label (symbolic representation)

Meaning

Maintenance label

Position

On the left cabin

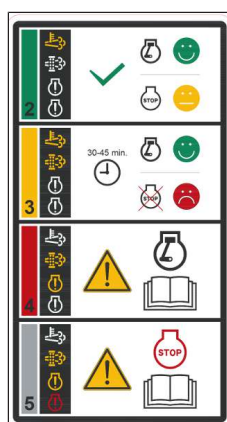


Fig. 39: Escalation level

Meaning

DPF escalation level

Position

On the right side window

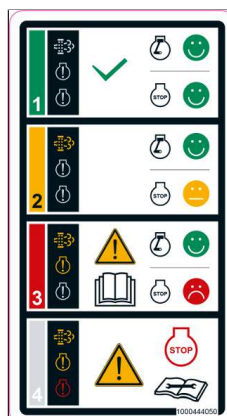


Fig. 40: Escalation level

Meaning

DPF escalation level

Position

On the right side window

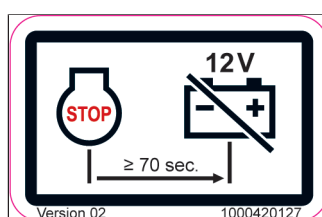


Fig. 41: Battery disconnect switch waiting time

Meaning

Do not operate the battery disconnect switch until at least 70 seconds after the engine has been switched off.

Position

At the battery disconnect



Fig. 42: Diesel/HVO

Meaning

Permitted fuels:

Diesel B7 with less than 15 mg/kg sulfur
HVO

Prohibited fuels:

Biodiesel
XTL

Do not fill urea solution.

Position

At the fuel tank



NOTICE

Damage to the fuel system due to an incorrect fuel.

- Fill only HVO if the label with the HVO symbol is affixed on the vehicle. Contact an authorized service center in case of any doubt.

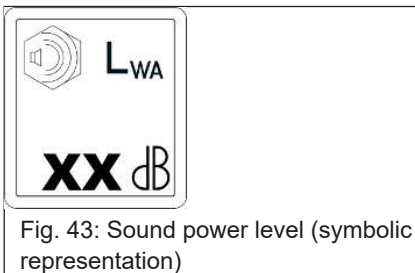


Fig. 43: Sound power level (symbolic representation)

Meaning

L_{WA} : Sound power level generated by the vehicle
The sound power level depends on the vehicle.

Position

On the chassis front left

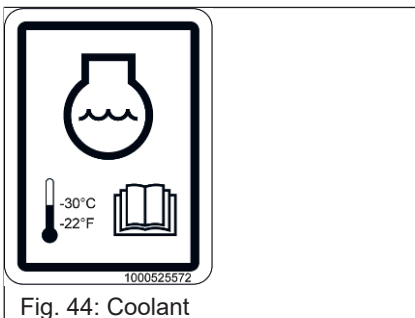


Fig. 44: Coolant

Meaning

Coolant temperature range

Position

In the engine compartment on the radiator

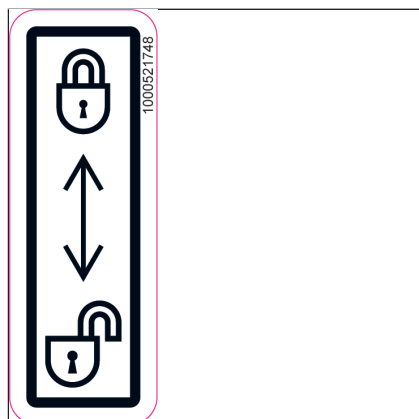


Fig. 45: Hydraulic functions active or blocked

Meaning

Hydraulic functions active or blocked

Position

On the joystick base

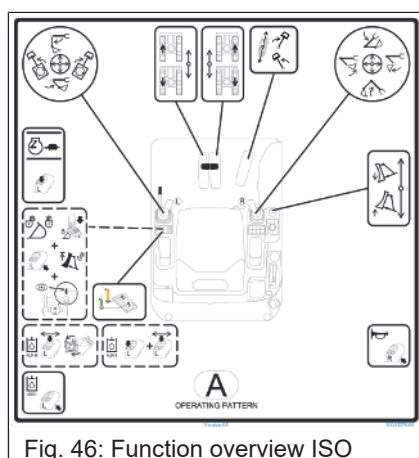


Fig. 46: Function overview ISO

Meaning

Function overview ISO control

Before starting the vehicle, check the set control.

Position

On the roof window



Fig. 47: Lifting eye

Meaning

Lifting eye

Position

At the lifting eyes



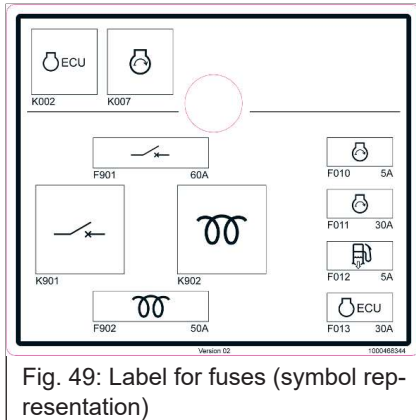
Fig. 48: Lashing point

Meaning

Lashing point

Position

At the lashing points



Meaning

Fuses and relays

Position

On the fuse box



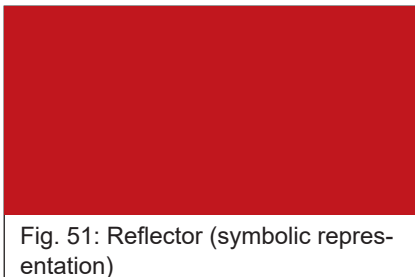
Meaning

Environmentally hazardous substances

Tank and fuel lines contain diesel according to ADR guidelines.

Position

On the undercarriage left



Meaning

Reflectors

Position

On the vehicle rear left and right

5.4.4 ANSI label

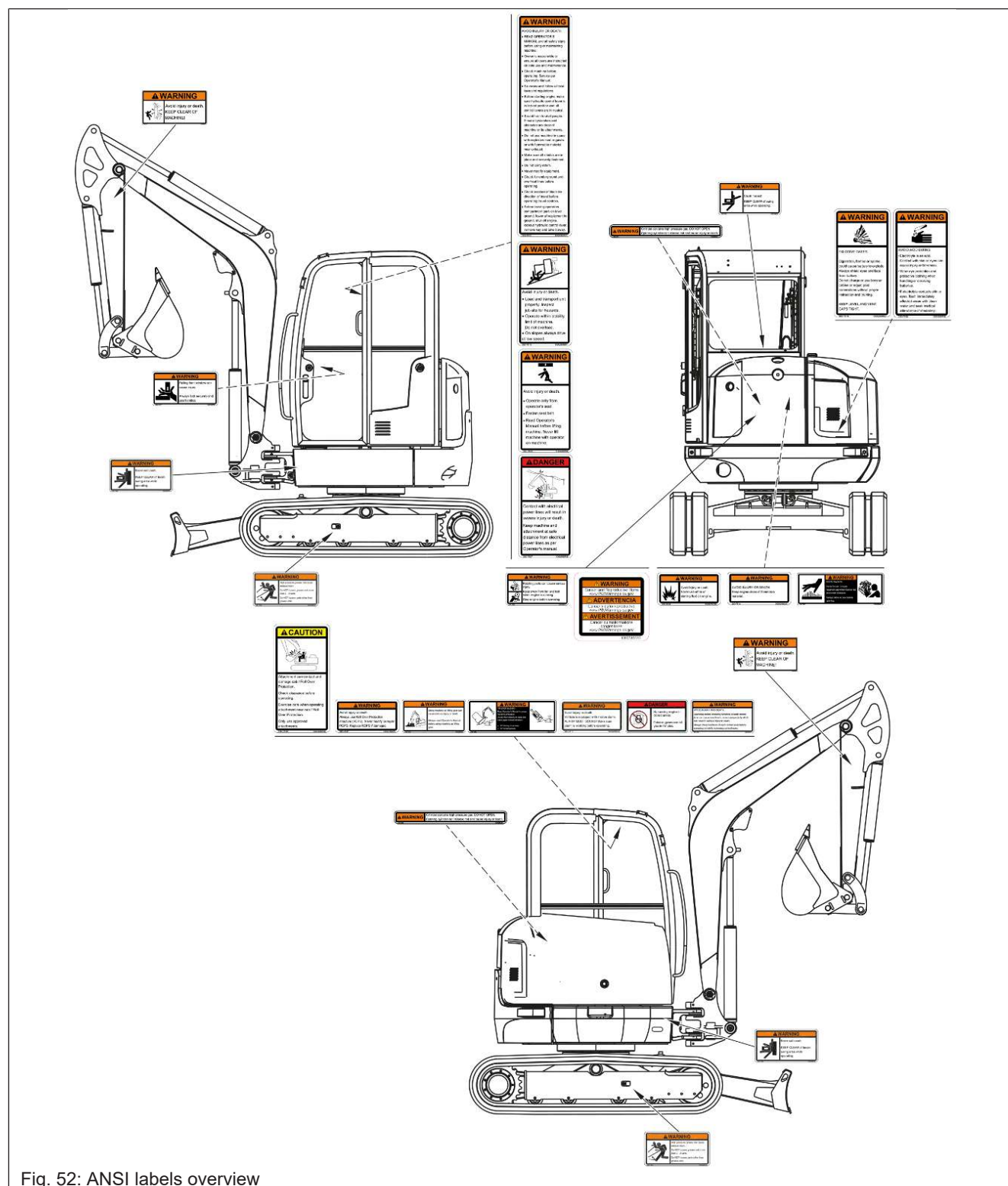


Fig. 52: ANSI labels overview

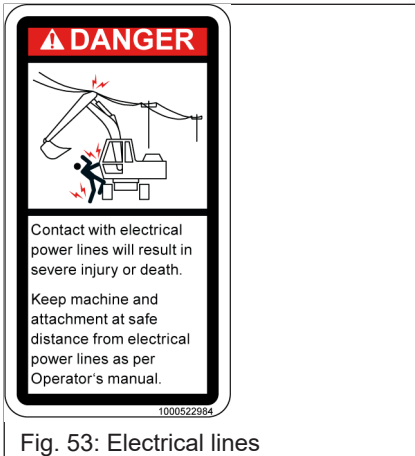


Fig. 53: Electrical lines

Position

On the left B-pillar

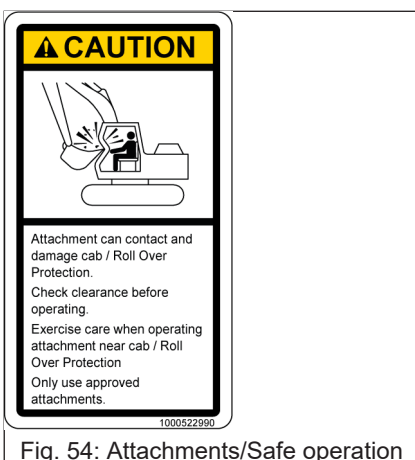


Fig. 54: Attachments/Safe operation

Position

On the roof window



Fig. 55: Lifting gear applications

Position

On the roof window



Fig. 56: Operation

Position

On the roof window

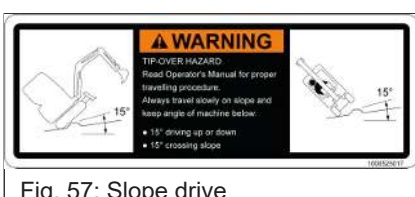


Fig. 57: Slope drive

Position

On the roof window



Fig. 58: ROPS

Position

On the roof window



Fig. 59: Boom/Danger zone

Position

On the boom system left and right



Fig. 60: Track tensioner

Position

On the undercarriage left and right



Fig. 61: Front window

Position

On the front window

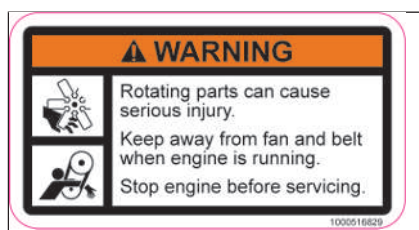


Fig. 62: Rotating parts

Position

On the engine hood

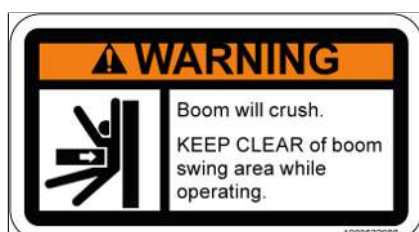


Fig. 63: Articulation area

Position

On the undercarriage front left and right



Fig. 64: Swivel range

Position

On the cab rear



Fig. 65: Battery/danger of explosion

Position

At the battery disconnect switch



Fig. 66: Battery/acid

Position

At the battery disconnect switch

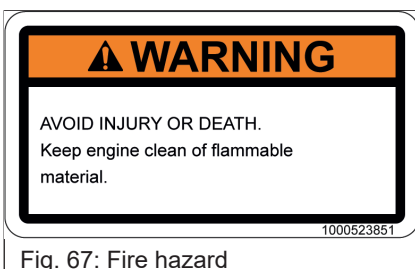


Fig. 67: Fire hazard

Position

In the engine compartment



Fig. 68: P65

Position

On the engine hood



Fig. 69: Gas spring

Position

On the gas springs



Fig. 70: Tank

Position

In the engine compartment



Fig. 71: Tipping hazard

Position

On the left B-pillar

Position

On the roof window



Fig. 72: Operation

Position

On the left B-pillar

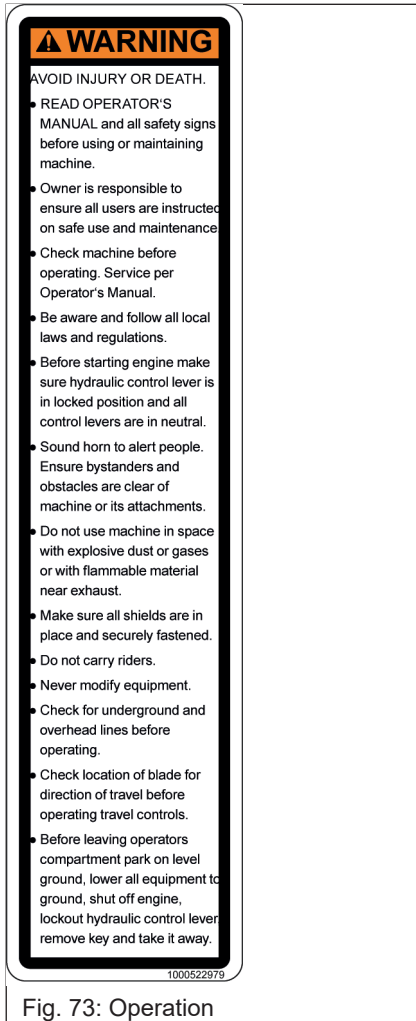


Fig. 73: Operation

Position

On the left B-pillar



Fig. 74: Jump starter spray

Position

In the engine compartment

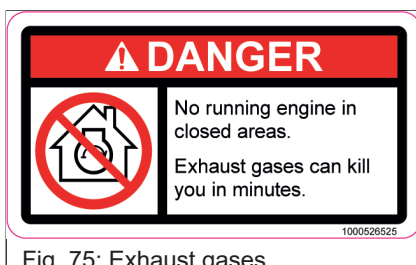


Fig. 75: Exhaust gases

Position

On the roof window

6 Putting into operation

6.1 Entry and exit



⚠ CAUTION

Risk of injury during entry and exit!

Improper entry and exit can lead to injuries.

- ▶ Only use the prescribed steps and handles to enter and exit.
- ▶ Steps and handles must be clean and functional.
- ▶ Have damaged steps and handles replaced. Do not operate the vehicle.
- ▶ Two hands and one foot must always be in contact with the vehicle for entry and exit.
- ▶ Enter and exit facing the vehicle.



⚠ CAUTION

Crushing hazard due to unlocked cab doors!

Unlocked cab doors can cause crushing.

- ▶ The door must be locked in place on the parking brake before climbing up and down.
- ▶ Use the prescribed handles for closing.



Information

Stop the engine before leaving the vehicle.

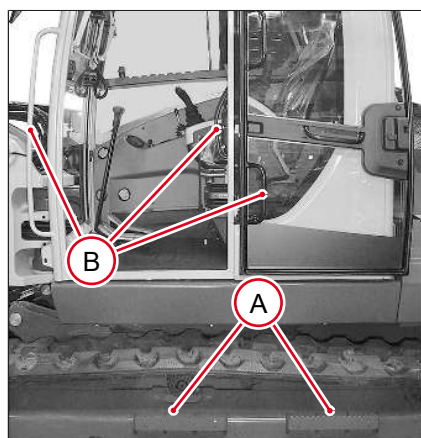


Fig. 76: Entry and exit cab

Only use the prescribed steps **A** and handles **B** to enter and exit.

6.1.1 Unlocking and locking the door



Fig. 77: Unlocking and locking the door

Unlocking

Unlock lock with key **A**.

Locking

Lock lock with key **A**.

6.1.2 Opening and closing the door

Open

Pull door handle **B**.

Close

Close the door.

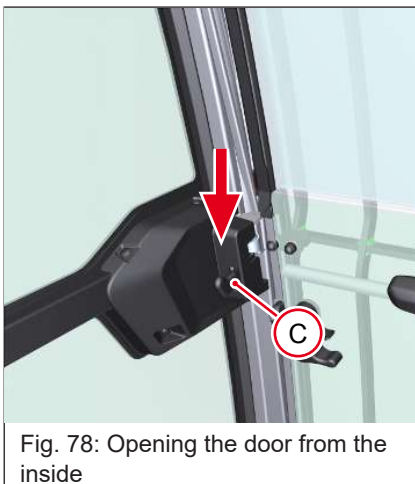


Fig. 78: Opening the door from the inside

Open the door from the inside

Push down lever **C** on the door lock.



Fig. 79: Locking door into place

Locking door into place



Fig. 80: Unlocking the open door

Unlocking the door

Pull the button.

6.1.3 Emergency exit



⚠ WARNING

Risk of injury during emergency exit!

An emergency exit can lead to serious injury or death.

- ▶ The vehicle only has steps and handles on one side for safe exit.

There are several options for the emergency exit:

- Type label front guard: Front window or right window
- Front guard mounted: Rear window or right window

6.1.4 Emergency exit at front guard

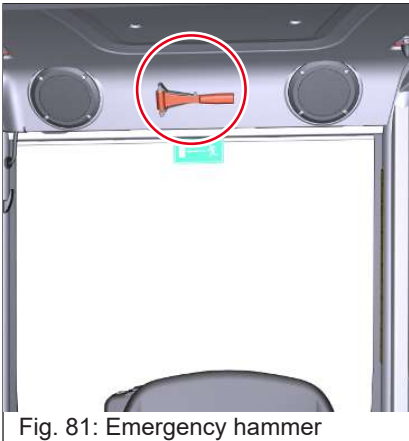


⚠ WARNING

Risk of injury during emergency exit!

An emergency exit can lead to serious injury or death.

- ▶ The vehicle has no steps or handholds on the right or rear for safe exit.
- ▶ When breaking a window, protect your eyes and face from flying glass splinters.
- ▶ Watch out for glass splinters during an emergency exit.



Break in the rear or side window with the emergency hammer.

6.2 Setting up the operator station

6.2.1 Seat



⚠ WARNING

Accident hazard by adjusting the seat during operation!

Adjusting the seat during operation can lead to serious injury or death.

- ▶ Adjust the seat before starting the engine.
- ▶ Ensure that the seat is locked in place.



Information

All controls must be easily accessible and can be moved to their final position.

The seat offers the following adjustment options:

- Weight
- Length
- Backrest
- Armrests
- Seat heating
- Headrest
- Seat console and control lever console
- Lumbar support
- Seat
- Tilt seat

6.2.1.1 Weight

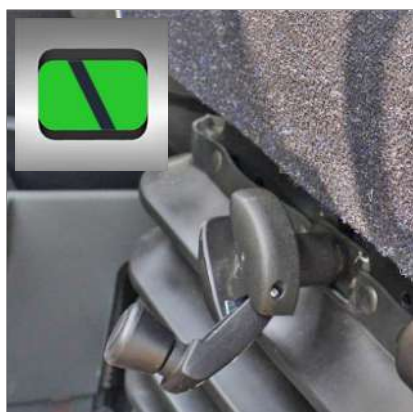


Fig. 82: Set weight

1. Sit down on the seat.
2. Turn the regulator until the display is correct.



Fig. 83: Set weight

1. Sit down on the seat.
2. Press the button until the display is correct.



Information

The weight can only be adjusted when the ignition is switched on.



NOTICE

Damage caused by pressing the button too long when setting the weight.

- Do not press the button for more than a minute.

6.2.1.2 Length

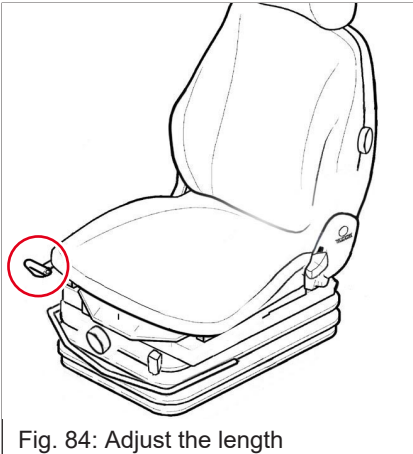


Fig. 84: Adjust the length

1. Sit down on the seat.
2. Operate the lever and lock the seat in the desired position.

6.2.1.3 Backrest

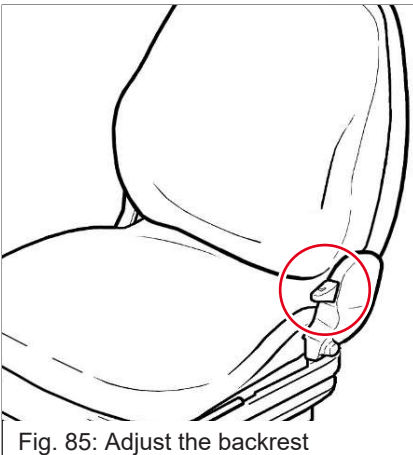


Fig. 85: Adjust the backrest

1. Sit down on the seat.
2. Operate the lever and adjust the backrest.

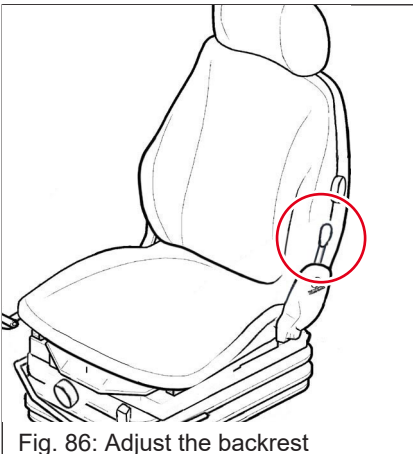


Fig. 86: Adjust the backrest

6.2.1.4 Armrests



Fig. 87: Adjusting the armrest

1. Hold the armrest firmly, loosen the screw and pull it out.
2. Adjust the armrest, tighten the screw.

6.2.1.5 Seat heating



Fig. 88: Seat heating

Press switch.

6.2.1.6 Headrest

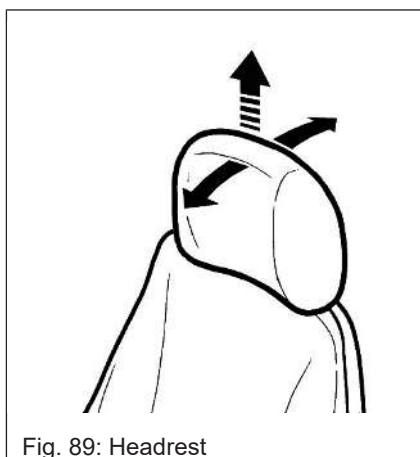
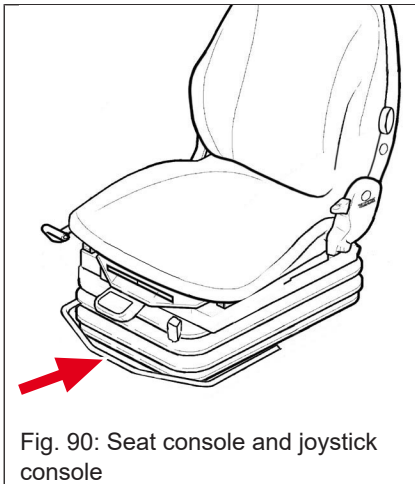


Fig. 89: Headrest

Adjust the headrest

6.2.1.7 Seat console



Seat console and joystick console

1. Sit down on the seat.
2. Operate the lever and engage the seat console.

6.2.1.8 Lumbar support



The lumbar support can be adjusted to the natural curvature of the spine. This protects the spine and enables a fatigue-free sitting posture.

- Turn the regulator.

6.2.1.9 Seat



1. Sit down on the seat.
2. Press the button and engage the seat surface.

6.2.1.10 Tilt seat



Fig. 93: Seat inclination

1. Sit down on the seat.
2. Press the button and engage the seat surface.

6.2.1.11 Seat belt



⚠ WARNING

Risk of injury as a result of not wearing a seat belt or fastening it incorrectly!

Not wearing a seat belt or fastening it incorrectly can lead to serious injury or death.

- ▶ Fasten the seat belt firmly over the pelvis before starting the engine.
- ▶ Do not unfasten the seat belt while the engine is running. This also applies when stopping work.
- ▶ Do not twist the seat belt or wear it over hard, sharp or fragile objects in clothing.
- ▶ Make sure that the seat belt buckle is engaged.
- ▶ Do not use belt extensions or buckle adapters.



⚠ WARNING

Risk of injury due to a damaged or soiled seat belt!

A damaged or soiled seat belt can lead to serious injury or death.

- ▶ Keep the belt and belt buckle clean and check for damage.
- ▶ Have the belt replaced immediately after an accident by an authorized service center. Have anchoring points and seat attachment checked.
- ▶ Have the belt and belt buckle replaced immediately by an authorized service center in the event of damage.

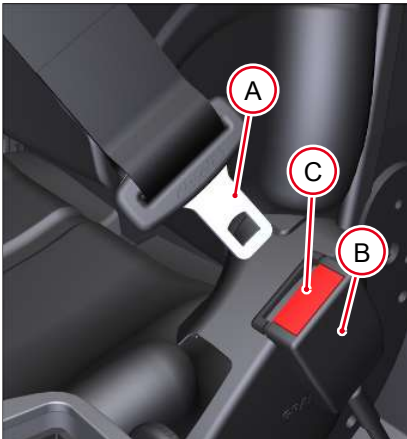


Fig. 94: Seat belt (symbolic representation)

Fasten seat belt

1. Sit down on the seat.
2. Engage lock tongue **A** in buckle **B**.

Unfasten seat belt

- Press button **C**.

6.2.2 Opening and closing windows



⚠ CAUTION

Risk of injury when opening and closing the front window!

Risk of injury when opening and closing the front window.

- ▶ Use both handles.
- ▶ Pull in head.
- ▶ Engage both latches.
- ▶ Keep window guides free.

6.2.2.1 Opening and closing the upper front window



Fig. 95: Opening the upper front window

Opening the upper front window



Fig. 96: Opening the upper front window

1. Keep levers **A** pressed on the left and right and pull the front window forward by the handles **B** on the left and right.
2. Release the levers **A** and push the window upwards and engage it.

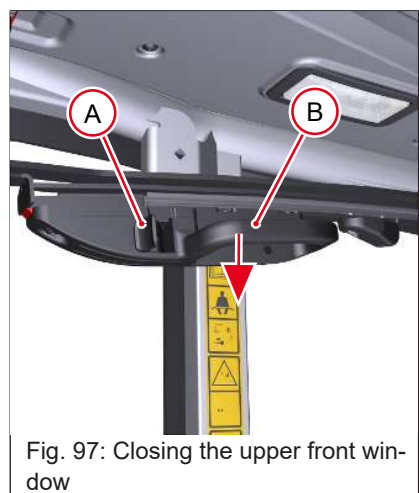


Fig. 97: Closing the upper front window

Closing the upper front window

1. Press the levers **A** on the left and right and pull the front window down by the handles **B** on the left and right.
2. Push the front window completely forward and release lever **A**.

6.2.2.2 Opening and closing the lower front window



Fig. 98: Opening the lower front window

Opening the lower front window

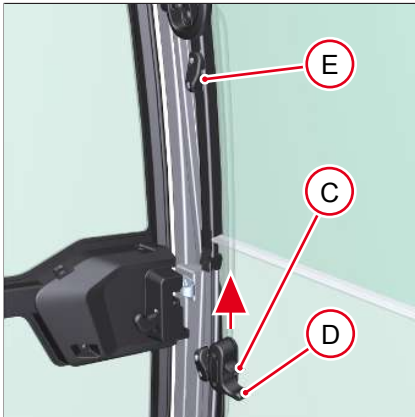


Fig. 99: Opening the lower front window

Press the levers **C** left and right and pull the front window upwards by the handles **D** left and right and engage in the guide **E**.

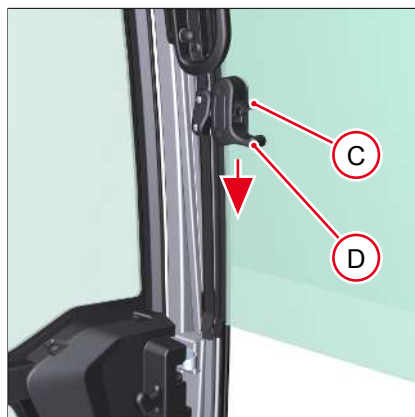


Fig. 100: Closing the lower front window

Closing the lower front window

Keep levers **C** pressed on the left and right and pull the lower window down by the handles **D** on the left and right and engage the front window.

6

6.2.2.3 Opening and closing the entire front window



Fig. 101: Opening/closing the entire front window

Opening the entire front window

1. Open the lower front window.
2. Open and latch both the windows together.

Closing the entire front window

1. Close both the windows together.
2. Close the lower front window.



NOTICE

Damage to the front windows when the front guard is installed.

- ▶ If the entire front window is opened or closed, the lower front window must be completely open.

6.2.2.4 Tilting the front window



Fig. 102: Tilting the front window

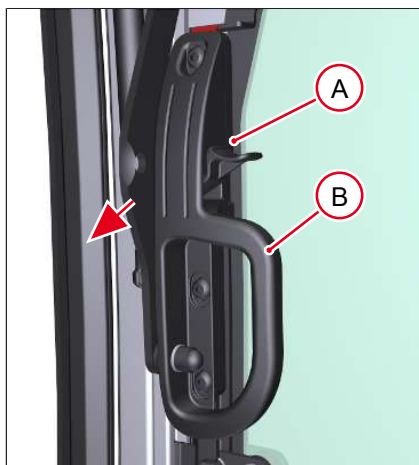


Fig. 103: Tilting the front window

1. Press the levers **A** on the left and right and slightly pull by the handles **B** on the left and right.
⇒ The front window is unlocked.
2. Release lever **A** and pull at the handles **B** left and right until the window engages.

6.2.2.5 Opening and closing side windows

The right side windows can be opened.



Fig. 104: Opening the side window

Open

Operate the lever and open the window.

Close

Operate the lever and close the window.

6.2.3 Visual aids



⚠ WARNING

Risk of injury to persons in the danger zone!

When reversing, persons in the danger zone may be overlooked and accidents with serious injuries or death may occur.

- ▶ Adjust visual aids correctly.
- ▶ Stop work if persons enter the danger zone.
- ▶ Observe position changes and movements of mounted attachments and persons.



⚠ WARNING

Accident hazard due to a restricted field of vision in the work area!

The restricted field of vision can lead to accidents with serious injuries or death.

- ▶ No one may be in the danger zone.
- ▶ If necessary, use suitable visual aids.
- ▶ Attachments must not improperly restrict the field of vision.



⚠ WARNING

Accident hazard due to incorrectly adjusted visual aids!

Incorrectly adjusted visual aids can lead to serious injuries or death.

- ▶ Before starting work, always ensure that the visual aids are functional and correctly adjusted.
- ▶ Have contaminated hydraulic oil filters replaced immediately by an authorized service center.
- ▶ If no image appears on the camera monitor, stop vehicle operation. Do not operate the vehicle and contact an authorized specialist workshop.
- ▶ Observe national and regional regulations.



⚠ WARNING

Risk of injury when adjusting visual aids

Can result in serious injury or death.

- ▶ Safe access aids or working platforms must be used for adjustment work if the components cannot be reached from the ground.
- ▶ Adjust the rear-view mirrors from the cab.
- ▶ Do not use vehicle parts or attachments as a climbing aid.



Information

Curved mirrors enlarge, reduce or distort the field of vision.



Information

Wacker Neuson recommends adjusting the mirrors with the help of a second person.

- Do not use vehicle parts or attachments as climbing aids.

6.2.3.1 Exterior mirror

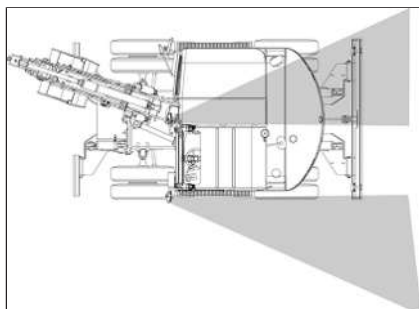


Fig. 105: Exterior mirror cabin (symbolic representation)

- The driving and work area must be visible from the seat.
- The field of vision must extend as far back as possible.
- The vehicle's left and right rear edges must be visible in the exterior mirrors.

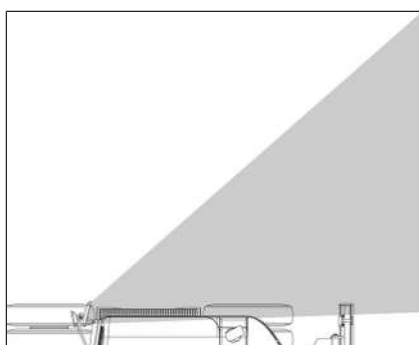


Fig. 106: Outside mirror on the right (symbolic representation)

The right rear edge of the vehicle must be visible in the right-hand mirror.

6.2.3.2 Mirror in the cab

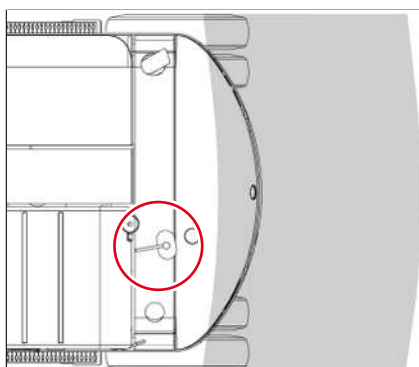


Fig. 107: Rear mirror viewing area

- The driving and work area must be visible from the seat.
- The rear of the vehicle must be visible.

6.2.3.3 Upper carriage mirror

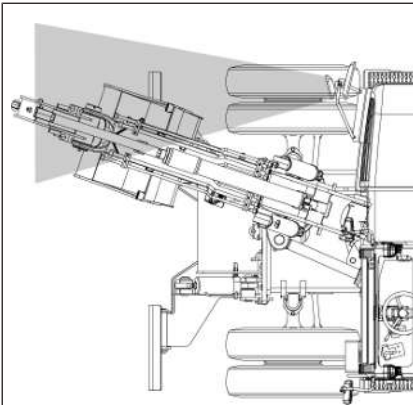


Fig. 108: Mirror uppercarriage (symbolic representation)

- The driving and work area must be visible from the seat.
- The area covered by the boom and the area in front of the right-hand drive chain must be visible in the mirror.
- The leading edge of the right-hand drive chain must just about be visible in the mirror.

6.2.3.4 Camera 1



Fig. 109: Rear view camera

The rear view camera is located on top of the engine hood. The work area behind the vehicle can be viewed.



Fig. 110: Controller

Switching between camera view **1** and status display **2**:

1. Press controller.
2. Turn the controller to select the **Camera view** or **Status display** menu point.
3. Press controller.

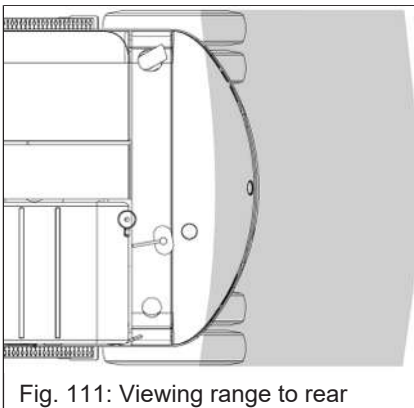


Fig. 111: Viewing range to rear

Viewing range to rear

- There must be sufficient visibility of the driving and work area from the seat.
- The near area of the rear of the vehicle must be visible.

6.2.4 Protective structures



⚠ WARNING

Risk of injury from modified protective structures!

A modification weakens the structure and can lead to serious injury or death.

- ▶ Do not modify protective structures (e.g. drilling, welding, cutting).
- ▶ Do not retrofit components that have to be mounted on a protective structure.
- ▶ Have a damaged protective structure replaced.
- ▶ In case of doubt, contact an authorized service center.
- ▶ Only an authorized service center may repair a protective structure.
- ▶ Do not reuse self-locking fasteners.



NOTICE

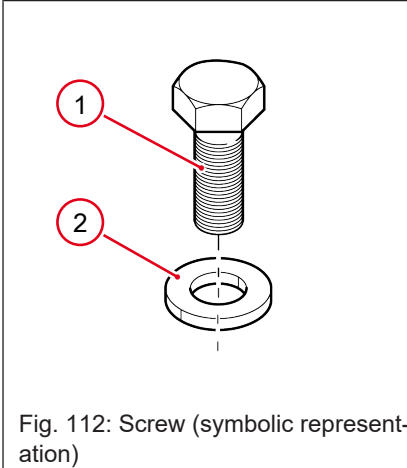
Damage caused by improper installation of protective structures.

- ▶ The initial assembly of protective structures must be carried out by an authorized specialist workshop.



Information

The vehicle may only be operated with functional and properly installed protective structures (rollbar/canopy/cab). Only use protective structures approved by Wacker Neuson for additional protection.



The term **screw** is used as a substitute for the following fastening aids:

1. Screw
2. Washer

6



Information

Mount protective structures only with a crane.

6.2.4.1 FOPS Level I



⚠ WARNING

Danger of crushing from falling objects!

Can cause serious injury or death.

- ▶ A FOPS protective structure must be installed in areas where there is a risk of falling objects.
- ▶ The vehicle operator must assess the hazardous situation and comply with national and regional regulations.
- ▶ The vehicle operator must ensure the protective structure is sufficient for the work.



Information

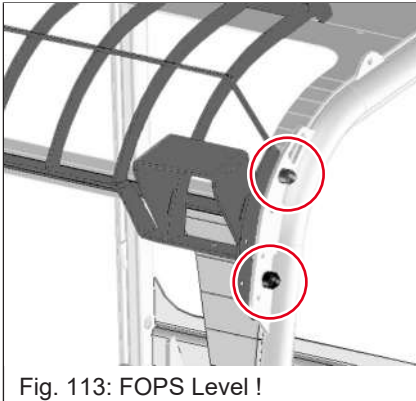
The FOPS protective structure corresponds to Level I according to ISO 3449:2005.

- ▶ Despite fitting with protective structures, accidents cannot be completely excluded.



Information

For installation and dismantling two persons are required.



Assembly black grid

1. Deactivate the vehicle safely. Switch off the engine.
2. Install screws with 87 Nm (64 ft.lbs) on the left and right.

6.2.4.2 FOPS Level II



⚠ WARNING

Danger of crushing from falling objects!

Can cause serious injury or death.

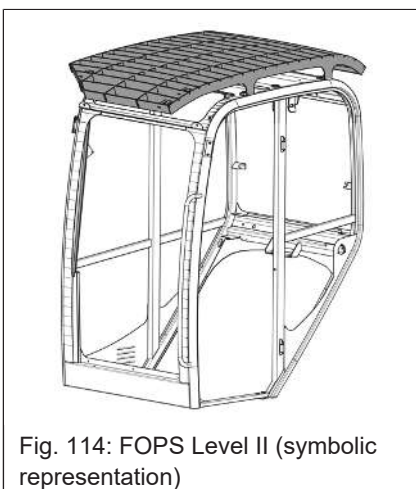
- ▶ A FOPS protective structure must be installed in areas where there is a risk of falling objects.
- ▶ The vehicle operator must assess the hazardous situation and comply with national and regional regulations.
- ▶ The vehicle operator must ensure the protective structure is sufficient for the work.



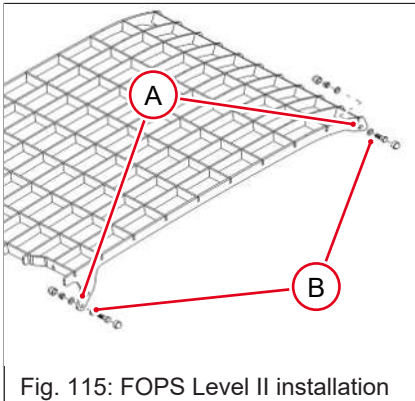
Information

The FOPS protection structure corresponds to Level II according to ISO 10262:1998/ISO 3449:2008.

- ▶ Despite fitting with protective structures, accidents cannot be completely excluded.



1. Deactivate the vehicle safely. Switch off the engine



2. Assemble screws **B** at mounting points **A** on the left and right with 110 Nm (81 ft.lbs).

6.2.4.3 Front Guard Level II



⚠ WARNING

Risk of piercing by objects from the front!

Work where there is a risk of piercing from the front by large objects can result in accidents with serious injuries or death.

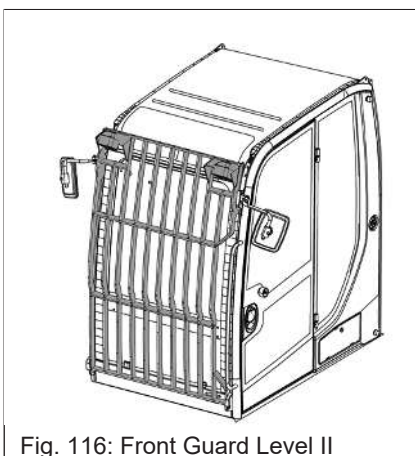
- ▶ A front guard must be installed in areas with a risk from large objects from the front.
- ▶ The vehicle operator must assess the hazardous situation and comply with national and regional regulations.
- ▶ The vehicle operator must ensure that the protective structures provide sufficient protection for the work



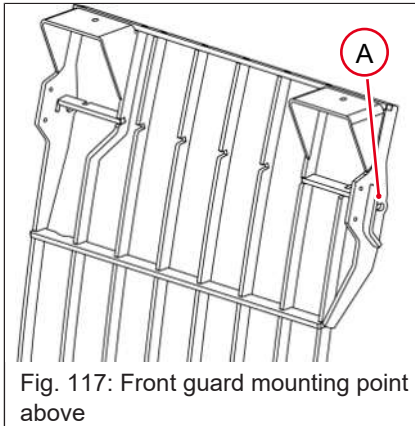
Information

The front guard corresponds to Level II in accordance with ISO 10262:1998.

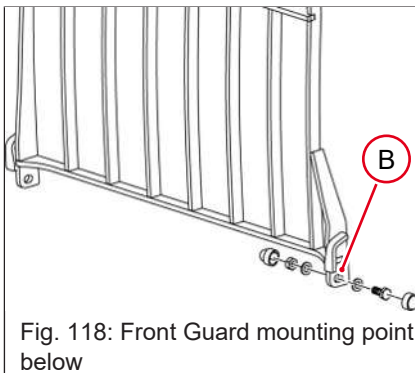
Despite fitting with protective structures, accidents cannot be completely excluded.



1. Deactivate the vehicle safely. Switch off the engine.



2. Assemble with screws at mounting points **A** and **B** on the left and right with 110 Nm (81 ft.lbs).



6.2.5 Fire extinguisher



⚠ CAUTION

Risk of injury from unsecured fire extinguishers!

May lead to injuries.

- ▶ Check fastening gear and fire extinguisher daily.
- ▶ Observe the manufacturer's information and test intervals.

Wacker Neuson does not offer a fire extinguisher.

Please contact an authorized service center regarding the installation of a fire extinguisher.

Wacker Neuson recommends fire extinguishers of class ABC, e.g. in accordance with DIN EN 3, NFPA. Observe national and regional regulations.

6.3 Display

The display informs the operator about operating conditions, maintenance measures or possible malfunctions.

The symbols and the setting options can vary.

In addition to the symbols, a call sign can appear in the display and a warning buzzer sound. The symbols may light up or flash at different rates.



Fig. 119: Overview display

Item	Designation
1	Display
2	F1 (display of operating states)
3	F2 (maintenance counter, display engine operating mode)
4	F3 (display of time, automatic speed)

6.3.1 Display settings

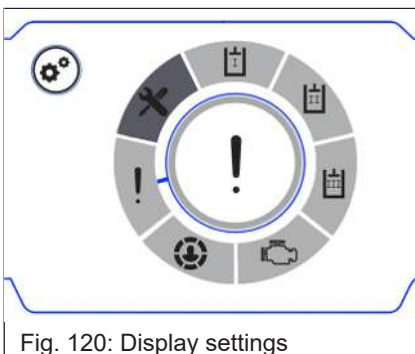


Fig. 120: Display settings

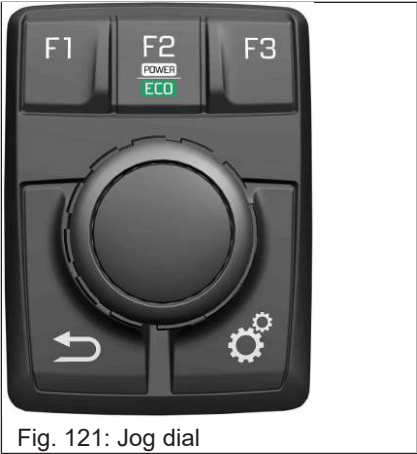


Fig. 121: Jog dial

Function	Operation
Call the settings	Press the menu button
Select the setting	Turn the controller
Confirm setting	Press controller
Back	Press return button

Symbol	Meaning
	Brightness
	Contrast
	Date/time

6.3.2 Indicator lights and symbols

	Information The control lights light up for a few seconds when the ignition is switched on.
---	--

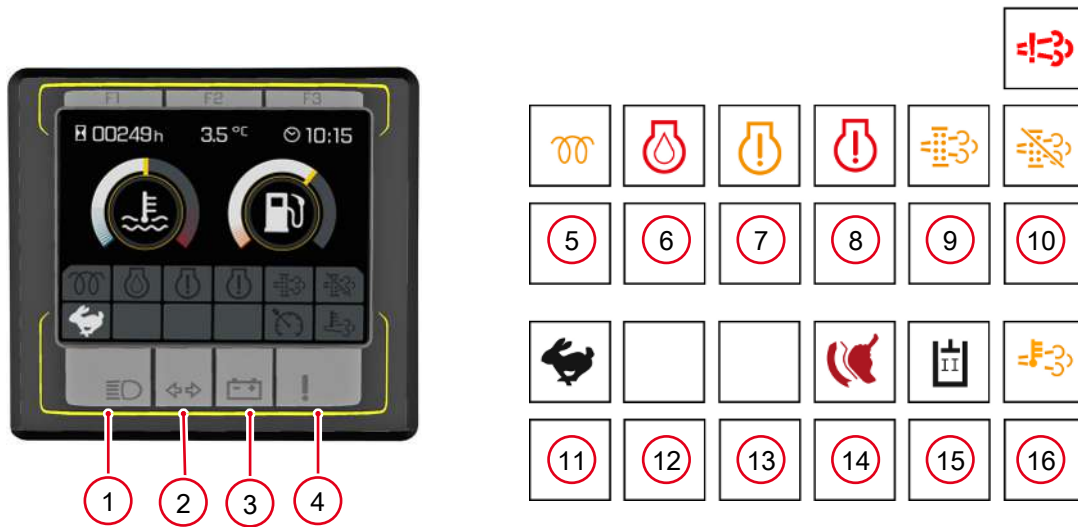


Fig. 122: Indicator lights

Item	Color	Designation
1	--	Not assigned
2	--	Not assigned
3	red	Charge indicator light
4	red	General vehicle malfunction
5	yellow	Pre-glowing
6	red	Motor oil pressure
7	yellow	Engine warning
8	red	Engine stop
9	yellow	Regeneration required
10	yellow	Regeneration deactivated/interrupted
	--	Not assigned
11	--	Speed range 1/2
12	--	Not assigned
13	--	Not assigned
14	red	Hydraulic functions blocked/active
15	--	Additional control circuit AUX II/ AUX III
16	yellow	Exhaust gas temperature

Symbol	Designation	Symbol	Designation
	Speed range 1		Orange rotating beacon On

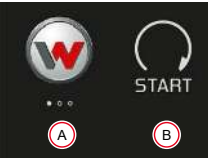
Symbol	Designation	Symbol	Designation
	Speed range 2		Orange rotating beacon Off
	ECO operating mode		Recirculation mode
	Power PWR operating mode		Fresh air mode.
	ISO control		Air conditioning system On
	SAE control		Air conditioning system Off
	AUX II		Automatic rotational speed control
	AUX III		Quick hitch open
	HSWS activated		Quick hitch deactivated
	Battery level		Joystick base is folded up

6.3.3 Error messages and warnings

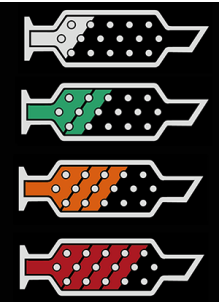
Symbol	Meaning	Symbol	Meaning
	Engine stop		Charge indicator light
	General malfunction		Hydraulic oil temperature

Symbol	Meaning	Symbol	Meaning
	Engine oil pressure		Hydraulic oil filter
	Engine malfunction		Air filter
	Hydraulic functions active		Hydraulic functions blocked

6.3.4 Status displays

Symbol	Description
	Ignition/engine start A: Ignition in position 1 B: Engine starts
	Coolant temperature If the coolant temperature is too high, the display appears and the warning buzzer sounds. 1. Run the engine without load at high idling speed. 2. Wait until the temperature has dropped and the control light has gone out. 3. Switch off the engine. 4. Check coolant level.
	Fuel tank capacity When the display appears, refuel.

Symbol	Description
	Operating states Use the F1 button to switch the display of the operating modes: • Operating hours • Daily operating hours • Engine speed • Outside temperature • Hydraulic oil temperature • Time
	Maintenance meter Operating hours up to next maintenance. The Tool symbol flashes shortly before the next maintenance.
	RPM This display appears when the manual throttle is operated.
	Stabilizer blade This display appears when the stabilizer blade is lifted or lowered.
	No function This display appears when a control element is actuated that has no function.
	Overload The display appears and the warning buzzer sounds. The permissible values of the load capacity chart have been exceeded. • Reduce the bearing load until the warning buzzer stops and the display goes out [123]. As a check, the display appears and a warning buzzer sounds when the safe load indicator is switched on.
	7'' status display Additional status displays are shown: • Battery voltage • Engine oil pressure • Hydraulic oil temperature • The set maximum oil flow of the auxiliary control circuits AUX I to AUX III Use the Jog Dial to switch between the camera view and the status display.

Symbol	Description
	DPF load conditions White: No load condition Green: Low load condition Yellow: Medium load condition Red: highest load condition

6.4 Putting the vehicle into operation

6.4.1 Before putting into operation

Requirements and instructions for the operating personnel

These operator's manual and all other documents supplied with the vehicle must be read, understood and followed.

The vehicle may only be operated by authorized persons.

The operator must know and take into account the requirements and risks at the workplace.

Before operating the vehicle, the operator must become familiar with the location of the controls and displays. Wacker Neuson recommends that you carry out your first attempts at operation on a large area without obstacles before starting work for the first time.

Do not get on or jump off the moving vehicle.

Do not operate the vehicle if a standard protective structure has been removed.

Before starting work or when changing operator, ensure that all visual aids are clean, functional and correctly set.

Keep steps and handles in a safe and secure condition. Remove dirt, oil, snow, etc. before starting work.

Constantly check the environment during operation in order to identify potential dangers in good time.

Body parts and clothing must not protrude from the vehicle during operation.

Modifications resulting in reduced visibility will void the vehicle's conformity and registration.

Perform daily maintenance according to the maintenance plan.

Carry out a visual inspection before starting work:

- There must be no leaks.
- Parts must not be damaged or loose.
- No one may be in the danger zone.

Comply with the safety instructions.

Comply with national and regional regulations.

6.4.2 Daily functional checks

6.4.2.1 Joystick base

Preparation joystick base

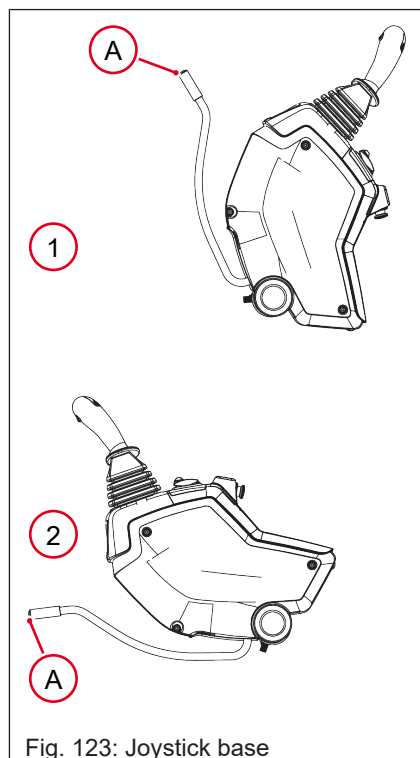


Fig. 123: Joystick base

Item	Joystick base	Effect
1	Folded up	The engine can be started.
2	Folded down	The engine cannot be started.

If the joystick base is folded up while the engine is running, all hydraulic functions are locked.

Functional check for joystick base

Always conduct this check before start of work.

1. Start the vehicle.
2. Fold joystick base **A** down.
3. Driving over large areas.
4. Secure danger zone.
5. Stop the vehicle.
6. Fold up joystick base **A**.
7. Move all joysticks and pedals in all directions.

The controlled elements do not move:

- The vehicle is ready for operation.

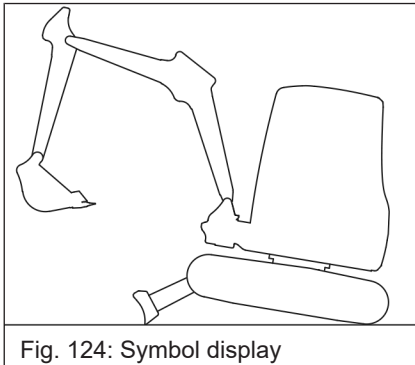
The controlled elements move:

- Stop operation immediately. Contact an authorized service center.

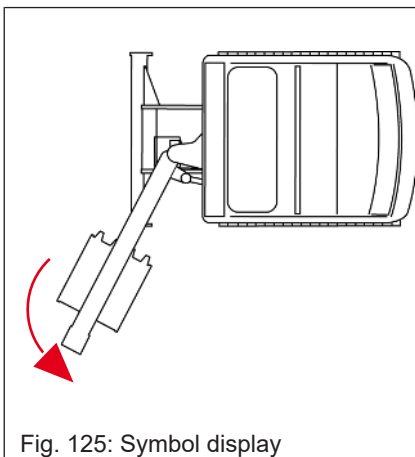
6.4.2.2 Slewing gear brake

Check the slewing gear brake at operating temperature daily after work is completed.

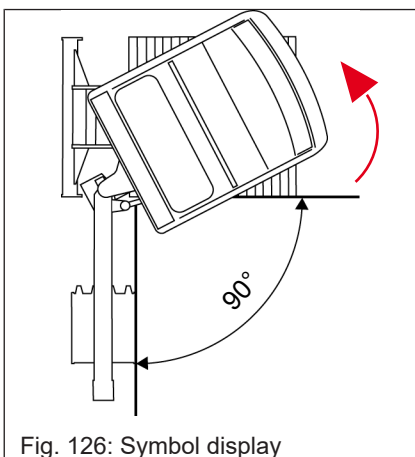
When putting back into operation after a standing time of more than two weeks, check the slewing brake once before starting work.



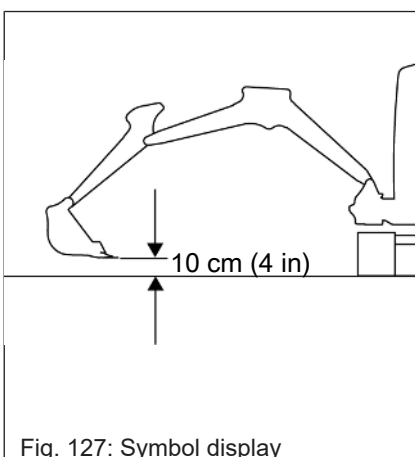
1. Deactivate the vehicle safely.
2. Lift the vehicle with the dozer blade up to the stop.



3. Swivel the boom system to the left until the stop.



4. Turn the upper carriage until the boom system is at 90° to the under carriage.



5. Position the boom system as shown opposite.
6. Switch off the engine, remove the starting key and store it.
7. Fold up the joystick base.
8. Wait one minute.

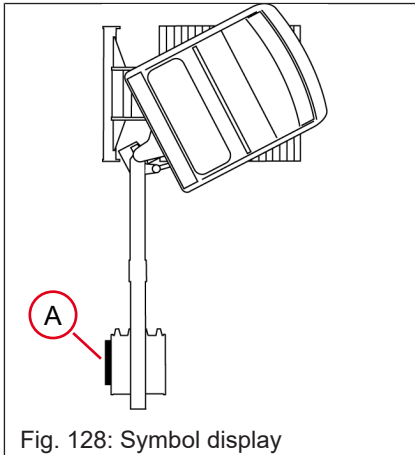


Fig. 128: Symbol display

9. Place measuring bar **A** on the attachment.
10. Wait one minute.
 - ✓ The attachment has not moved away from the measuring bar:
 - The vehicle is ready for operation.
 - ✓ The attachment has moved away from the measuring bar:
 1. Stop operation immediately.
 2. Contact an authorized service center and have the fault rectified.

6.4.3 Initial putting into operation and running-in time

Before start of work for the first time, check the vehicle for completeness of the equipment supplied.

- Check liquid levels according to the **Maintenance** chapter.

On wheeled vehicles, check that wheel nuts are tight after ten hours of operation.

Drive and work gently with the vehicle for the first 50 hours of operation.

- Do not load the engine in cold operating condition.
- Do not change the speed abruptly.
- Avoid high engine speeds.
- Pay attention to leaks, unusual noises, discoloration of the exhaust gas, etc. Contact an authorized workshop if necessary.

6.4.4 Drive interlock

6.4.4.1 Ignition lock immobilizer

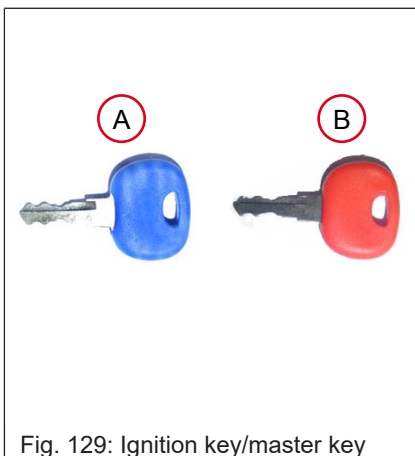


Fig. 129: Ignition key/master key

A = Starting key (blue, 2 pcs.)

B = Master key (red, 1 pc.)



Information

Only the master key can be used to teach new starting keys. If the master key is lost, a new immobilizer must be installed.

Teaching the starting key

1. Turn master key **B** to position **1** for a maximum of five seconds.
2. Remove master key **B** and place it at least 50 cm (20 in) from the starter.
3. Turn a new starting key to position **1** for at least one second within 15 seconds.
⇒ The starting key has been taught.
4. Repeat point 3 if additional starting keys are to be taught.

A maximum of ten starting keys can be taught.

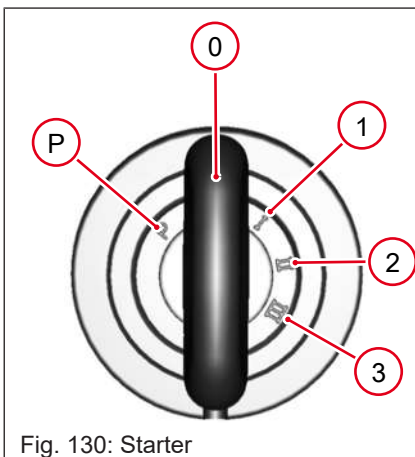


Fig. 130: Starter



Information

If the system does not detect a key to be taught for 15 seconds, the process is aborted.

Deleting taught key

If a taught key has been lost, all taught keys must be deleted. The master key code will not be deleted.

1. Turn master key **B** to position **1** for at least 20 seconds.
2. Teach the starting key.

6.4.4.2 EquipCare Dual ID



Fig. 131: Keypad

The EquipCare Dual ID drive interlock can be used in combination with **Telematic**. Store the PIN at equipcare.wackerneuson.com. The vehicle can only be started with the correct PIN.

Item	Element	Function
A	LED 1	Lights up yellow when the keypad is ready for use
B	LED 2	Not assigned
C	LED 3	Lights up green when the PIN is correct Does not light up when the PIN is incorrect
D	Confirm	Confirm PIN
E	Stop	Cancel input

If the keypad is in sleep mode, switch on the ignition.

6.4.5 Starting the engine

**⚠ WARNING**

Accident hazard due to unintentional operation of the vehicle!

Unintentional operation can result in serious injury or death.

- Only operate the vehicle from the seat with the seat belt fastened.

**⚠ WARNING**

Risk of crushing when operating with cold hydraulic oil!

Unexpected movements of the vehicle or the attachment can occur with cold hydraulic oil. This can lead to serious injuries or death.

- Even if the engine has reached its operating temperature, the hydraulic oil can still be cold.
- Operate controls carefully.

**NOTICE**

Damage caused by starting the engine too early after it has been switched off.

- Wait at least two minutes before trying to start again.



Information

Ventilate sufficiently when operating in closed rooms.

- The starter cannot be operated if the engine is already running.
- If the engine does not start after 30 seconds, abort the starting process and repeat after two minutes.
- If the engine does not start after several starting attempts, contact an authorized service center.

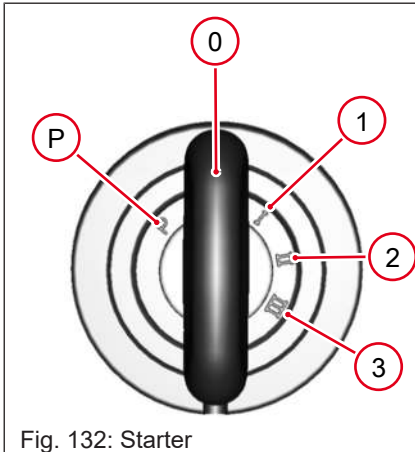


Fig. 132: Starter

Position	Function
P, 0	Engine off, ignition off
1	Ignition on
2	Pre-glow engine
3	Starting the engine

1. Sit down on the seat.
2. Switch off all electric consumers.
3. Turn the starter key to the **ignition on** position.
⇒ All control lights light up.
4. When the **pre-glow** indicator has gone out, turn the starter key to the **engine start** position and hold it in this position until the engine starts.
5. Release the starting key.



Information

The preheating display may appear on the display.

Warm-up phase

Warm up the vehicle at low speed and load until the engine has reached operating temperature.

Do not allow the engine to warm up while idling.

Low-load operation



NOTICE

Engine damage from low load operation.

- Operate the engine at idle or in the high speed range above 20% engine load.

Possible consequences of low load operation are:

- Higher motor oil consumption
- Reduced motor oil change intervals
- Engine contamination by motor oil in the exhaust system
- Blue smoke in exhaust gas
- Shorter diesel particulate filter regeneration cycles

Alternator

If the charge indicator light is defective, contact an authorized specialist workshop.

6.4.6 Switch off the engine



NOTICE

Damage to the engine due to shutdown under high engine load.

- ▶ Run the engine in idling mode for 60 seconds. This avoids engine damage and increases the service life.

1. Let the engine run in idling mode for 60 seconds with no load.
2. Switch off the ignition.



Information

Fold up joystick base after switching off the engine.

6.4.7 Starting aid



⚠ WARNING

Explosion hazard due to improper handling of the battery!

Improper handling of the battery can lead to serious injury or death.

- ▶ Wear protective equipment.
- ▶ Fire, open flame and smoking are prohibited.
- ▶ Do not jump start the engine if the battery is defective, frozen or if the battery fluid level is too low.



⚠ WARNING

Risk of injury from rotating parts!

Rotating parts can lead to serious injury or death.

- ▶ Remove the starting key and store it in a safe place.
- ▶ Open maintenance access only when the engine is switched off.



⚠ CAUTION

Burning hazard from hot surfaces!

May lead to injuries.

- ▶ Switch off the engine and let hot surfaces cool down.
- ▶ Wear protective equipment.



NOTICE

Damage due to short circuit or overvoltage.

- ▶ The positive terminal of the live battery must not touch any electrically conductive vehicle components.
- ▶ The vehicles must not touch each other while using starting aids.
- ▶ If the engine does not start despite starting aid, contact an authorized specialist workshop.



NOTICE

Damage caused by incorrect battery voltage

- ▶ Only use 12V batteries.



NOTICE

Damage caused by voltage spikes during jump starting.

- ▶ If possible, switch on an electrical consumer in the vehicle with an empty battery.



NOTICE

Damage to the jumpercable.

- ▶ Do not lay the jumper cables in the area of rotating parts.

Observe national and regional regulations.

6.4 Putting the vehicle into operation

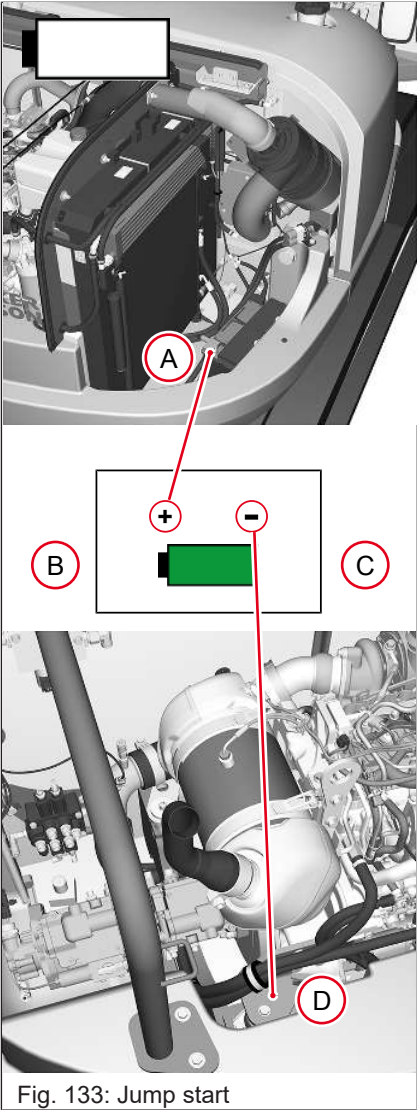


Fig. 133: Jump start

Designations/ symbols	Meaning
X	Vehicle with empty battery
Y	Vehicle with full battery
A	Plus/vehicle X
B	Plus/vehicle Y
C	Minus/vehicle Y
D	Minus/vehicle X (A solid metal part firmly screwed to the engine block or the engine block itself)
	Full battery
	Empty battery

1. Drive vehicle **Y** towards vehicle **X** in such a way that the length of the jumper cables is sufficient.
2. Switch off the engine of vehicle **Y**.
3. Open the maintenance accesses of the vehicles.
4. Connect jump leads in the following order: **A-B/C-D**.
5. Start the engine of vehicle **Y**.
6. Wait five minutes to allow the discharged battery to charge a little.
7. Start the engine of vehicle **X**.
8. If possible, switch on an electric consumer for vehicle **X**.
9. Terminate jump start leads in the following order: **D-C/B-A**.

6.4.8 Battery master switch

Operate the battery master switch:

- When the vehicle is parked for a long period of time (e.g. weekend).
- If the vehicle is to be protected against unintentional start-up.
- If required by national and regional regulations.

Mechanical battery master switch



Fig. 134: Battery master switch

Power supply	Functionality
Manufactured	The key cannot be removed
Interrupted	The key can be removed

7 Operation

7.1 Brakes

7.1.1 Hydraulic brake



Information

Reduce the speed with the drive levers or drive pedals and not with the manual throttle.

The vehicle brakes when the drive levers or gas pedals are released. When driving downhill, the automatically acting hydraulic brake valves prevent the permissible driving speed from being exceeded.

7.1.2 Mechanical brake

Press the dozer blade to the ground.

7.2 Steering

Movement	Drive lever/drive pedals
Steer to the left	
Steer to the right	
Steer to the left	
Steer to the right	

7.2.1 Selecting the direction of travel



⚠ WARNING

Risk of injury due to incorrectly set drive direction!

Can cause serious injury or death.

- Ensure that the area around the vehicle is free.

Drive direction	Drive lever/drive pedals
forward	
reverse	

7.3 Regulating rotational speed

7.3.1 Manual throttle

Variant 1



Fig. 135: Manual throttle

RPM	Position
Idle	1
maximal	2

Variant 2

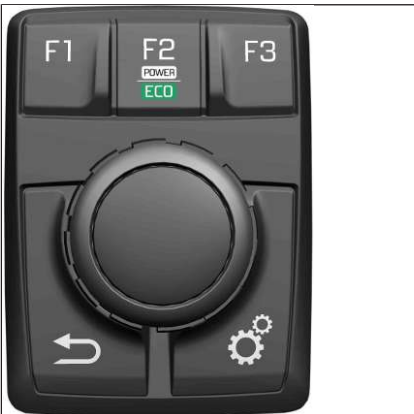


Fig. 136: Manual throttle

RPM	Controller
Increase	Clockwise
Reduce	Counterclockwise

7.3.2 Regulating rotational speed



Fig. 137: Joystick left

Use the button on the left joystick to switch between the set speed on the hand throttle and the idle speed.

7.3.3 Automatic speed control

The engine goes to idling speed if the hydraulics are not operated for a few seconds.

If the hydraulics are operated, the engine revs up to the rotational speed set on the manual throttle.

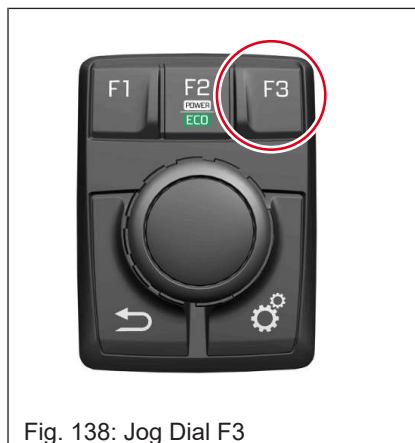


Fig. 138: Jog Dial F3

Automatic speed control	Operation
On/Off	Press the F3 button.

7.3.4 Engine operating mode

Operating mode	Application
ECO	Powerful and efficient work
POWER	Maximum performance

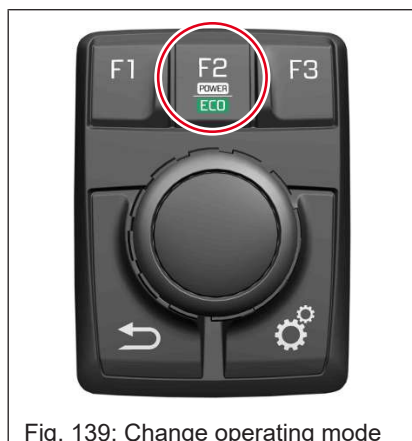


Fig. 139: Change operating mode

Change engine operating mode directly

Press the F2 button.

Preset engine operating mode

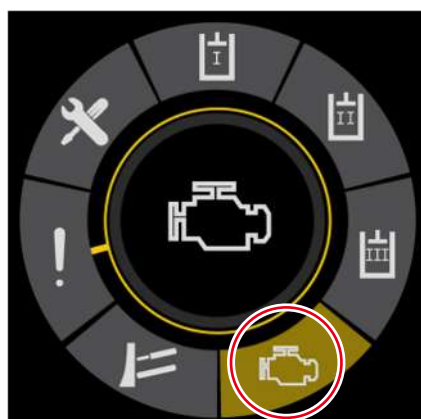


Fig. 140: Engine operating mode

1. Press the menu button.
2. Use the controller to select the **Engine operating mode C** menu point.
3. Press controller.
4. Rotate the controller and select the desired operating mode.
5. Press controller.

The engine starts in the set operating mode.

7.4 Drive

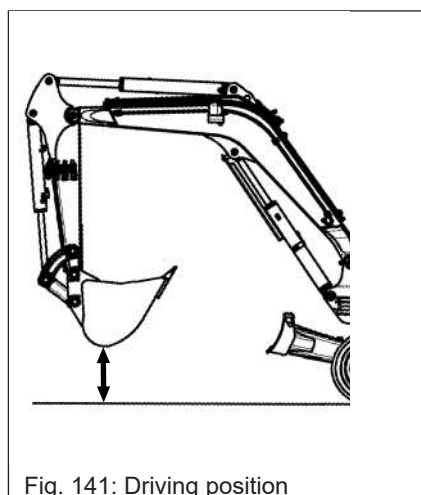


Fig. 141: Driving position

Driving position

Chain excavators: Lift stabilizer blade completely.

Mobile excavators: Lift stabilizer blade and claws completely.

Position the arm system as illustrated, align straight and raise 20-30 cm (8-12 in).

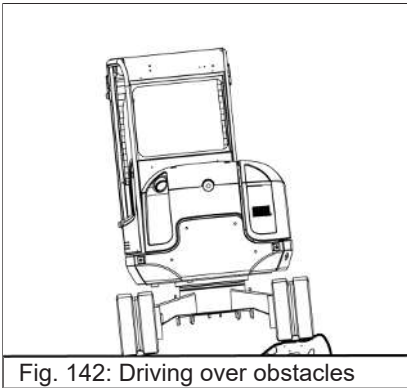


Fig. 142: Driving over obstacles

Driving over obstacles

Only drive over obstacles at low speed.

7.4.1 Selecting speed range



Fig. 143: Selecting a speed range

Speed range	Operation
1 or 2	Press the button

7

7.4.2 Starting to drive



⚠ WARNING

Risk of injury due to incorrect operation!

If the upper carriage has been turned by 180°, the vehicle moves in the opposite direction.

Incorrect operation can lead to serious injuries and death.

- ▶ Check the danger zone before starting.
- ▶ Operate the drive levers and gas pedals slowly and carefully.



⚠ WARNING

Accident hazard due to an incorrectly turned upper carriage!

An incorrectly turned upper carriage blocks the view of the drive route. This can cause severe injuries or even death.

- ▶ Before starting up, align the upper carriage so that the operator has an unrestricted view of the planned route.



Information

The joystick base must be folded down for starting.

Starting to drive

Operating the drive lever or drive pedals.

- The vehicle starts driving.

Stopping

Release the drive lever or drive pedals.

- The vehicle stops.

7.4.3 Slope drive



WARNING

Crushing hazard due to the vehicle tipping over!

A tipping vehicle can lead to serious injury or death.

- ▶ Lift the boom system 20-30 cm (8-12 in) from the ground and align it straight.
- ▶ In an emergency, lower the boom system immediately to gain stability.
- ▶ Only drive on slopes on a stable and level surface.
- ▶ Adjust the travel speed to the specific conditions.
- ▶ Avoid abrupt movements.
- ▶ Pay attention to persons and obstacles.
- ▶ Observe the operating limits of the vehicle.
- ▶ Drive uphill and downhill in speed range **1** only.
- ▶ Do not reverse when driving downhill.
- ▶ Body parts must not protrude from the vehicle.
- ▶ Do not exceed the weights indicated in the lifting capacity charts and load capacity charts.
- ▶ The upper carriage and boom system must not be rotated or swiveled when driving uphill or downhill with a loaded attachment.
- ▶ Diagonal driving is prohibited.

7.4.3.1 Driving uphill and downhill

The vehicle may lose traction even on slight inclines if it is driving on a slippery substrate surface (e.g. grass, damp metal surfaces, frozen ground).

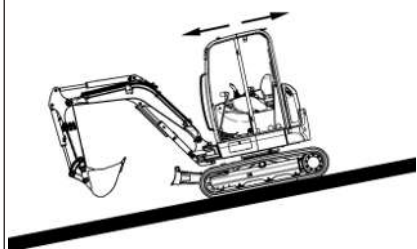
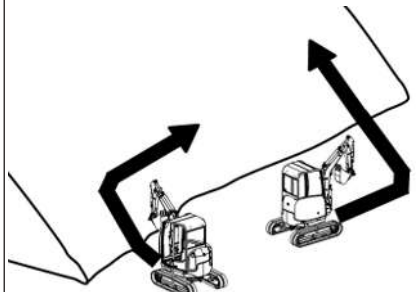
On stony or uneven surfaces the vehicle may slip or tip over.

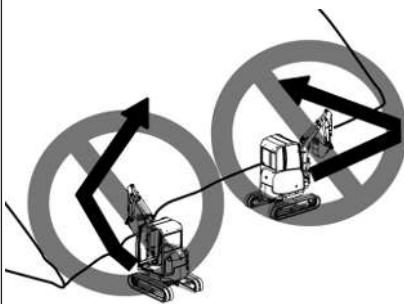
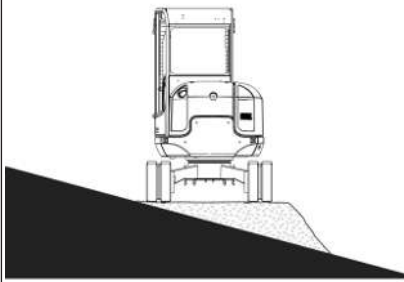
On a soft surface, the vehicle may tip or get stuck.

- Lift the boom system 20-30 cm (8-12 in) from the ground and align it straight.
- Avoid abrupt movements.
- To minimize the tipping hazard, adjust the speed to the conditions.
- Observe the operating limits of the vehicle.

If the engine stalls while driving up or downhill, move the joysticks to neutral and start the engine.

Operating limits for driving on slopes

	Driving uphill and downhill (downhill arm system) Permitted up to a slope of 30°
	Driving uphill (arm system uphill) Permitted up to a slope of 15°
	Lateral slope drive Permitted up to a slope of 15°

	Diagonal drive Prohibited
	Working on lateral slopes Only permitted on a horizontal, load-bearing and level surface. If the slope is too steep, pile up material to create a horizontal, load-bearing, level footprint.

7.4.4 Parking the vehicle



⚠ WARNING

Crushing hazard due to the vehicle rolling away after parking!

An unsecured vehicle can lead to serious injury or death.

- ▶ Lower the boom system and dozer blade to the ground.



Information

Fill up the tank after each working day. This prevents condensation from forming in the fuel tank.

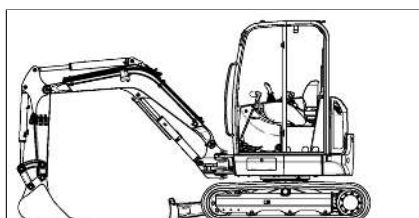


Fig. 144: Parking the vehicle

1. Deactivate the vehicle safely.
2. Align the boom system straight.
3. Lower the boom system and dozer blade to the ground.
4. Switch off the engine.
5. Release pressure in the hydraulic system.
6. Remove the starting key and store it in a safe place.
7. Fold up the joystick base.
8. Close windows and doors .
9. Close and lock covers and doors .

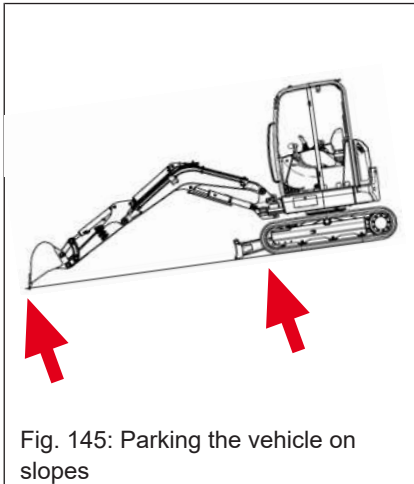


Fig. 145: Parking the vehicle on slopes

Parking on slopes

If parking on a slope is necessary, observe the following:

- Position the boom system on the downhill side and press the attachment onto the ground.
- Position the dozer blade on the downhill side and press it onto the ground.

7.5 Driving with a trailer

The vehicle is not authorized for a trailer operation.

7.6 Lighting and signaling system

7.6.1 Work light



⚠ WARNING

Accident hazard due to blinded road users!

Vehicle users on public roads may be blinded by switched on work lights. This can lead to serious injuries or death.

- ▶ Only work when the work area is adequately illuminated and no road users are blinded.



Information

Only work when the work area is adequately illuminated. If the work area is still insufficiently lit despite work lights and external illumination, stop work.

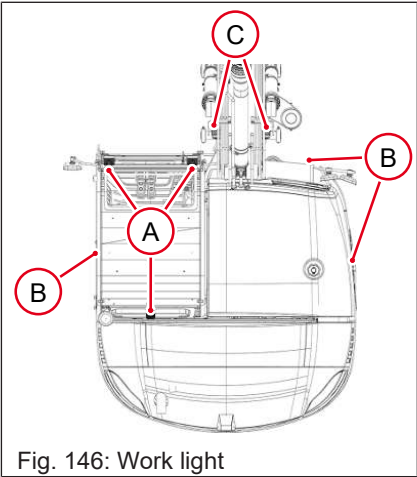


Fig. 146: Work light

Item	Designation
A	Roof light
B	Undercarriage headlights
C	Boom headlights

Work light	Button
Undercarriage headlights on	
Roof light on Undercarriage headlights on	
Roof light on	
Roof light off Undercarriage headlights off	
Boom headlights	Button
on	
off	

7.6.2 Orange beacon



Fig. 147: Orange rotating beacon



Fig. 148: Orange beacon button

Orange rotating beacon	Operation
On/Off	Press the button



Information

Observe national and regional regulations.

7.6.3 Interior light



Fig. 149: Interior light

Press the switch for the interior lighting on the right side so that the interior lighting can be switched on and off via the keypad.

Interior light	Operation
On/Off	Press the Interior light button



Fig. 150: Interior light button

7.6.4 Horn



Fig. 151: Horn

Press button on the right joystick.

7.6.5 Travel signal



WARNING

Risk of accident while driving!

Can cause serious injury or death.

- ▶ No one may be in the danger zone.
- ▶ Despite the travel signal, the danger zone must also be visually monitored.
- ▶ If there is no driving signal, stop working immediately and contact an authorized specialist workshop. Observe national and regional regulations.

The travel signal sounds as soon as at least one of the two drive chains moves.

7.7 Washer system



NOTICE

Damage to the pump due to an empty washer fluid tank.

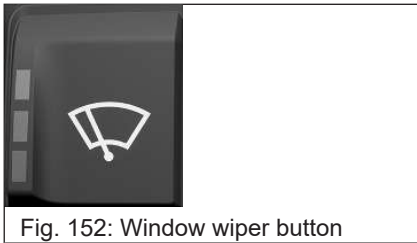
- ▶ Do not operate the spray function.
- ▶ Refill windscreen cleaner.



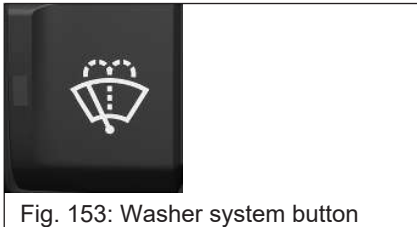
NOTICE

Damage to the windscreen wiper when the windscreen is folded up

- ▶ Do not operate the windscreen wiper when the front window is folded up.



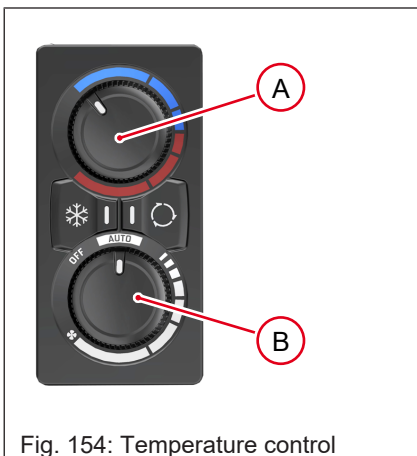
Window wiper	Operation
On/Interval/Off	Press the button



Washer system	Operation
On/Off	Press the button

7.8 Heating, ventilation and air conditioning system

7.8.1 Heating and ventilation

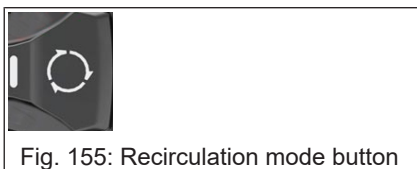


Function	Operation
Temperature	A
Ventilation	B

In the **0/OFF** position, the complete system including the ventilation and temperature control is switched off.

Recirculation mode

The recirculation mode prevents pollutants from the environment entering the cab.



Function	Operation
Recirculation mode/fresh air mode	Press the button



Information

In recirculation mode, the window and door must be closed. If the air recirculation mode is too long, the windows will fog up. Switch to fresh air mode as soon as possible.

7.8.2 Air conditioning system



⚠ CAUTION

Damage to health caused by improper use of the air conditioning system!

Can lead to health impairments.

- ▶ Do not point air vents directly at face.



NOTICE

Damage caused by improper operation of the air conditioning system.

Switch on the air conditioning even when the outside temperature is low.

The air conditioning system cools and dehumidifies the interior.

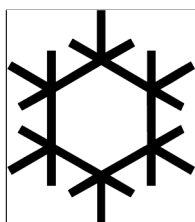


Fig. 156: Air conditioning system symbol

Air conditioning system	Operation
On/Off	Press the button

Cool down the interior quickly

1. Open windows and doors.
2. Set ventilation to maximum power to allow hot air to escape.
3. Close windows and doors .
4. If possible, switch to recirculation mode.
5. Set air conditioning system to maximum cooling.
6. When the interior temperature is comfortable, switch to fresh air mode.

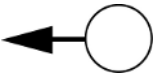
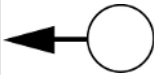
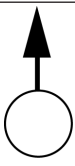
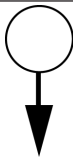
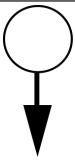
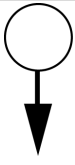
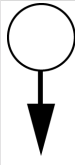
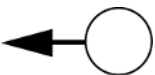
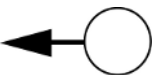
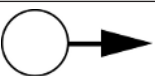
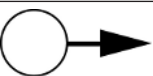
Automatic mode

The automatic mode regulates the temperature and the fan control automatically to ensure a constant interior climate.

7.9 Working with the vehicle

Observe the operating limits [see Operating limits on page 17](#).

7.9.1 Basic functions joystick

Control type	Function	ISO control		SAE control	
		Joystick left	Joystick right	Joystick left	Joystick right
					
	Turn upper carriage to the left		--		--
	Turn upper carriage to the right		--		--
	Extend dipper stick		--	--	
	Retract dipper stick		--	--	
	Lower boom	--			--
	Lift boom	--			--
	Screw in bucket	--		--	
	Turn out bucket	--		--	

7.9.2 Toggle ISO/SAE control



⚠ WARNING

Accident hazard due to a changed setting of the control mode!

A changed setting may result in incorrect operation which may lead to serious injury or death.

- ▶ Before starting work, check the set control mode.
- ▶ Secure the lever after switchover.
- ▶ Do not operate the vehicle if the lever cannot be secured. Contact an authorized service center.

The vehicle is equipped with ISO control as standard. SAE control can be fitted as an option. This results in differences in the direction of movement of the attachment and lifting arm.

Variant 1

The switching lever is located on the left under the chassis.



Fig. 157: Switch position of ISO/SAE lever

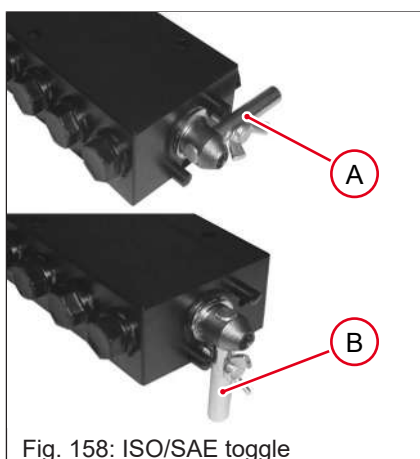


Fig. 158: ISO/SAE toggle

Control	Position
ISO	A
SAE	B



Fig. 159: ISO/SAE toggle

Variant 2

Control	Operation
ISO/SAE	1. Fold up joystick base 2. Press and hold the control element until the ISO or SAE display appears

It can only be switched when the engine is running.

7.9.3 Turning the upper carriage



⚠ WARNING

Crushing hazard in the danger zone of the vehicle!

Persons in the danger zone of the vehicle can be seriously injured or killed.

- No one may be in the danger zone.



NOTICE

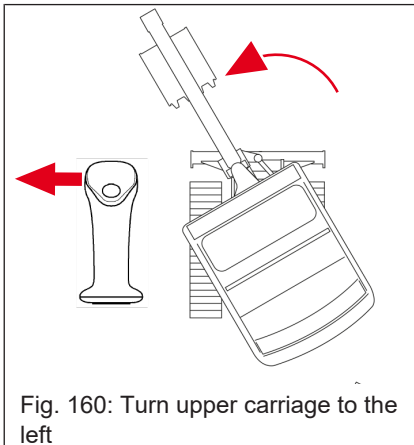
Damage to the vehicle when working near obstacles.

- There must be no obstacles in the danger zone.

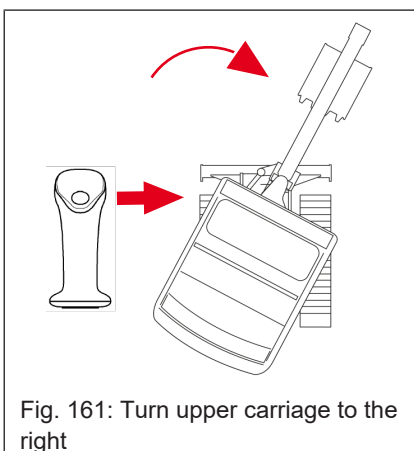


Information

When the hydraulic oil is cold, the upper carriage can continue moving after the joystick is released. Operate the joystick carefully.



Turning the upper carriage	Left joystick
To the left	To the left
To the right	To the right



7.9.4 Braking the upper carriage

Normal braking: release the joystick.

Maximum braking: Push the joystick in the opposite direction until the upper carriage comes to a standstill.

7.9.5 Swiveling booms



Fig. 162: Pedal swivel boom

Swiveling boom	Pedal
To the left	To the rear
To the right	To the front

7.9.6 Dozer blade



⚠ WARNING

Crushing hazard due to improper operation!

Unintentional operation can lead to serious injury or death.

- ▶ Fold up the joystick base.
- ▶ Lower the stabilizer blade to the ground after finishing work.
- ▶ No one may be in the danger zone.



Information

If the stabilizer blade is lowered too low, there may be high resistance.

- ▶ Position the stabilizer blade just above the ground when grading.

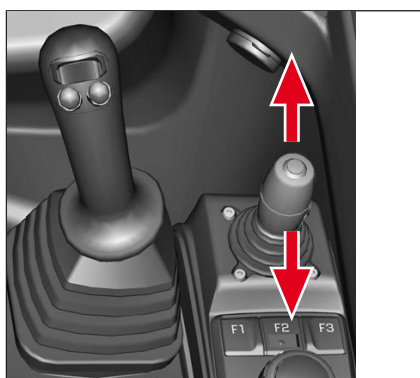


Fig. 163: Raise/lower the stabilizer blade

Stabilizer blade	Lever
Raising	To the rear
Lowering	To the front

Floating position

7.9.7 Hose breakage

1. Stop the vehicle immediately.
2. Switch off the engine.
3. If possible, lower the arm system. [see Emergency lowering on page 126](#)
4. Put the controls in the neutral position.
5. Fold up the joystick base.
6. Remove the ignition key and lock the vehicle.
7. Mobile excavator: Secure the vehicle against rolling away.
8. Contact an authorized service center.



Environment

Collect leaking vehicle fluids with a suitable container and dispose of them in an environmentally friendly manner.

7.9.8 Lifting gear applications

Lifting gear applications refers to lifting, transporting and lowering loads with the help of a lifting devices and fastening devices.



⚠ WARNING

Crushing hazard due to the vehicle tipping over!

A tipping vehicle can cause serious injury or death.

- ▶ Do not exceed the weights indicated in the load capacity charts.
- ▶ Subtract the weight of the attachment and load from the weight in the relevant chart column.
- ▶ Take the density of the load into account.
- ▶ The ground must be horizontal, stable and even.
- ▶ Only operate the vehicle in lifting gear application if the prescribed lifting equipment and safety devices are present, functional and activated.
- ▶ The boom system must stand straight in relation to the cab.



NOTICE

Damage caused by an overturning vehicle.

- ▶ Do not exceed the weights indicated in the load capacity charts.

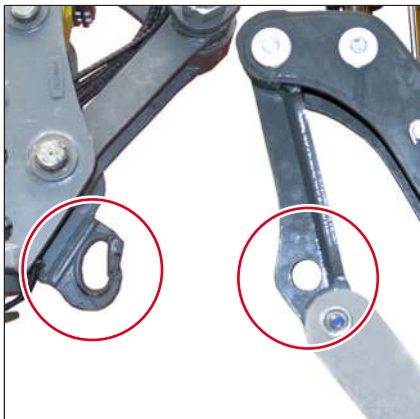


Fig. 164: Lifting means (symbol display)

Only the following lifting gear applications may be used for hoisting:

- Powertilt/power coupler with load hook
- Joint rod with lifting eye

7.9.9 Safe load indicator



⚠ WARNING

Hazard as a result of the vehicle tipping over if the overload indicator is not observed!

A tipping vehicle can cause serious injury or death.

- ▶ Reduce the bearing load until the warning buzzer stops and the control light goes out.
- ▶ Observe the load capacity charts.



⚠ WARNING

Accident hazard due to a switched off or defective safe load indicator!

A tipping vehicle can cause serious injury or death.

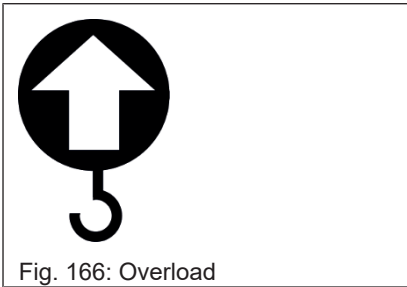
- ▶ Switch on the safe load indicator during lifting gear application.
- ▶ Only operate the vehicle with a functioning safe load indicator.

The overload indicator warns the operator visually and acoustically if the bearing load is too high.



Fig. 165: Overload button

Overload indicator	Operation
On/Off	Press the button



If the **Overload** display appears and the warning buzzer sounds, reduce the lift capacity until the warning buzzer stops and the **Overload** display goes out.

Functional check of overload warning device

A functional check of the overload indicator must be carried out before every lifting gear applications.

1. Start the vehicle.
2. Driving over large areas.
3. Secure danger zone.
4. Stop the vehicle.
5. Switch on overload indicator.
6. Lift the boom up to the stop and hold the joystick in this position.

Warning device	Consequence
The warning buzzer sounds and the Overload display appears.	The vehicle may be used in lifting gear applications.
The warning buzzer does not sound or the Overload display does not appear.	The vehicle may not be used in lifting gear applications. Contact an authorized service center

7

7.9.10 Load hold function



⚠ WARNING

Risk of injury due to fluid leakage under pressure!

Hydraulic oil escaping under pressure can penetrate the skin and cause serious injury or death.

- ▶ No one may be in the danger zone.
- ▶ In the event of hose breakage, move the control elements to neutral position so that as little hydraulic oil as possible escapes.



⚠ WARNING

Burning hazard from hot hydraulic oil!

Hot hydraulic oil can cause scalding to the skin and serious injury or death.

- ▶ Release pressure in the hydraulic system.
- ▶ Let the engine cool down.
- ▶ Wear protective equipment.



Information

Hose rupture valves are set at the factory and secured with seals. If a seal is removed or the hose rupture valve is tampered with, correct operation is no longer ensured and the warranty is voided.



Environment

Collect leaking vehicle fluids with a suitable container and dispose of them in an environmentally friendly manner.

In the event of a hose rupture, return the controls to the neutral position.

7.9.11 Emergency lowering



⚠ WARNING

Crushing hazard when lowering the boom system!

Can cause serious injury or death.

- ▶ No one may be in the danger zone.



Information

Lower the boom system immediately after an engine standstill.

1. Switch on ignition.
2. Fold down the joystick base.
3. Lower the boom system completely.
4. Move joysticks to neutral position.

7.9.12 Mounting and dismantling the bucket

Dismantle bucket

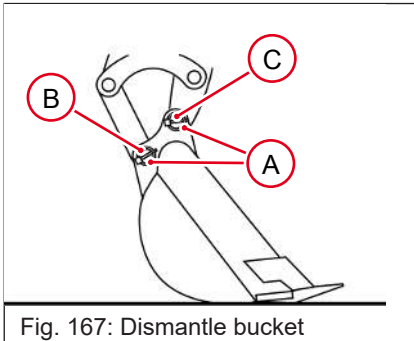


⚠ WARNING

Crushing hazard when putting down attachments!

An attachment that has not been placed down correctly may tip over and cause serious injury or death.

- ▶ No one may be in the danger zone.
- ▶ Set down the attachment securely on a horizontal, load-bearing and level surface.
- ▶ Do not remove the bolt from the attachment until it is secure.



1. Place the bucket with the flat underside on a level surface.
2. Park the vehicle. Switch off the engine.
3. Remove splint **A**.
4. First remove bolt **B**, then bolt **C**. Carefully knock out stuck bolts with a hammer and brass mandrel.

If bolt **C** is jammed:

1. Start the engine.
2. Raise or lower the boom system slightly to relieve the bolt.
3. Park the vehicle. Switch off the engine.
4. Fold up the joystick base.
5. Remove the starting key and store it in a safe place.

Mount bucket



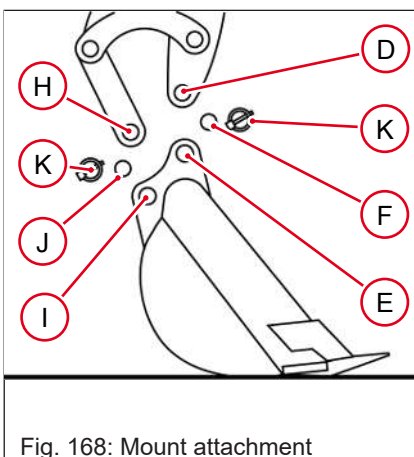
⚠ WARNING

Crushing hazard when picking up attachments!

Improper mounting of attachments can lead to serious injury or death.

- ▶ Remove the starting key before mounting an attachment and store it.
- ▶ Wear protective equipment when fitting the bucket bolts.
- ▶ Only use undamaged attachments and bucket bolts.
- ▶ Align the mounting holes of the attachment so that the bucket bolts can be fitted more easily.
- ▶ Make sure that the danger zone of the vehicle is clear after mounting the attachment.
- ▶ After mounting, lift the attachment slightly and turn it in and out completely several times quickly.
- ▶ Only operate the vehicle with a securely locked attachment.

7



1. Mount only one bucket with its flat underside on a flat surface.
2. Deactivate the vehicle safely. Switch off the engine.
3. Grease bolts and joints.
4. Start the engine.
5. Align dipper stick until holes **D** and **E** align.
6. Switch off the engine. Fold up the joystick base.
7. Fit bolt **F**.
8. Actuate bucket cylinder until holes **H** and **I** align.
9. Switch off the engine. Fold up the joystick base.
10. Fit bolt **J**.
11. Fit splint **K**.

7.9.13 Permitted work

7.9.13.1 Working with the bucket

For example, work with a backhoe bucket is described.

Do not support the vehicle with stabilizer blade.

Information for the excavation

Wacker Neuson recommends that the following points be observed when planning and carrying out excavation work:

1. The exit from an excavation pit should be outside the excavation line and as shallow as possible.
2. If possible, carry out the excavation in adjacent strips.
3. A vehicle with a fully loaded bucket must be able to drive forwards out of the excavation pit.
4. Carry out downhill transport journeys backwards with a loaded bucket.

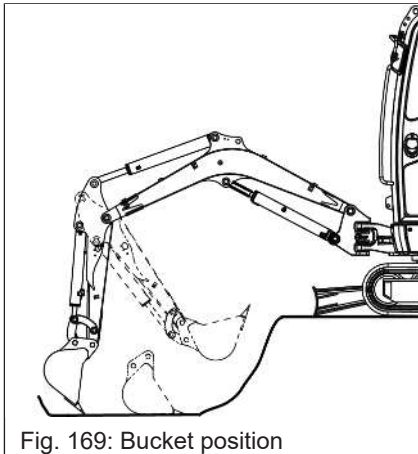


Fig. 169: Bucket position

Bucket position when digging

Move dipper stick and bucket long and flat.

At an angle of 80° to 120° between the boom and dipper stick, the digging force is greatest.

1. Push the bucket into the ground.
2. Lower the dipper stick and align the bucket until the bottom of the bucket is parallel to the ground.
3. Move the dipper stick towards the vehicle and turn the bucket in.

Working on slopes



⚠ WARNING

Tipping hazard on slopes!

A tipping vehicle can cause serious injury or death.

- ▶ Secure slopes before working. Take the ground conditions, vehicle weight etc. into account.
- ▶ Do not support the vehicle with stabilizer blade.

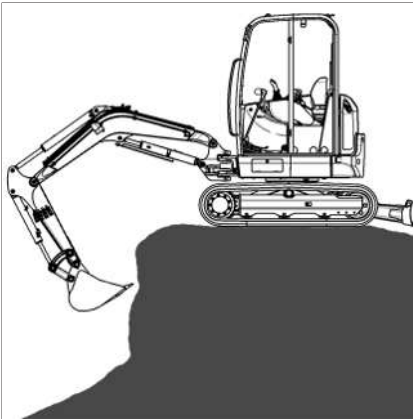


Fig. 170: Working on slopes



NOTICE

Damage caused by improper operation of the boom system.

- The piston rod of the lifting arm cylinder must not touch the dozer blade, the claws or the gripper bracket.

7

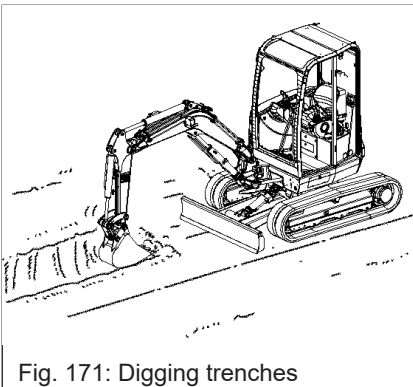


Fig. 171: Digging trenches

Digging trenches

Align tracks parallel to the trench. For wide trenches, first dig the sides and then the middle.

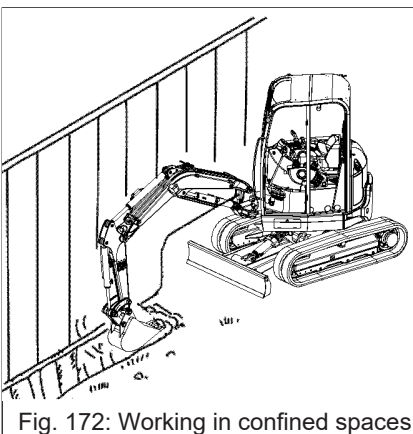


Fig. 172: Working in confined spaces

To dig sideways in a confined space, turn the upper carriage and swing the boom system.

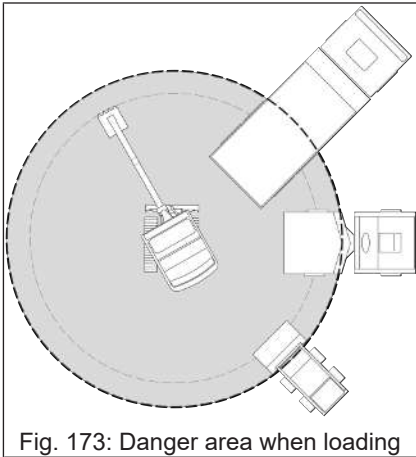


Fig. 173: Danger area when loading

Loading transport vehicles

1. Position the transport vehicle so that the cab of the transport vehicle is outside the danger zone of the excavator.
2. Load the loading area starting from the rear.
3. Keep the angle of rotation as small as possible.
4. Only lift the filled bucket to unloading height when the upper carriage is swiveled towards the transport vehicle.
5. If possible, load the load in the direction of the wind.
6. The transport vehicle and the digging direction of the bucket should form an angle of 45° if possible.

If the vehicle is stuck

1. Turn out the bucket until the cutting bar is vertically above the ground.
2. Lower the boom system completely.
3. Slowly turn out the bucket. This pushes the vehicle backwards.
4. Slowly reverse the vehicle.
5. Repeat the procedure until the vehicle is on non-slip ground.
6. Drive the vehicle away backwards.

High bucket operation



NOTICE

Damage to the dipper stick when the bottom of the bucket hits the dipper stick.

- Do not completely turn out the bucket during high bucket operation.



Fig. 174: Symbolic representation

7.9.13.2 Leveling

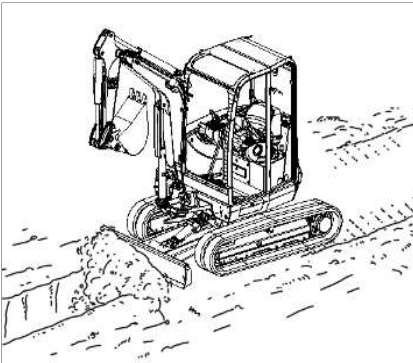


Fig. 175: Leveling

The stabilizer blade is used to backfill trenches and level surfaces.

- Lower the stabilizer blade to the desired height.
- ⇒ The vehicle must not be lifted by lowering the stabilizer blade
- ⇒ The vehicle must not dig itself in and sink.

7.9.14 Prohibited works



NOTICE

Prohibited work can damage the vehicle or the attachment.

7

7.9.14.1 Working with torque or pivoting force



Fig. 176: Rotating force/swivel force

Do not tear down walls or level surfaces with the rotating force of the upper carriage or the swivel force of the boom system.

7.9.14.2 Working with driving force

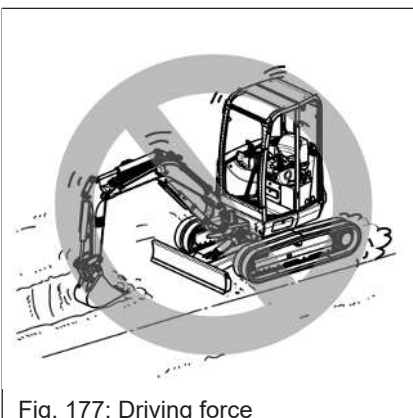


Fig. 177: Driving force

Do not lower the attachment to the ground while driving.

7.9.14.3 Working with the falling force of the attachment

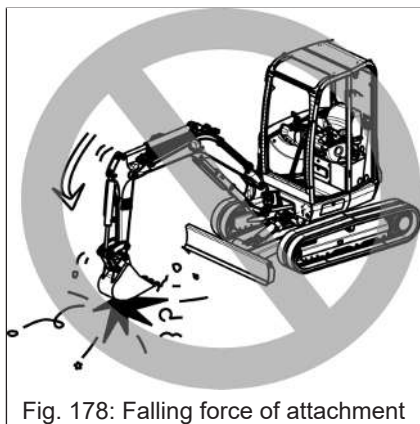


Fig. 178: Falling force of attachment

Do not work with the falling force of the attachment.

7.9.14.4 Working with the falling force of the vehicle

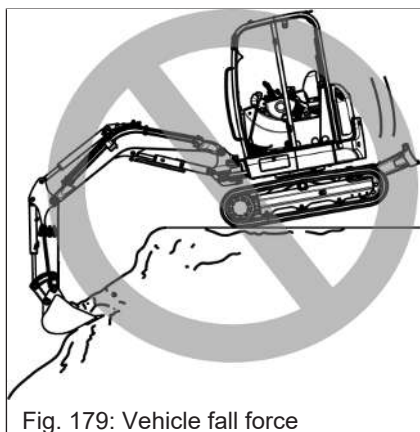


Fig. 179: Vehicle fall force

Do not work with the vehicle's own weight.



Fig. 180: Vehicle fall force

7.9.14.5 Load the stabilizer blade on one side

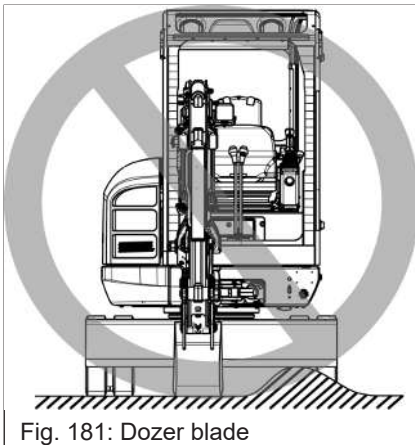


Fig. 181: Dozer blade

Do not load the dozer blade on one side.

7.9.14.6 Damaging the dozer blade with obstacles or attachments

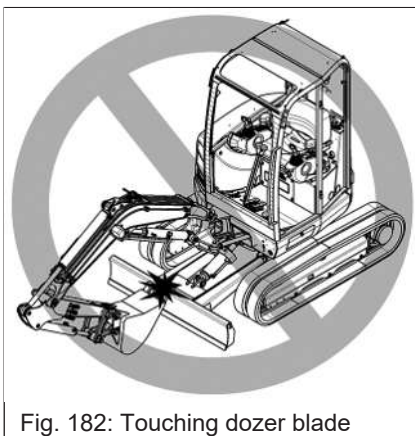


Fig. 182: Touching dozer blade

The dozer blade and dozer blade cylinder can be damaged by collision with obstacles or attachments.

7.10 Operating additional control circuits

7.10.1 Hydraulic connections

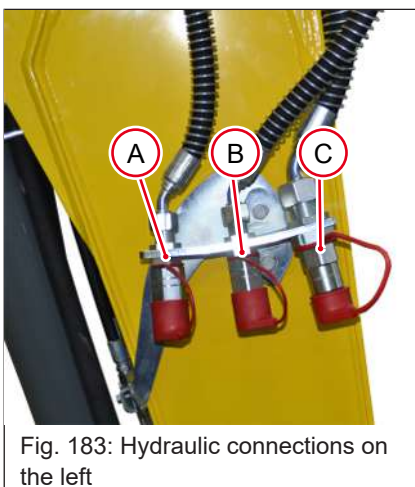


Fig. 183: Hydraulic connections on the left

Position	Connection
A	AUX V
B	AUX II
C	AUX I
D	Hammer return line

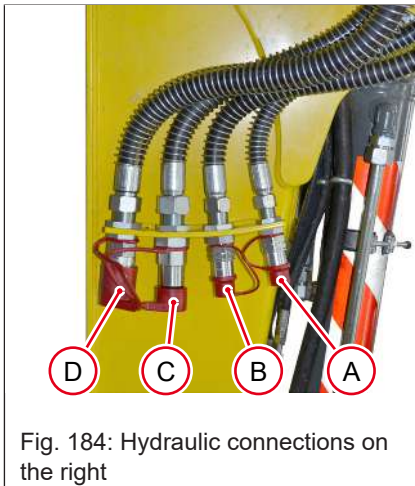


Fig. 184: Hydraulic connections on the right



Information

Before connecting and disconnecting hydraulically actuated mounted attachments, read the operator's manual of the mounted attachment.

7.10.2 Reducing pressure in the hydraulic system

1. Deactivate the vehicle safely.
2. Lower the attachment completely onto the ground.
3. Lower the dozer blade to the ground.
4. Switch off the engine.
5. Switch on ignition.
6. Fold down the joystick base.
7. Move joysticks, controllers and pedals of the control circuit in all directions multiple times and keep them at the end stop for a few seconds.
⇒ The pressure is released. The hydraulic hoses move briefly.
8. Switch off the ignition.

Uncouple the attachment immediately afterwards, otherwise pressure may build up again.



Information

AUX I: ensure that the hammer return line is deactivated, e.g. select the **bucket** attachment.

Coupling and uncoupling hydraulic connections

1. Park the vehicle.
2. Switch on ignition.
3. Release pressure in the hydraulic system.
4. Remove the starting key and store it in a safe place.
⇒ The attachment can now be coupled or uncoupled.

Do not store discarded attachments in the sun to prevent pressure from building up in the lines.

Clean hydraulic quick couplers before connecting them to prevent dirt from entering the hydraulic system.

7.10.3 AUX I



Oil flow	Controller
To the left line	To the left
To the right line	To the right

AUX I is operated with the right joystick.

7.10.3.1 Hammer operation



⚠ WARNING

Risk of piercing by objects from the front!

When working where there is a risk of piercing through objects from the front, accidents with serious injuries or death may occur.

- ▶ No one is allowed in the working area of the vehicle during operation
- ▶ During demolition operations, do not position the vehicle under the demolition site, as debris could fall on the vehicle
- ▶ Observe the prescribed work area.
- ▶ The front windshield must be closed.



⚠ WARNING

Risk of injury due to the vehicle tipping over!

A tipping vehicle can cause serious injury or death.

- ▶ No one is allowed in the working area of the vehicle during operation.
- ▶ Do not work under demolition points; the vehicle may tip over.
- ▶ If a hammer or other heavy attachment is used, the vehicle may become unbalanced and tip over.
- ▶ Do not suddenly turn, lower or park the attachment.
- ▶ Do not suddenly extend or retract the boom system.
- ▶ Do not use the impact force of the boom system to work.
- ▶ Only hammer when the vehicle is stationary.



Information

Only use the smallest released hydraulic hammer in combination with Powertilt.



NOTICE

Damage caused by improper operation of a hydraulic hammer

- ▶ Observe the operator's manual of the hydraulic hammer.
- ▶ Do not hammer horizontally or upwards.
- ▶ Do not lift loads with the hammer.
- ▶ Do not swing the hammer against stones, concrete etc.
- ▶ Do not hammer continuously in the same spot for longer than 15 seconds.
- ▶ Do not lift the vehicle with the boom system.
- ▶ Do not operate with fully extended cylinders or boom system. Do not swing the Powertilt over 30° when hammering, otherwise the boom system will be heavily loaded.
- ▶ Do not use the impact force of the boom system to work.

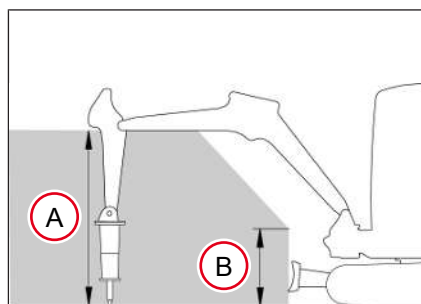


Fig. 186: Work area

Work area	Height in mm (in)
A	2250 (89)
B	500 (20)

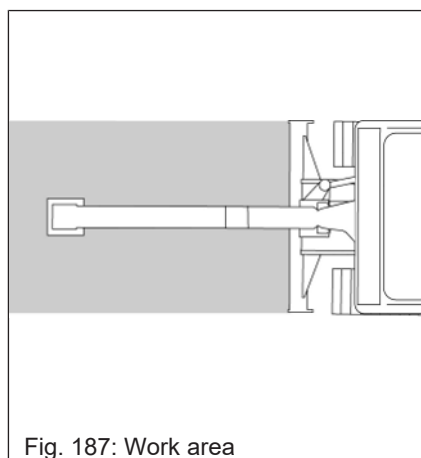
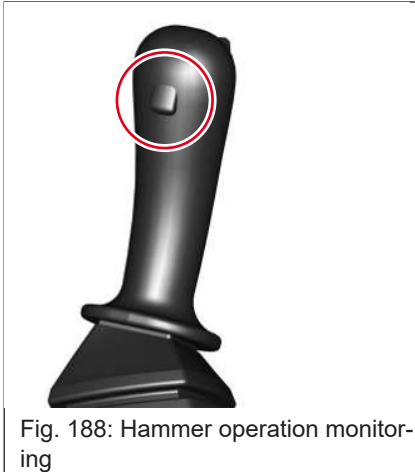


Fig. 187: Work area



Information

The work area refers to a Wacker Neuson hydraulic breaker.
 The work area may differ for other mounted attachments.



Hammer operation	Operation
On	Press and hold button on the back of the left joystick
Off	Release the button.



Information

Set the maximum oil flow.

7

7.10.3.2 Hydraulic thumb



NOTICE

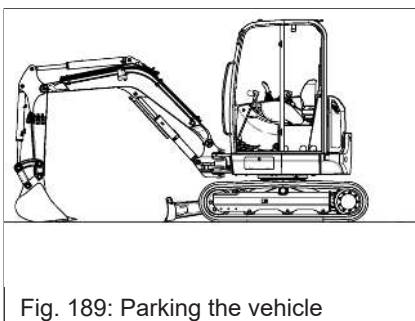
Damage caused by an incorrect setting.

- Before starting work check the position of notch **C**.

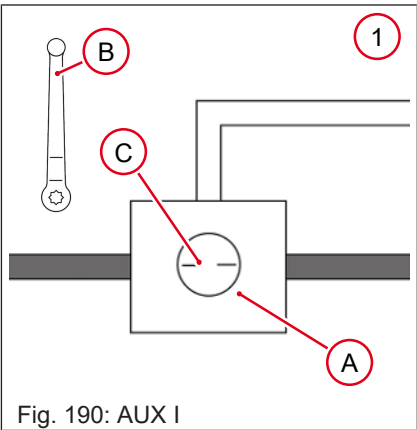


Information

The levers must be removed before operation.



Switching takes place on the left and right at the end of the dipper stick.
 Align the boom system straight.
 Lower the boom system and stabilizer blade to the ground.

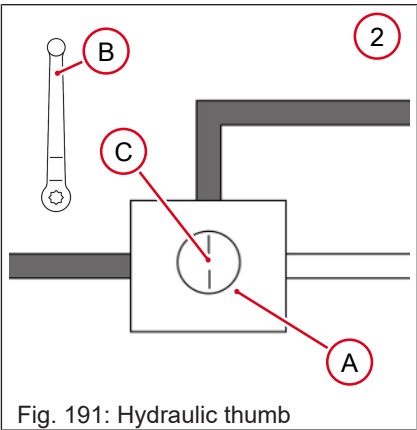


Adjust hydraulic thumb

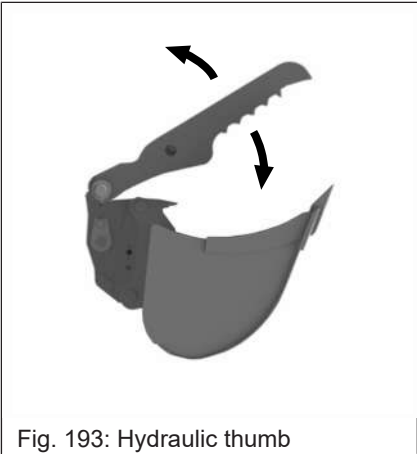
Move ball valve **A** to the desired position with lever **B** on the left and right of the dipper stick.

Position notch C	Operating
1	AUX I
2	Hydraulic thumb

The operation is performed with right joystick.



Hydraulic thumb (AUX I)	Operation
open	Controller to the right
close	Controller to the left



7.10.4 AUX II



Fig. 194: Switch over AUX II/AUX III

Use the button on the left joystick to switch between **AUX II** and **AUX III**.



Fig. 195: Display AUX II

If the **AUX II** function is selected, the **AUX II** display appears for a few seconds.

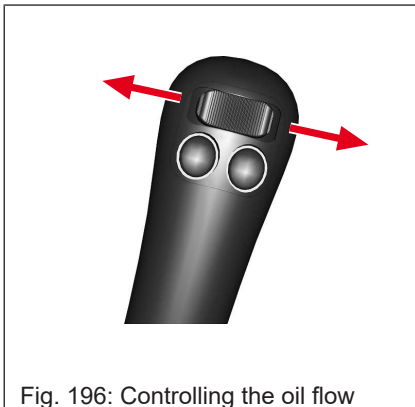


Fig. 196: Controlling the oil flow

Oil flow	Operation
To the left line	Controller to the left
To the right line	Controller to the right

7.10.5 AUX III



⚠ WARNING

Crushing hazard due to rotating movements of the Powertilt

The rotating movement of the Powertilt can lead to serious injury or death.

- No one may be in the danger zone.



Information

Assembly and disassembly of the Powertilt may only be carried out by an authorized service center.

For more information, see the operator's manual for attachments.

Use the button on the left joystick to switch between **AUX II** and **AUX III**.



Fig. 197: Switch over AUX II/AUX III

If the **AUX III** function is selected, the **AUX III** display appears for a few seconds.



Fig. 198: Display AUX III

Turn Powertilt clockwise

Operate control to the right.



Fig. 199: AUX III Oil flow, right



Fig. 200: Turn Powertilt clockwise

Turn Powertilt counterclockwise

Operate control to the left.



Fig. 201: AUX III Oil flow, left



Fig. 202: Turn Powertilt counterclockwise

7.10.6 AUX IV (hydraulic power coupler)

Complete a training course before putting into operation. The training must be carried out by authorized technically trained personnel and must be understood by the operator.

- For safety reasons, the power coupler unit must be operated with two control elements. This prevents the power coupler from being opened unintentionally.
- The power coupler and the attachment console must be undamaged and clean.
- For more information, see the operator's manual for **attachments**.
- Keep the operator's manual for **attachments** together with the operator's manual for the vehicle.

7.10.6.1 Hydraulic power coupler preparation

The hydraulic power coupler preparation is an auxiliary hydraulic control circuit mounted on the boom system of the vehicle, which has been developed and approved for the hydraulic power couplers described in this operator's manual.

Wacker Neuson is not liable for injury or damage to property if at least one of the following points is not complied with:

- Observe the operator's manual for the hydraulic power coupler.
- Keep the operator's manual of the hydraulic power coupler together with the operating manual of the vehicle.
- If the power coupler is not approved, there may be differences in the operating functions or operation of the vehicle - Observe the operator's manual for the power coupler or attachment.

If a non-approved hydraulic power coupler is nevertheless used, the following points must also be observed:

- If necessary, modifications must be made to the vehicle (e.g. additional labels) or to the operator's manual of the vehicle (e.g. in the case of a different operation).
- The intended use of the vehicle may be restricted.
- The installation of a hydraulic power coupler that does not match the vehicle or its interface (e.g. pressure settings) may render the vehicle's declaration of conformity invalid.
Contact an authorized service center.
- The installation of a hydraulic power coupler on a vehicle that does not match the hydraulic power coupler or its interface (e.g. pressure settings) may invalidate the declaration of conformity of the hydraulic power coupler.
Contact an authorized service center.

7.10.6.2 Picking up the attachment



⚠ WARNING

Crushing hazard when picking up attachments!

An attachment that is not properly locked can become loose and cause serious injury or death.

- ▶ No one may be in the danger zone.
- ▶ Only use undamaged attachments and power couplers.
- ▶ The control pin must be completely retracted.
- ▶ Before starting work and after each locking procedure, press the attachment down to the ground. Then lift the attachment slightly and turn it in and out several times completely and quickly. The attachment must not detach from the power coupler.
- ▶ Only operate the vehicle with a securely locked attachment.

Operation with switch, button and stabilizer blade lever



⚠ WARNING

Crushing hazard due to improper operation of the hydraulic power coupler!

Depending on the system, the power coupler can also be operated with other hydraulic functions. This can lead to serious injuries or death.

- ▶ Only operate the hydraulic power coupler with the function **Lift dozer blade**.



Information

If excessive time elapses after activating the quick hitch, the **HSWS activated** and **HSWS deactivated** symbols appear alternately. The warning buzzer sounds at a shorter interval.

- ▶ Repeat procedure.

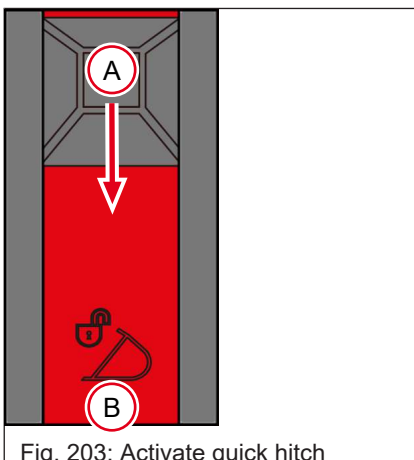


Fig. 203: Activate quick hitch

1. Pull lock **A** down.
2. Press switch **B** down.
⇒ The quick hitch system is activated.



Fig. 204: Hydraulic power coupler activated

- The **hydraulic power coupler activated** symbol appears and the warning buzzer sounds.



Fig. 205: Open quick hitch

- Press and hold the rear button on the left joystick and simultaneously pull the stabilizer blade lever back as far as it will go and hold.
⇒ Quick changer opens.
- The quick hitch opens.



Fig. 206: HSWS open

- The **HSWS opened** symbol appears.

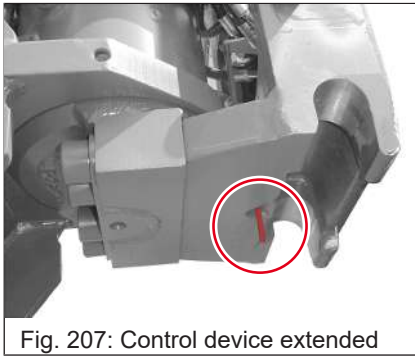


Fig. 207: Control device extended

- The control device must be fully extended.

Picking up the attachment

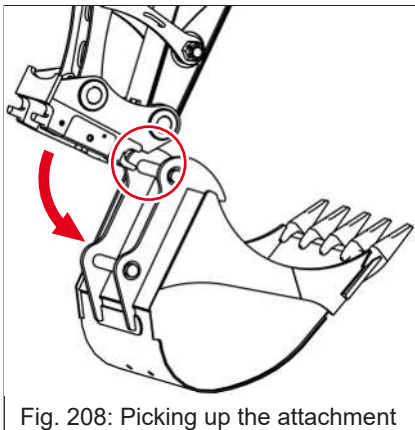


Fig. 208: Picking up the attachment

1. Suspend the quick hitch in the front bolts of the attachment.
2. Extend the dipper stick cylinder until the rear bolt of the attachment rests on the quick hitch.
3. Screw in the attachment completely.



Fig. 209: Hydraulic power coupler deactivated

- Release the rear button on the left joystick and the stabilizer blade lever.
 - ⇒ Quick hitch closes.
 - ⇒ The **hydraulic power coupler deactivated** symbol appears for a few seconds and the warning buzzer turns off.

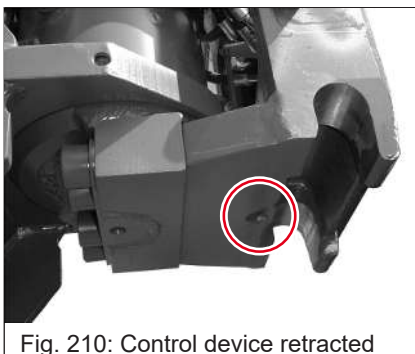


Fig. 210: Control device retracted

- The control device must be fully retracted.

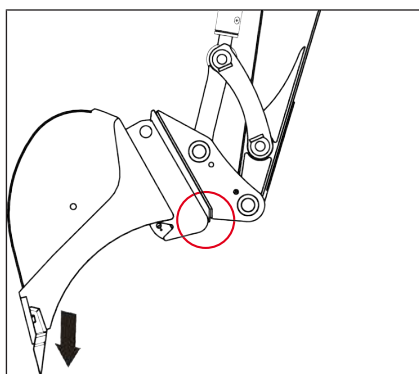


Fig. 211: Press in the attachment

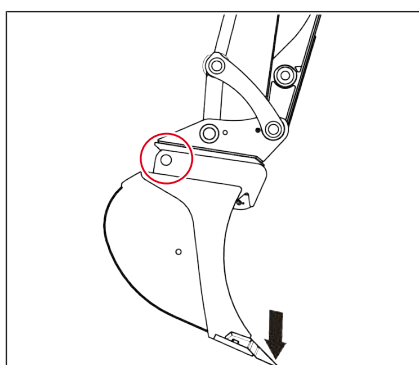


Fig. 212: Check lock

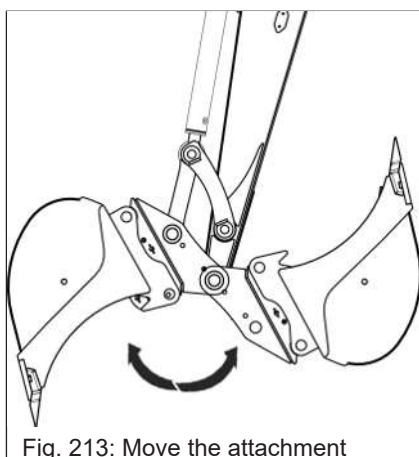


Fig. 213: Move the attachment

Check lock

Before starting work and after each locking procedure, press the attachment down to the ground. Then lift the attachment slightly and quickly screw it in and out completely several times.

The attachment must not detach from the power coupler.



Fig. 214: Power coupler with safety claw

Power coupler with safety claw

The safety claw prevents the attachment from falling down when the power coupler is not properly closed.

7.10.6.3 Put down the attachment



⚠ WARNING

Crushing hazard when putting down attachments!

An incorrectly locked attachment can tip over and cause serious injury or death.

- ▶ No one may be in the danger zone.
- ▶ Place the attachment securely on level and firm ground.

7

Operation with switch, button and stabilizer blade lever

Lowering the attachment.

Screw in the attachment completely and position it 5-10 cm (2-4 in) above the ground.

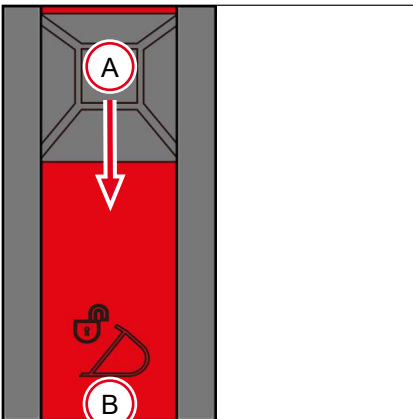


Fig. 215: Activate quick hitch

1. Pull lock **A** down.
2. Press switch **B** down.
 - ⇒ The quick hitch system is activated.



Fig. 216: Hydraulic power coupler activated

- The **hydraulic power coupler activated** symbol appears and the warning buzzer sounds.



Fig. 217: Open quick hitch

- Press and hold the rear button on the left joystick and simultaneously pull the stabilizer blade lever back as far as it will go and hold.
⇒ Quick changer opens.



Fig. 218: HSWS open

- The **HSWS opened** symbol appears.

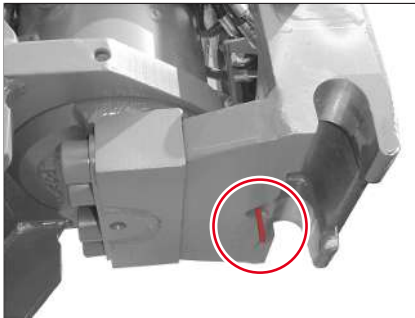


Fig. 219: Control device extended

- The control device must be fully extended.

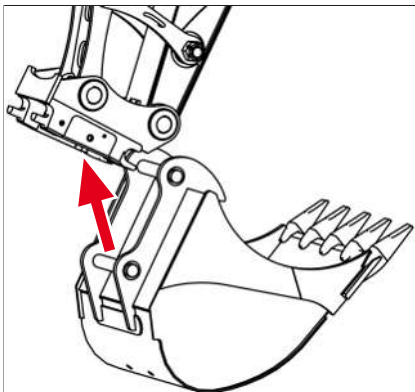


Fig. 220: Put down the attachment

1. Retract the dipper stick cylinder .
2. Put down the attachment.
3. Raise the boom system.

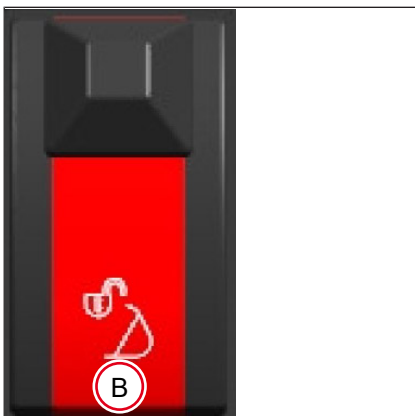


Fig. 221: Deactivate the quick hitch system

4. Press switch **B** upwards.
- ⇒ The power coupler is deactivated and the warning buzzer turns off.



Fig. 222: Hydraulic power coupler deactivated

- Release the rear button on the left joystick and the stabilizer blade lever.
 - ⇒ Quick hitch closes.
 - ⇒ The **hydraulic power coupler deactivated** symbol appears for a few seconds and the warning buzzer turns off.

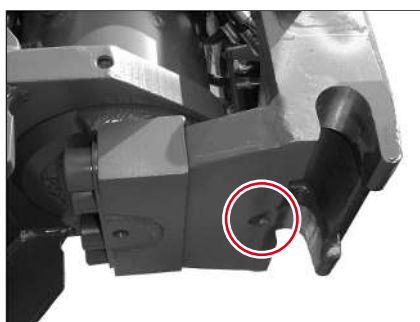


Fig. 223: Control device retracted

- The control device must be fully retracted.

7.10.7 AUX V

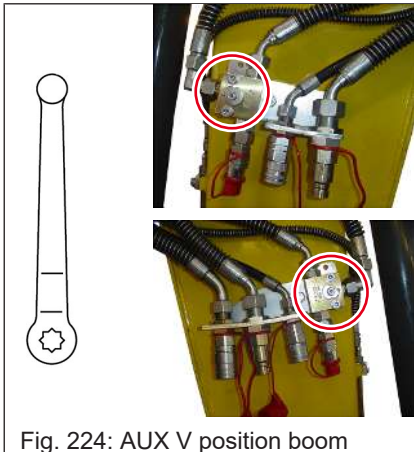


Fig. 224: AUX V position boom

Gripper operation/excavator operation

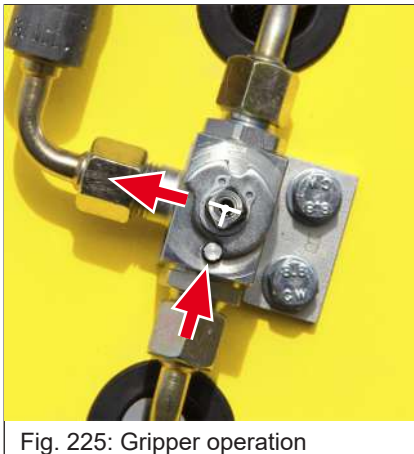


Fig. 225: Gripper operation

Toggle the operating mode using the key on both sides of the boom.

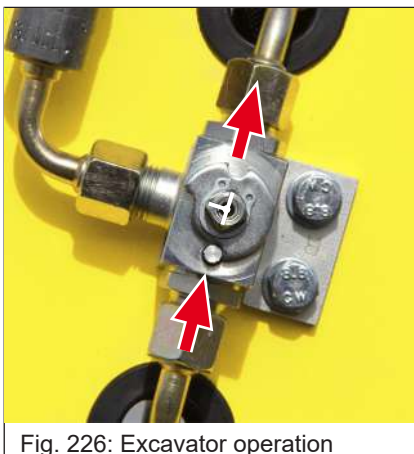


Fig. 226: Excavator operation



Information

The levers must be removed before operation.

7.10.8 Change the oil flow

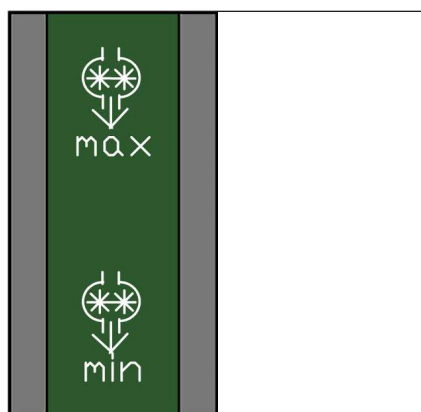


Fig. 227: Oil flow switch

The oil flow can be individually adapted to the work situation for the working speed of the entire vehicle and the attachments.

Power	Position
Full oil flow	max.
Reduced oil flow	min.

7.10.9 Proportional control



Information

The operation for AUX I is described as an example. The operation for AUX II, AUX III and stabilizer blade is identical.

With the proportional control it is possible to continuously adjust the oil flow for the attachment.

In addition the desired starting point for the oil flow can be set on the controller.

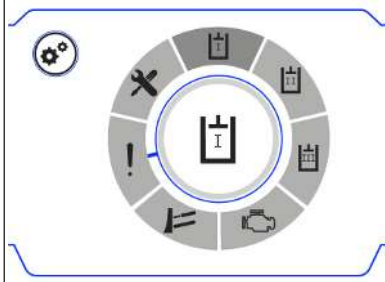
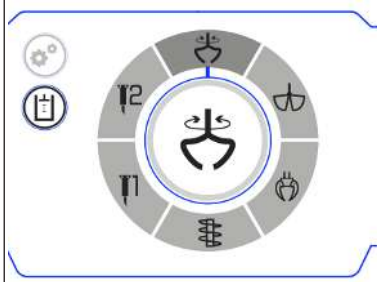
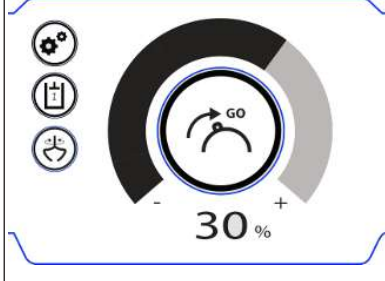
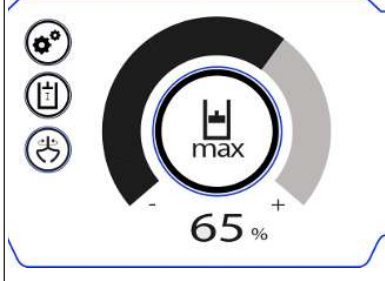
Display	Setting
	control circuit
	Attachment
	Starting point
	Oil flow



Fig. 228: Jog dial

Function	Operation
Call the settings	Press the menu button
Select the setting	Turn the controller
Confirm setting	Press controller
Back	Press return button



Fig. 229: Starting point

Set the starting point and maximum desired oil flow

The starting point of the controller **D** and the maximum desired oil flow can be configured depending on the attachment and the work to be performed.

1. Move the controller **D** to the position from which the attachment is to move.
2. Hold the controller **D** and simultaneously turn controller **A** to select the starting point.
3. Press controller **A** to confirm.

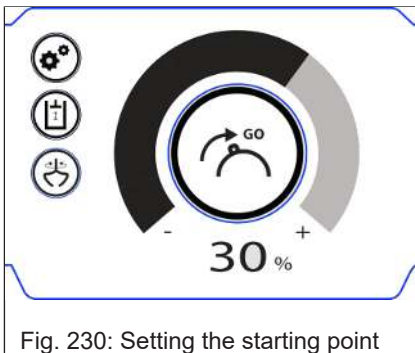


Fig. 230: Setting the starting point

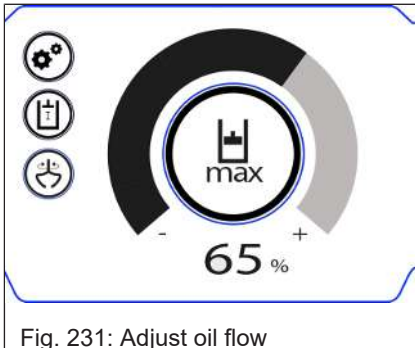


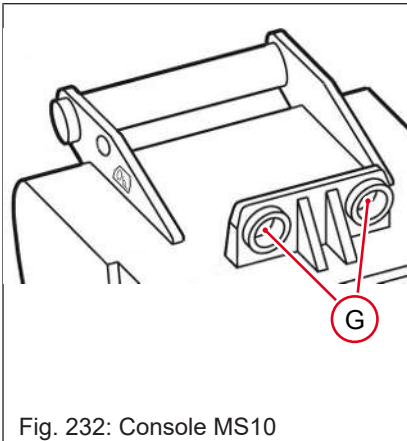
Fig. 231: Adjust oil flow

1. Move the controller **D** as far as it will go and hold.
2. Turn control knob **A** to select the maximum desired oil flow.
3. Press controller **A** to confirm.

7.10.10 Mechanical power coupler

7.10.10.1 Lehnhoff

- The power coupler and the attachment console must be undamaged and clean.
- Keep the operator's manual of the mechanical power coupler together with the operating manual of the vehicle.
- The operation described does not apply to high buckets. Contact an authorized service center for high bucket operation.



Console

MS10

G: Holes for quick hitch bolts

Picking up the attachment



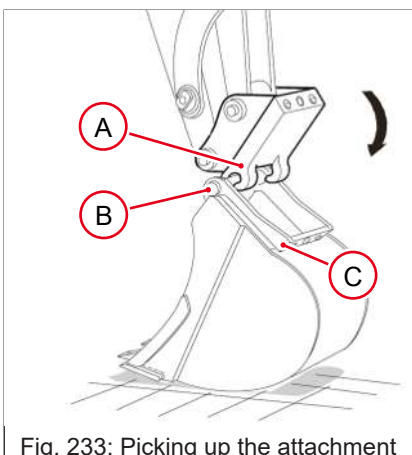
⚠ WARNING

Crushing hazard when picking up attachments!

An attachment that is not properly locked can become loose and cause serious injury or death.

- ▶ Before locking or unlocking remove the starting key and keep it in a safe place.
- ▶ When locking or unlocking ensure that no body parts are crushed.
- ▶ Only use undamaged attachments and power couplers.
- ▶ Ensure that the danger zone of the vehicle is clear after locking.
- ▶ Before starting work and after each locking procedure, press the attachment down to the ground. Then lift the attachment slightly and turn it in and out several times completely and quickly. The attachment must not detach from the power coupler.
- ▶ Only operate the vehicle with a securely locked attachment.

7



1. Hook power coupler **A** into bolt **B**.
2. Screw in power coupler **A** slightly, lift the dipper stick until the attachment hangs approx. 30 cm (12 in) above the ground.
3. Extend the bucket cylinder so that edge **C** of the attachment rests on the power coupler.

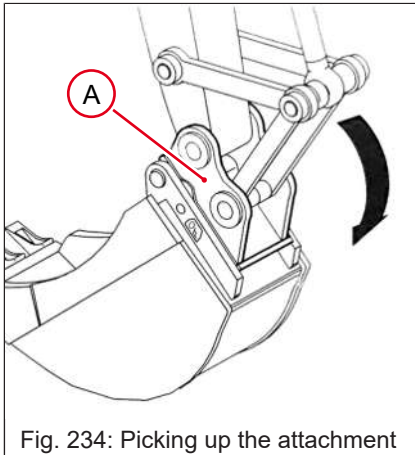


Fig. 234: Picking up the attachment

4. Screw in quick hitch system **A** until the weight of the attachment rests completely on quick hitch system **A**.
5. Switch off the engine and keep the starting key.

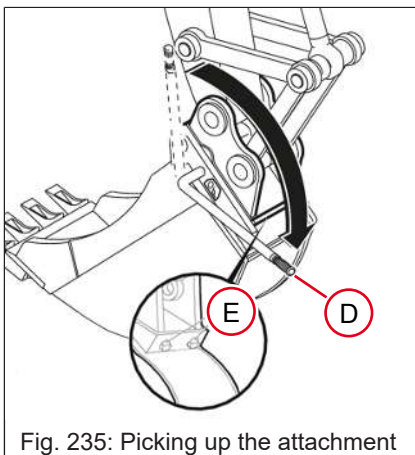


Fig. 235: Picking up the attachment

6. Turn the key **D** completely over the dead center (approx. 120°) until the bolts **E** engage completely in the openings **G** of the quick hitch system **A**. Hold the key while locking.
⇒ The power coupler is locked.
7. Remove key **D**.
8. Carry out a visual inspection.
9. Start the engine.

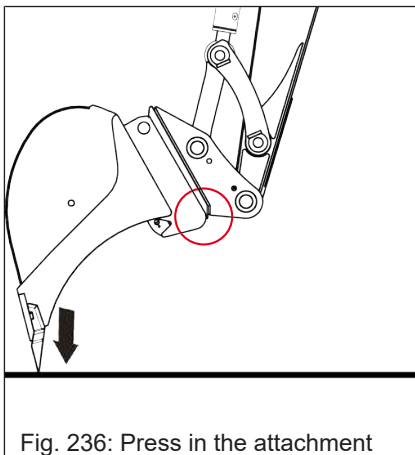


Fig. 236: Press in the attachment

Check lock

Before starting work and after each locking procedure, press the attachment down to the ground. Then lift the attachment slightly and quickly screw it in and out completely several times.

The attachment must not detach from the power coupler.

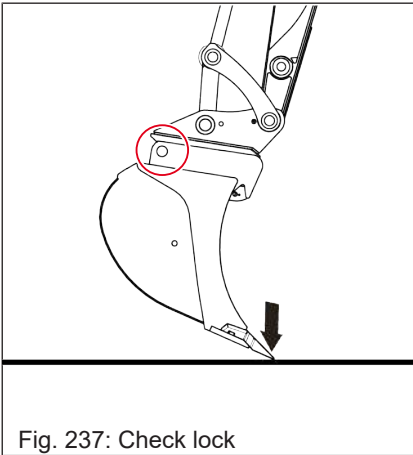


Fig. 237: Check lock

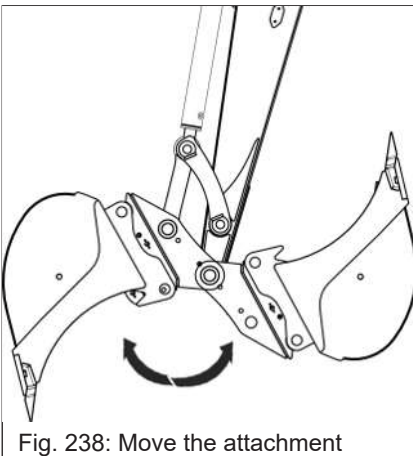


Fig. 238: Move the attachment

Put down the attachment



⚠ WARNING

Crushing hazard when putting down attachments!

An attachment that has not been placed down correctly may tip over and cause serious injury or death.

- ▶ No one may be in the danger zone.
- ▶ Place the attachment on a horizontal, load-bearing and level surface so it cannot tip over.

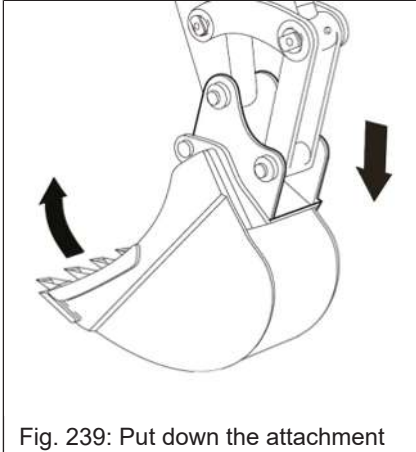


Fig. 239: Put down the attachment

1. Screw in the attachment completely and position it 5-10 cm (2-4 in) above the ground.
2. Switch off the engine and keep the starting key.

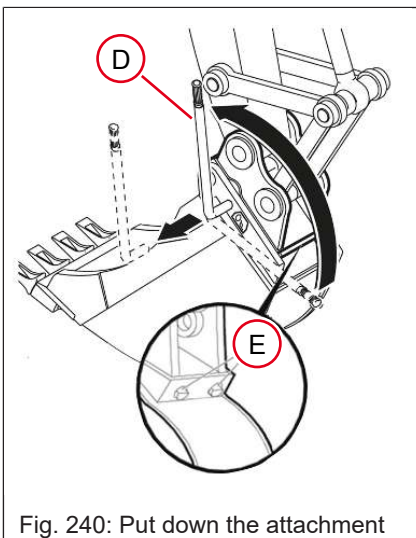


Fig. 240: Put down the attachment

3. Turn key **D** completely past the dead center (approx. 120°) until the bolts **E** are fully retracted. Hold the key while locking.
⇒ The power coupler is unlocked.
4. Remove key **D**.
5. Start the engine.
6. Set down the attachment securely on a horizontal, load-bearing and level surface.

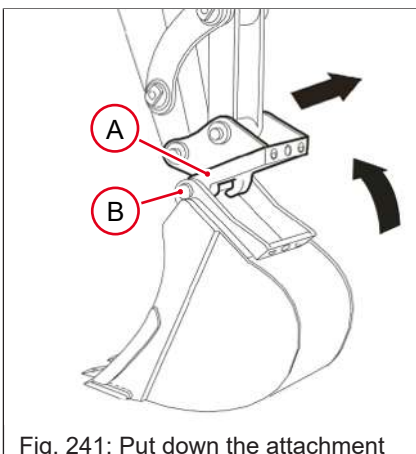


Fig. 241: Put down the attachment

7. Retract the bucket cylinder and release power coupler **A** from bolt **B**.

8 Transportation

8.1 Recovery



⚠ WARNING

Accident hazard due to improper recovery procedure!

An improper recovery operation can lead to accidents with serious injuries or death.

- ▶ Remove the vehicle from the immediate danger zone until it can be loaded.
- ▶ Only recover the vehicle using suitable recovery equipment in combination with suitable recovery devices such as hooks or lugs.
- ▶ When recovering, no persons may be between the vehicles. The lateral safety distance is 1.5 times the length of the recovery equipment.
- ▶ Do not recover a vehicle that is on a slope or is stuck. Contact the recovery company.
- ▶ Wear protective equipment.
- ▶ Slowly drive off and recover.



⚠ WARNING

Crushing hazard due to the vehicle rolling away after parking!

An unsecured vehicle can lead to serious injury or death.

- ▶ Lower the boom system and dozer blade to the ground.



NOTICE

Damage caused by improper recovery.

- ▶ Recover the vehicle until it can be loaded.
- ▶ The vehicle may only be recovered with the engine running and the drive system fully functional.
- ▶ Do not recover a vehicle that is on a hillside or stuck. Load the vehicle.
- ▶ Use sufficiently dimensioned recovery means and recovery equipment.
- ▶ The recovery vehicle must have at least the same weight class, a safe braking system and sufficient traction.



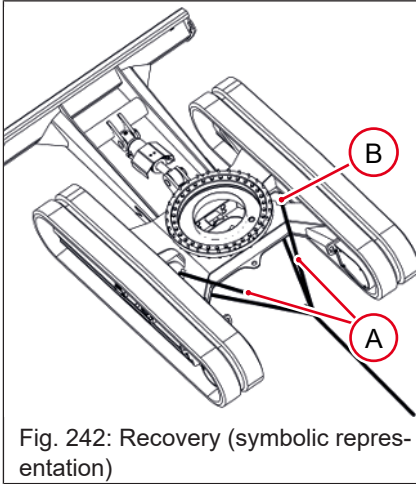
Information

The excavator must not be used to tow another vehicle on public roads. The excavator must also not be towed by another vehicle.



Information

Only have the vehicle repaired by an authorized specialist workshop after recovery.



1. Ensure that the vehicle can be safely recovered.
2. Lay slings **A** around the under carriage Use edge protection **B**.
3. Drive off slowly with the towing vehicle.
4. Remove the vehicle from the immediate danger zone until it can be loaded.

8.2 Loading



WARNING

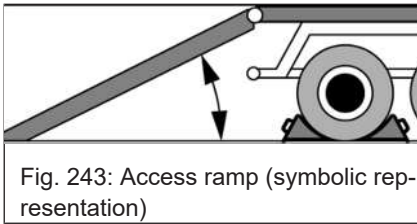
Accident hazard due to improper loading process!

An improper loading process can lead to accidents with severe injuries or death.

- ▶ No one may be in the danger zone.
- ▶ Observe the transport weight on the vehicle type label.
- ▶ Only lash the vehicle to the described tie-down points.
- ▶ Observe the loading weight. Add the weight of retrofitted accessories to the vehicle weight.
- ▶ Only get off the transport vehicle with the help of a bystander.

- The transport vehicle must have sufficient lift capacity and loading space.
- The permissible total weight of the transport vehicle must not be exceeded.
- The permissible total weight must not be exceeded.
- Only use the attachment points provided on the vehicle and the loading area for lashing.
- The attachment points at the vehicle must not be damaged or impermissibly widened. In such a case, the vehicle must not be transported.
- No one must be in or on the vehicle during transportation.
- Pay attention to atmospheric weather conditions.
- Observe national and regional regulations.

8.2.1 Driving onto a transport vehicle



1. Secure the transport vehicle against rolling away.
2. Use non-slip drive-on ramps with a maximum angle of inclination of 15°.
3. Ensure that there are no obstacles on the loading area and access road.
4. Start the engine.
5. Raise the boom system and stabilizer blade so that the ramps are not touched.
6. Drive the vehicle onto the transport vehicle.
7. Align the boom system straight.
8. Lower the boom system and dozer blade.
9. Switch off the engine.
10. Fold up the joystick base.
11. Stow loose objects.
12. Remove the starting key and store it in a safe place.
13. Exit the vehicle.
14. Close and lock doors, windows and covers.

8.2.2 Lifting eyes



NOTICE

Possible damage to the lifting eyes due to incorrect lifting gear.

- Only use hooks or shackles that are at least 20 mm (1 in) in diameter.

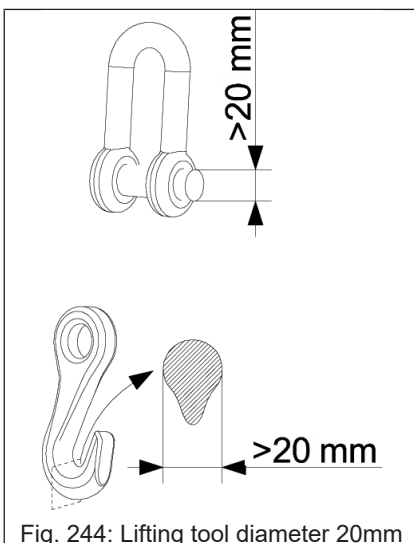


Fig. 244: Lifting tool diameter 20mm

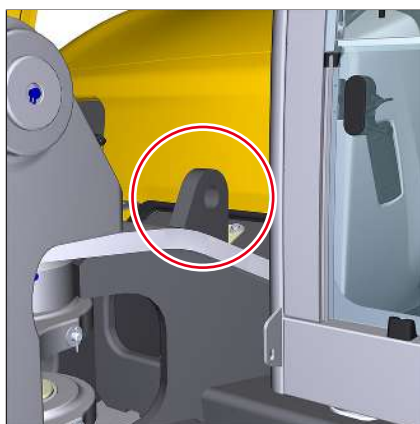


Fig. 245: Lifting eye of upper carriage


Fig. 246: Stabilizer blade lifting eye
(symbolic representation)

Position	Quantity
Upper carriage	1
Dozer blade	2

8.2.3 Crane-lifting



⚠ WARNING

Accident hazard due to improper loading!

Improper loading can lead to accidents with serious injuries or death.

- ▶ No one may be in the danger zone.
- ▶ Observe the transport weight on the vehicle type label.
- ▶ Lift the vehicle only with suitable slings.
- ▶ Observe the loading weight. Add the weight of retrofitted accessories to the vehicle weight.
- ▶ The vehicle may only be lifted by the lifting eyes described.



NOTICE

Damage caused by improper loading process

- ▶ Observe the transport weight on the vehicle type label.
 - ▶ Only lift the vehicle with sufficiently dimensioned slings.
 - ▶ Observe the loading weight. Add the weight of retrofitted accessories to the vehicle weight.
- Wear protective equipment when securing, guiding and releasing the vehicle.
 - The vehicle must not be loaded with a crane if lifting eyes are damaged or impermissibly widened.
 - The signalman must be within sight or sound of the crane operator. If the lifted vehicle moves abnormally, contact the crane operator immediately and interrupt the loading process.
 - No one must be in or on the vehicle during the loading process.
 - Do not lift a stuck vehicle. Contact towing company.

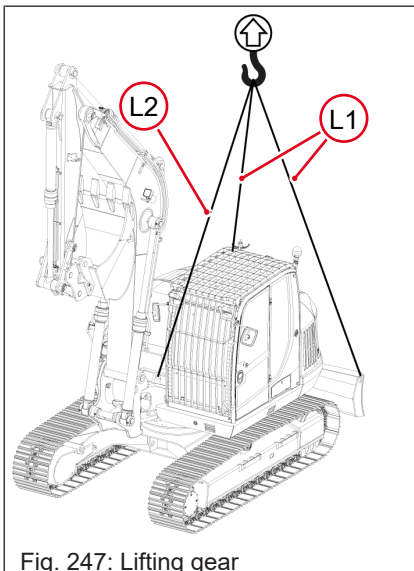


Fig. 247: Lifting gear

Length	Dimensions
L1	5300 mm (17'-5")
L2	4300 mm (14'-1")

1. Empty the bucket.
2. Deactivate the vehicle safely.
3. Clean the vehicle.
4. Screw in the bucket.
5. Raise the boom completely.
6. Pull up the dipper stick.
7. Raise the stabilizer blade completely.
8. Turn upper carriage 180° so that the dozer blade is at the rear.
9. Align the boom system straight.
10. Switch off the engine.
11. Fold up the joystick base.
12. Remove the starting key and store it in a safe place.
13. Stow loose objects.
14. Leave the vehicle, close and lock doors, windows and covers.
15. Attach slings to the lifting eyes.
16. Lift the vehicle and allow it to swing out.
17. Load the vehicle onto the transport vehicle.

8.3 Transport

1. Lash the vehicle to the lashing eyes with sufficiently dimensioned slings on the loading area.
2. In wet weather close the tailpipe.

The driver of the transport vehicle must know the following information before departure:

- Permissible total height, total width and total weight of the transport vehicle including excavator
- The legal requirements of the countries in which the transportation takes place

Observe national and regional regulations.

8.3.1 Lashing

8.3.1.1 Lashing points

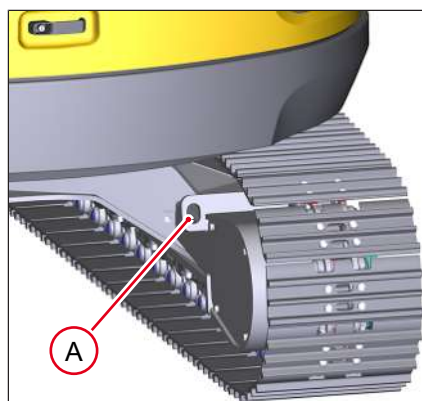


Fig. 248: Lashing points at the rear inside

Item	Designation	Quantity
A	Rear under carriage at the inside	2
B	Front under carriage at the inside	2
C	Stabilizer blade	2

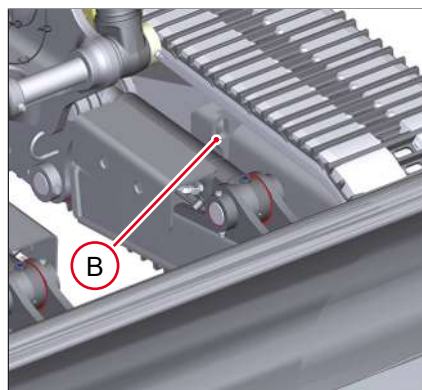


Fig. 249: Lashing points at the front inside

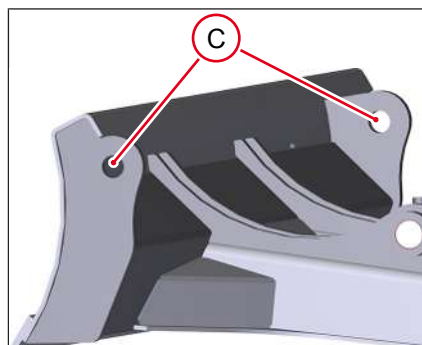
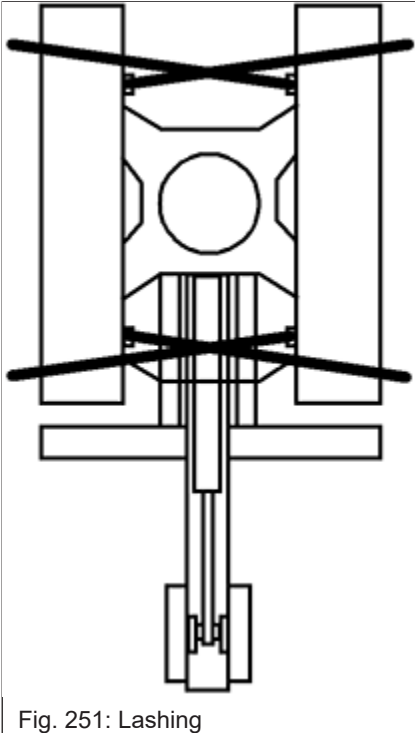


Fig. 250: Lashing eyes stabilizer blade

8.3.1.2 Lashing specifications

Lashings must cross each other as shown in the **lashing** diagram. Note the lashing lengths.



9 Maintenance

9.1 Information on maintenance

- Maintenance described in this document has a significant impact on the functionality and service life of a vehicle.
- Have defective components repaired or replaced before putting the vehicle into operation. Safety-relevant parts may only be repaired or replaced by an authorized service center.
- Only use original spare parts for repairs.
- Comply with all warnings and safety instructions in this document.
- Wear protective equipment.
- Park the vehicle safely and secure it against rolling away.
- Remove the starting key and store it in a safe place.
- Allow surfaces to cool down prior to performing maintenance.
- Do not use vehicle components or attachments as climbing aids. Use only safe ascending aids.
- Proper care and maintenance is important for trouble-free operation and a long service life of the attachments. Observe the information on lubrication, maintenance and care in the corresponding operator's manual for the attachments.
- Have all eyelets and load hooks checked regularly by an authorized service center:
- Have load hooks with a defective spring mechanism replaced immediately by an authorized service center.

Preparation for maintenance

1. Deactivate the vehicle safely.
2. Align the boom system straight.
3. Lower the boom system and stabilizer blade/claws to the ground.
4. Switch off the engine.
5. Fold up the joystick base.
6. Attach a warning sign to the control elements (e.g. **vehicle is being serviced, do not start**).

9.2 Maintenance accesses



⚠ WARNING

Risk of injury from rotating parts!

Rotating parts can lead to serious injury or death.

- ▶ Remove the starting key and store it in a safe place.
- ▶ Open maintenance access only when the engine is switched off.



⚠ CAUTION

Burning hazard from hot surfaces!

May lead to injuries.

- ▶ Switch off the engine and let hot surfaces cool down.
- ▶ Wear protective equipment.



⚠ CAUTION

Risk of injury due to an open maintenance access!

May lead to injuries.

- ▶ Pay attention to injuries when the maintenance accesses are open.

The opening and closing of maintenance accesses is described below.

9.2.1 Engine hood



⚠ WARNING

Risk of injury from a defective gas spring!

Defective gas pressure springs increase the effort required by the operator and can lead to serious injuries or death.

- ▶ Check the gas springs according to the maintenance plan.
- ▶ In the event of a defective gas spring, contact an authorized service center. Do not put the vehicle into operation.

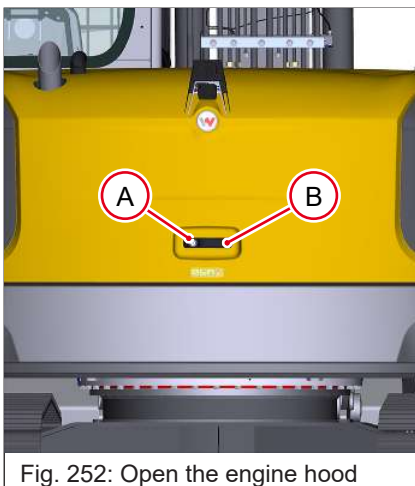


Fig. 252: Open the engine hood

Open

1. Unlock lock **A**.
2. Press lock **A** and pull handle **B** up.

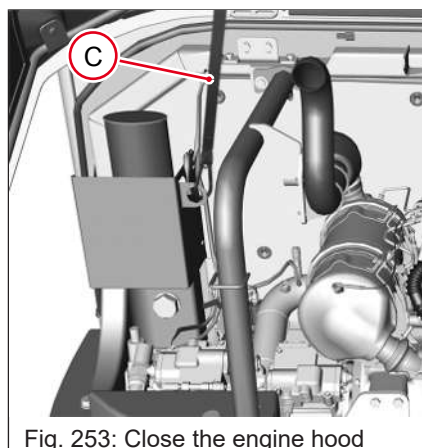


Fig. 253: Close the engine hood

Close

1. Pull down gently on the retaining strap **C**.
2. Pull handle **B** down firmly until the hood snaps into place.
3. Lock lock **A**.

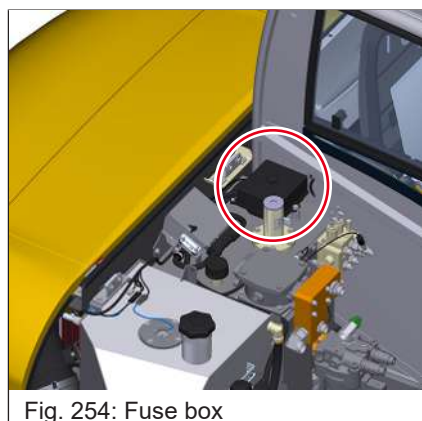
9.2.2 Fuse box

Fig. 254: Fuse box

Open

Unscrew the screws and remove the cover.

Close

Mount the cover with screws.

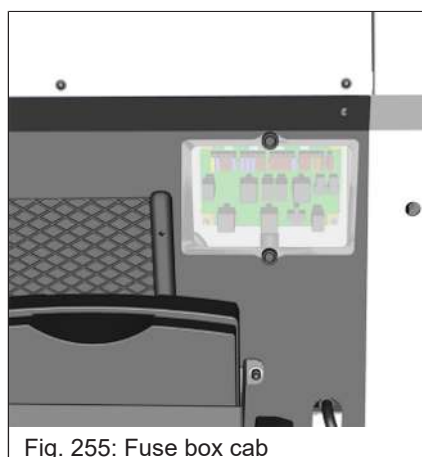
9.2.3 Cab fuse box

Fig. 255: Fuse box cab

The cab fuse box is located at the rear of the cab.

9.2.4 Cab air filter

Coarse filter



Fig. 256: Coarse filter

1. Clean coarse filter cover
2. If necessary, remove cover and clean coarse filter

Fine filter

Maintenance of the fine filter may only be carried out by an authorized specialist workshop.

9.2.5 Maintenance cover 1

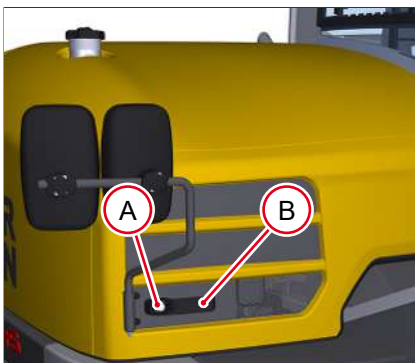


Fig. 257: Open maintenance cover 1

Open

1. Unlock lock **A**.
2. Press lock **A** and pull handle **B** up.



Fig. 258: Close maintenance cover 1

Close

1. Pull down the maintenance cover using strap **C**.
2. Pull handle **B** down until the lock engages.
3. Lock lock **A**.

9.2.6 Tool storage

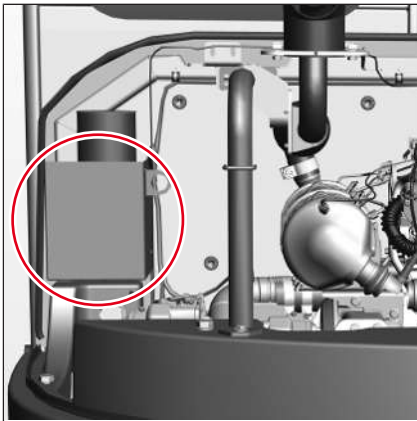


Fig. 259: Position of toolbox

The tool box is located in the engine compartment.

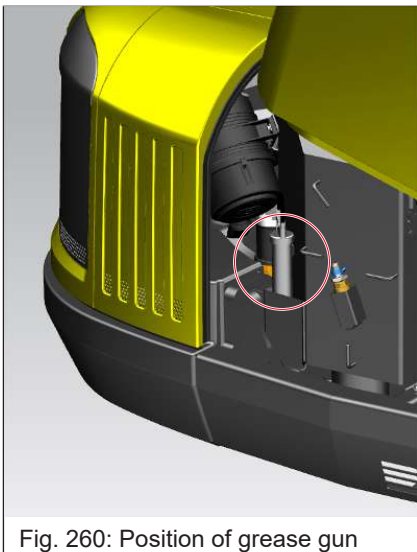


Fig. 260: Position of grease gun

The holder for the grease gun is located near the diesel tank.

9.3 Maintenance plan

9.3.1 Maintenance label

Maintenance work that must be carried out by the operator is indicated on the maintenance label.

I = Refill and drain operating material; check functions.

II = Check wearing parts, seals, hoses and screw connections.

III = Check for damage, rust and dirt.

IV = Lubricate daily at the end of work.

V = Lubricate weekly after work.

Superscript numbers, e.g. ²: Number of lubrication points

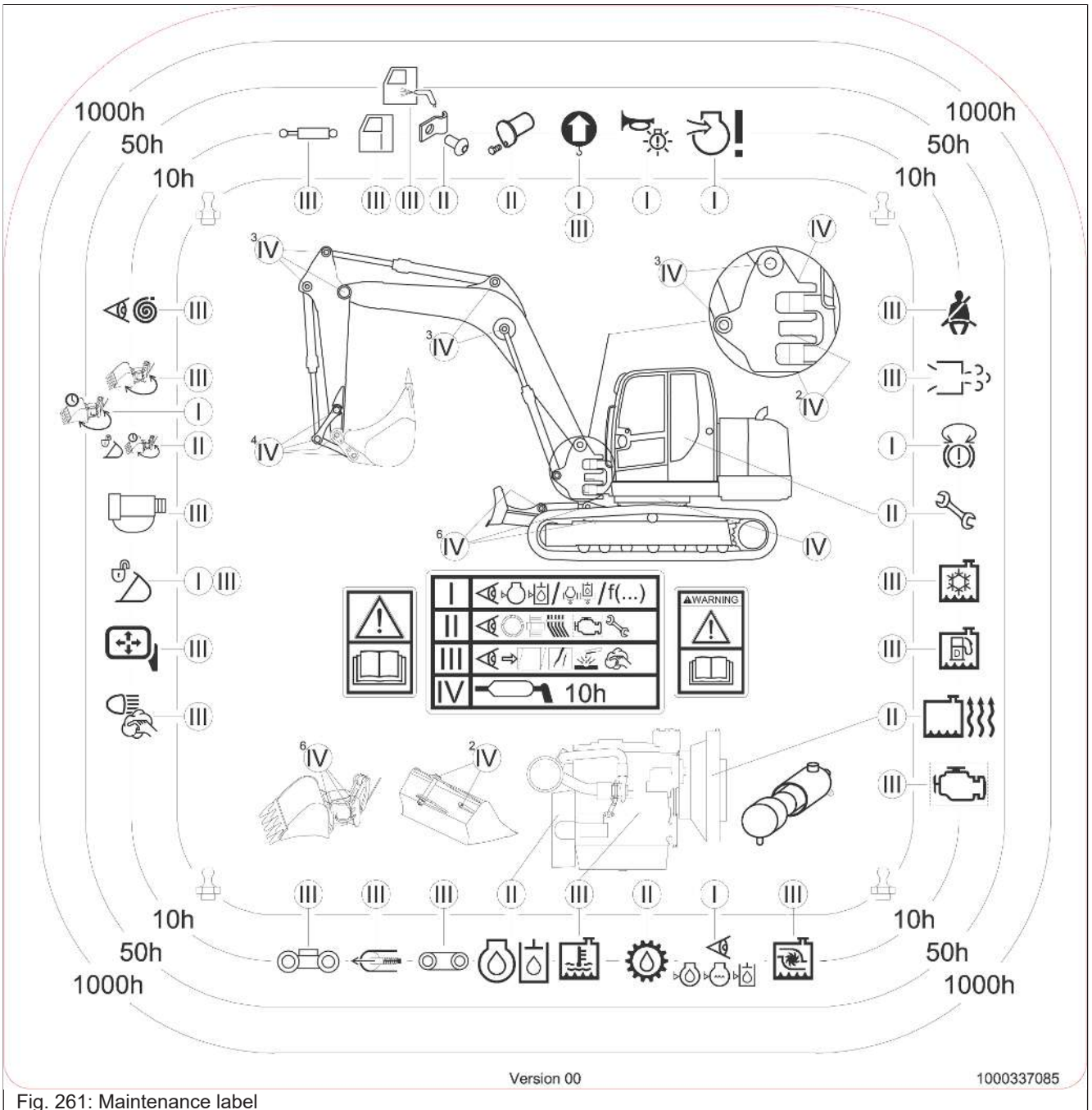
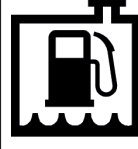
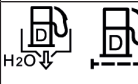
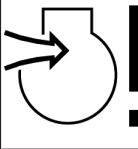
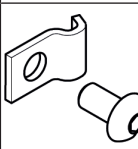
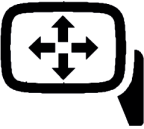
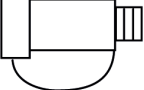
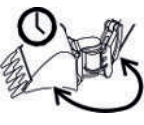


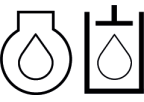
Fig. 261: Maintenance label

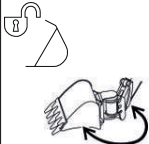
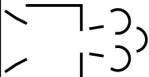
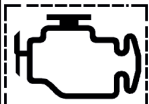
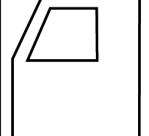
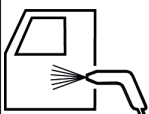
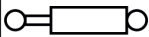
9.3.2 Daily maintenance

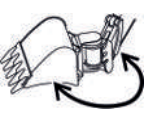
Daily maintenance (operator)		
Symbol	Control and maintenance work	Side
   	Check the vehicle fluids	179

Daily maintenance (operator)		
Symbol	Control and maintenance work	Side
	Check the radiator for contamination and clean if necessary	[205]
	Check the charge air cooler for contamination and clean if necessary	--
	Check diesel cooler for contamination and clean if necessary.	[205]
	Lubricate vehicle according to lubrication plan	[192]
	Check water separator and empty if necessary	[186]
	Check air intake	[203]
	Check bolt safety devices	--
	Check cable fixings	--
	Check control lights and acoustic warning devices	[90] [113]
	Check screw connections of the protective structures for tightness	--
	Clean the lighting system and signaling equipment	--

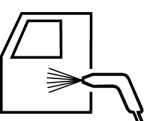
Daily maintenance (operator)		
Symbol	Control and maintenance work	Side
	Adjust mirrors and camera system correctly, clean and check for damage, check fastening elements and tighten if necessary	[81]
	Check the cab air filter and clean the coarse filter, if necessary If a fine filter is dirty, contact an authorized service center.	[169]
	Check track tension and correct if necessary	[217]
	Check the slewing gear brake	[96]
	Check hydraulic couplings for contamination and clean, if necessary.	--
	Overload valve: check acoustic warning device	[124]
	Hydraulic quick hitch system (e.g. Easy Lock): check the acoustic warning device	[142]
	Lubricate Powertilt according to lubrication plan	--

Leakage check		
Check pipelines, hoses and screwed connections of the following assemblies for tightness, leaks and chafing; repair if necessary		
	Engine and hydraulic system	--
	Traveling drive, axles and transfer case	--

Leakage check		
	Cooling systems, heating and hoses (visual check)	--
	Hydraulic power coupler (e.g. Easy Lock) and Powertilt (hoses, valves)	--
Visual check		
Functionality, deformations, damages, surface cracks, wear and corrosion		
	Check the exhaust system for damage	--
	Check insulation mats in the engine compartment for damage	--
	Check cab and protective structures for damage (e.g. Front Guard, FOPS)	--
	Check track tracks for damage	--
	Check the undercarriage for damage	--
	Check the ascent and descent for contamination and clean if necessary.	--
	Check the piston rods of the cylinders for damage	--
	Check seat belt for damage and clean, if necessary	--
	Check load hook, joint rod and lifting eyes	--

Visual check		
	Check hydraulic hoses for damage	--
	Check hydraulic power coupler for damage	--
	Check Powertilt for damage	--
--	Any attachments that have not been described in this document are to be lubricated in accordance with the manufacturer's instructions	--

9.3.3 Weekly maintenance

Weekly maintenance/every 50 operating hours (operator)		Side
	Lubricate vehicle according to lubrication plan	--
	Check ascent and descent for contaminants	--
	Check contamination indicator on air filter ¹⁾	--
	Operate the Powertilt swivel device in the end position for one minute in both flow directions to flush the system	--

1) Change air filter according to contamination indicator, at the latest every 1000 h/year. (In case of prolonged use in acidic air e.g. in acid production plants, steel, aluminum factories, chemical factories and other non-ferrous metal factories, change after 50 operating hours, irrespective of the contamination indicator; contact an authorized specialist workshop.)

9.3.4 Once after the first 50 hours of operation

Once after the first 50 operating hours (authorized service center):
Check label and operator's manual for completeness and condition
Change hydraulic oil filter
Change transmission oil drive system, axles and transfer case
Check V-belt for condition and tension
Check screw connections for tightness
Check the screw connections of the protective structures (cabin, canopy, ROPS, FOPS, etc.).
Check the locking screws of the swivel bracket
Check the pressure of the primary pressure relief valves

Once after the first 50 operating hours (authorized service center):

All points from the daily and weekly maintenance intervals

9.3.5 Further maintenance intervals

Additional service intervals (authorized specialist workshop)

- Every 500 operating hours or annually

For detailed information, contact an authorized service center.

9.4 Vehicle fluids

Application	Vehicle fluid	Specification	Season/ temperature	Filling quantities
Engine	Diesel ¹⁾	ASTM D975 - 94: 2D S15 (USA) ²⁾	Summer diesel winter diesel	170 liters (45 gal)
		EN 590 (EU) ³⁾		
		BS 2869:2010 class A2 (GB) ³⁾		
	HVO	EN 15940 (EU) ⁴⁾	Summer HVO Winter HVO	
	Coolant ^{5) 6)}	distilled or deion- ized water and anti- freeze with the fol- lowing specifica- tions: OAT/HOAT Deutz DQC CC-14 ASTM D-6210, D-4985, D-3306 JIS K-2234	all year round	15 liter (4 gal) ⁷⁾
	Motor oil	API: CJ-4 ACEA: E9 ECF-3	178]	7.3 liters (1.9 gal)
Hydraulic oil reservoir	Hydraulic oil	Euro lub HVLP 46 ⁸⁾	177]	146 liters (38.6 gal)
	Bio-oil ⁹⁾	Panolin HLP Synth 46		
Washer sys- tem	Cleaning supplies	Window cleaner and antifreeze com- pound	all year round	1.2 liters (0.3 gal)
Lubrication point	Grease	KPF 2 K-20 ¹⁰⁾ ISO-L-X-BCEB 2 ¹¹⁾	all year round	as needed
Battery ter- minals	Acid protective grease ¹²⁾	FINA Marson L2	all year round	as needed

Application	Vehicle fluid	Specification	Season/ temperature	Filling quantities
Joystick base	Fluid grease	Förch S401	all year round	as needed

- 1) The use of bio diesel is prohibited.
- 2) Sulfur content up to 15 ppm (0.0015%)
- 3) Sulfur content up to 10 ppm (0.001%)
- 4) Wacker Neuson recommends Class A HVO fuel. Owing to the higher cetane number, Class A HVO is better suited for lower outside temperatures and for operation at great heights.
- 5) factory filling; do not mix coolant - observe coolant compound table; contact authorized service center
- 6) Silicate concentration in the finished 50:50 mixture: OAT 0 ppm/HOAT 100-275 ppm; amine-free, borate-free and amine-free; typically the antifreeze VW G12evo or BASF G65 meets the required specifications
- 7) System fillings including hoses and diesel engine
- 8) In accordance with DIN 51524 Part 3, ISO-VG 46
- 9) Biodegradable hydraulic oil based on saturated synthetic esters with an iodine value <10, according to DIN 51524, Part 3, HVLP, HEES
- 10) According to DIN 51502, lithium-saponified grease
- 11) In accordance with DIN ISO 67439, lithium-saponified grease
- 12) Standard acid protective grease NGLI class 2

9.4.1 Hydraulic oil types

Viscosity	Outside temperature			
	min. °C	min. °F	max. °C	max. °F
HVLP 46 ¹⁾				
ISO VG32	-20	-4	30	86
ISO VG46	-5	23	40	104
ISO VG68	5	41	50	122

- 1) According to DIN 51524 Part 3, ISO-VG 46

Change intervals

Change hydraulic oil and hydraulic oil filter depending on the proportion of hammer operation.

Share of hammer operation	Hydraulic oil	Hydraulic oil filter
20%	800 Bh	300 Bh
40%	400 Bh	
60%	300 Bh	100 Bh
More than 80%	200 Bh	

Operation with organic hydraulic oil

- Only use organic oils approved by Wacker Neuson.
- Only refill with the same organic oil. Place a clear notice on the hydraulic oil fill opening indicating the oil type currently used.
- If two different types of oil are mixed, the properties of one type may deteriorate.
- When changing the oil, ensure that the remaining amount complies with national and regional regulations. Observe the manufacturer's instructions.
- Do not refill with mineral oil. A mineral oil content of more than 2% of the system filling causes foaming problems and affects the biodegradability of the oil.
- The same change intervals for oil and filter apply for bio-oils as for mineral oils.
- The condensation water in the hydraulic oil tank must be drained off by an authorized service center before the cold season. The water content must not exceed 0.1 percent by weight.
- Also for bio-oils, all environmental protection instructions in this document apply.
- The change from mineral oil to bio-oil may only be carried out by an authorized service center.

9.4.2 Engine oil types

Viscosity class	Ambient temperature ¹⁾			
	min. °C	min. °F	max. °C	max. °F
SAE 0W30	-30	-22	30	86
SAE 0W40	-30	-22	40	104
SAE 5W30	-25	-13	30	86
SAE 5W40	-25	-13	50	122
SAE 10W30	-18	0	40	104
SAE 10W40	-18	0	50	122
SAE 15W40	-10	14	50	122

1) The specified values are recommendations of the engine manufacturer.

9.4.3 Coolant compound table

Outside temperature ¹⁾	Distilled water	Antifreeze compound ²⁾
Up to °C (°F)	Vol.-%	Vol.-%
-37 (-34.6)	50	50

1) Wacker Neuson recommends a mixing ratio of 1:1 even at higher outside temperatures. This protects the system from corrosion, cavitation and deposits.

2) Do not mix the coolant with other coolants.

9.5 Levels



⚠ WARNING

Danger of falling when refilling vehicle fluids!

Can cause serious injury or death.

- ▶ Only use safe climbing aids when refilling operating materials.
- ▶ Do not use vehicle components or attachments as climbing aids.



NOTICE

Damage from contaminated operating materials

- ▶ Make sure no dirt gets into the openings when checking and re-filling operating materials.



Environment

Collect leaking vehicle fluids with a suitable container and dispose of them in an environmentally friendly manner.

9.5.1 Hydraulic oil



⚠ WARNING

Burning hazard from hot hydraulic oil!

Hot hydraulic oil can cause scalding to the skin and serious injury or death.

- ▶ Release pressure in the hydraulic system.
- ▶ Let the engine cool down.
- ▶ Wear protective equipment.



⚠ WARNING

Risk of injury due to fluid leakage under pressure!

Hydraulic oil escaping under pressure can penetrate the skin and cause serious injury or death.

- ▶ Do not operate the vehicle with leaking or damaged hydraulic components.
- ▶ Open the hydraulic oil tank carefully so that the pressure in the tank is released.
- ▶ Wear protective equipment. In case of contact with hydraulic oil, immediately rinse eyes with clean water and contact a doctor.
- ▶ Defective or leaking hydraulic lines and screw joints must be repaired immediately by an authorized service center. Locate hydraulic leaks with a piece of cardboard.
- ▶ Contact a doctor immediately, even with the smallest wounds. Hydraulic oil causes blood poisoning.



NOTICE

Damage to the hydraulic system due to an incorrect hydraulic oil level.

- ▶ Check the hydraulic oil level daily.



NOTICE

Damage caused by incorrect or contaminated hydraulic oil.

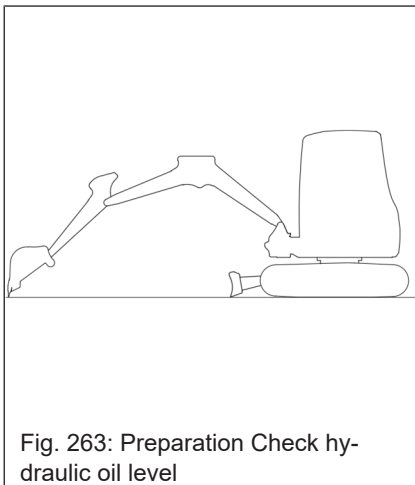
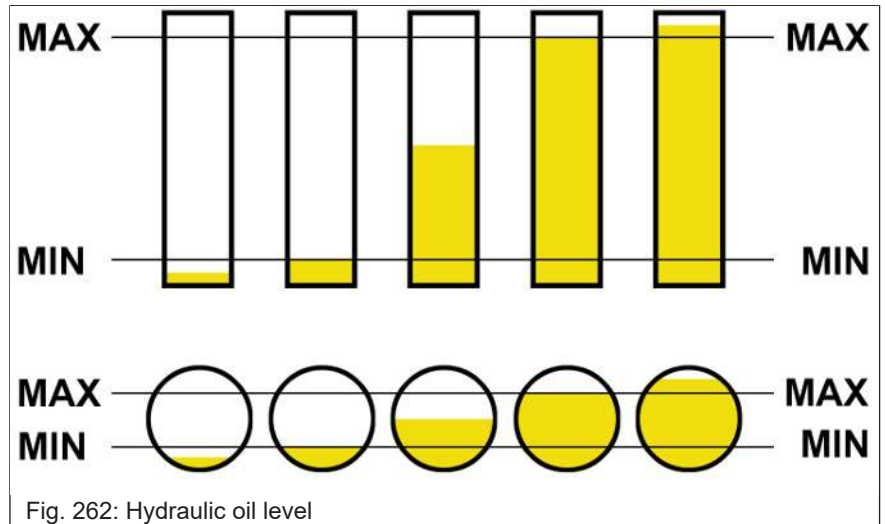
- ▶ Only use hydraulic oil according to the list of **vehicle fluids**.
- ▶ Fill hydraulic oil through a sieve.
- ▶ Cloudy hydraulic oil in the oil sight glass indicates water or air in the hydraulic system. Contact an authorized service center.
- ▶ Have contaminated hydraulic oil filters replaced by an authorized service center.

9.5.1.1 Check hydraulic oil level

The hydraulic oil must have a minimum temperature so that the hydraulic oil level can be correctly determined. The following measures ensure that the hydraulic oil is warm enough:

- Track excavator: work 15-30 minutes
- Mobile excavators: work or drive 15-30 minutes
- Wheel dumper: drive 15-30 minutes

The hydraulic oil level should then be between **MIN** and **MAX**, ideally in the middle of the inspection window.



1. Deactivate the vehicle safely.
2. Align boom system as shown.
3. Lower the boom system and stabilizer blade/claws to the ground.
4. Switch off the engine.
5. Release pressure in the hydraulic system.
6. Remove the starting key and store it in a safe place.



Check the oil level in the oil sight glass.

- Hydraulic oil level too low: refill hydraulic oil
- Hydraulic oil level too high: contact an authorized specialist workshop

9.5.1.2 Refill hydraulic oil

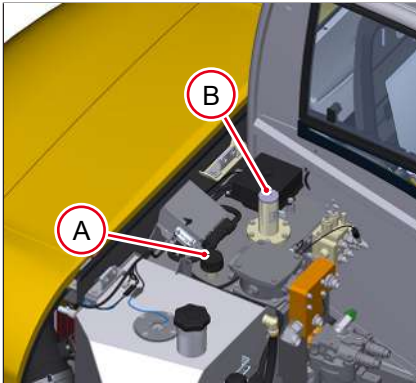


Fig. 265: Refill hydraulic oil

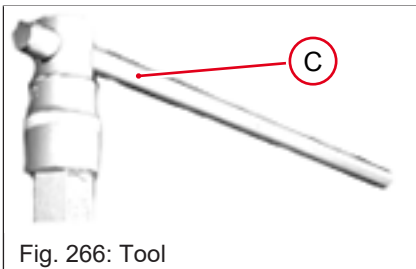


Fig. 266: Tool

1. Release pressure in the hydraulic system.
2. Slowly open the breather filter **A** so that the pressure in the hydraulic oil reservoir is reduced.
3. Remove the breather filter **A**.
4. Open cover **B** using the tool **C**.
5. Add hydraulic oil.
6. Check the hydraulic oil level at the viewing window.
7. Close the hydraulic oil reservoir with the breather filter **A** and cover **B**.

9.5.2 Fuel



⚠ WARNING

Explosion hazard due to fuel-air mixtures!

Fuels develop explosive and flammable fuel-air mixtures which can lead to severe burns or death.

- ▶ Fire, open flame and smoking are prohibited.
- ▶ Keep the maintenance area clean.
- ▶ Do not refuel in enclosed spaces.
- ▶ Do not mix gasoline with diesel fuel.
- ▶ Let the engine cool down.



⚠ WARNING

Fire hazard due to fuel!

Fuels form flammable vapors. This can lead to serious injuries or death.

- ▶ Fire, open flame and smoking are prohibited.
- ▶ Do not mix gasoline with diesel fuel.



⚠ CAUTION

Health hazard due to diesel!

Diesel and its vapors are harmful to health. This may result in personal injury.

- ▶ Avoid contact with the skin, eyes and mouth.
- ▶ In case of accidents with diesel, contact a doctor immediately.
- ▶ Wear protective equipment.



NOTICE

Damage caused by incorrect or contaminated fuel.

- ▶ Use only clean fuel according to the list of **vehicle fluids**.
- ▶ Only use additives approved by Wacker Neuson.
- ▶ Do not refuel from canisters to avoid contaminating the fuel.
- ▶ Maintain a distance of at least 15 cm (6 in) to the bottom of the barrel with the suction pipe.
- ▶ If possible, use fine filters.



Information

Fill up the tank after each working day. This prevents condensation from forming in the fuel tank.



Information

Do not run the fuel tank completely empty. Air is being sucked in and the fuel system must be vented.

9

9.5.2.1 Refueling with fuel dispenser



Fig. 267: Fuel filler opening

1. Deactivate the vehicle safely.
2. Switch off the engine.
3. Loosen the cover so that pressure in the fuel tank is released.
4. Remove the cover.
5. Refuel.
6. Close the filler opening.

9.5.2.2 Refueling with refueling pump

**CAUTION**

Risk of injury due to improper handling of the refueling pump!

May lead to injuries.

- Keep body parts away from the tank hoses.

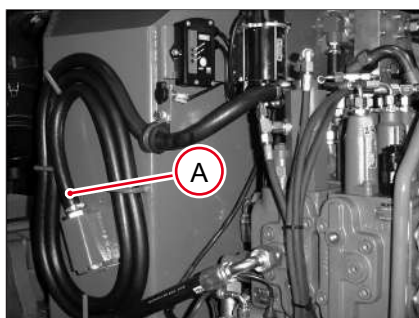


Fig. 268: Refueling pump

1. Deactivate the vehicle safely.
2. Align the boom system centrally towards the front.
3. Lower the boom system.
4. Switch off the engine.
5. Fold up the joystick base.
6. Slowly open the cover so that the pressure in the fuel tank is reduced.
7. Remove the cover.
8. Switch on ignition.
9. Hang hose **A** in the external fuel tank.

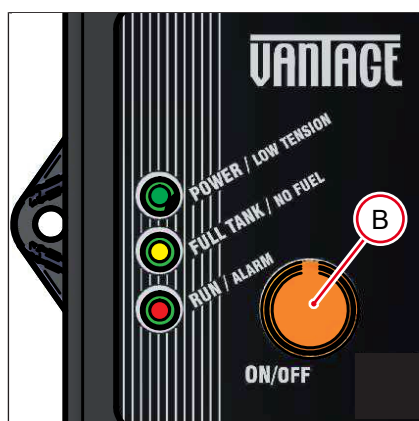


Fig. 269: Refueling unit

10. Switch on refueling pump with button **B**.
 - ⇒ The green LED lights up. As soon as the pump delivers fuel, the red LED also lights up.
 - ⇒ When the tank is full, the refueling process stops automatically.
 - ⇒ When the refueling process is finished, the green and yellow LEDs light up.
11. Switch off the refueling pump with button **B**.
12. Stow hose **A**.
13. Close the filler opening.

**Information**

After one minute without operation, the pump automatically switches to standby mode.

Refueling pump status displays

LED green POWER	LED yellow FULL TANK	LED red RUN	Status
On	On	On	Standby
Flashes	Off	Off	Excessively low voltage
on	off	Off	Pump is switched on
on	off	On	The pump feeds fuel
on	off	Flashes	Contact an authorized service center

LED green POWER	LED yellow FULL TANK	LED red RUN	Status
On	on	off	Refueling process is completed
On	Flashes	Off	At the beginning of the refueling process: too little fuel in the refueling hose At the end of the refueling process: too little fuel in the barrel
Flashes	Flashes	Off	Contact an authorized service center
Off	Flashes	Flashes	Contact an authorized service center



Information

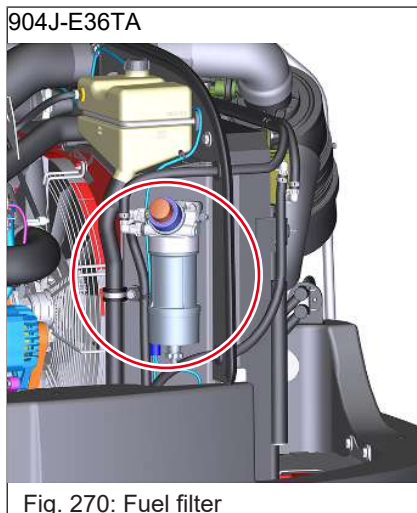
The refueling process stops in the following cases:

- ▶ The fuel tank is full
- ▶ There is an error message
- ▶ The maximum refueling time of 10 minutes has been exceeded
- ▶ Keep the button **B** pressed for a long time

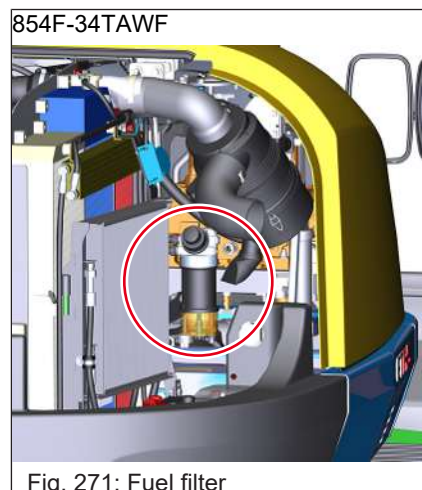
9.5.2.3 Refueling from barrels

- Do not roll or tip barrels before refueling.
- Only use the filling aids with integrated fine filter, e.g. funnel or filler pipe.
- Keep all tanks clean for refueling.

9.5.2.4 Fuel filter



The fuel filter with water separator is located under the engine hood.

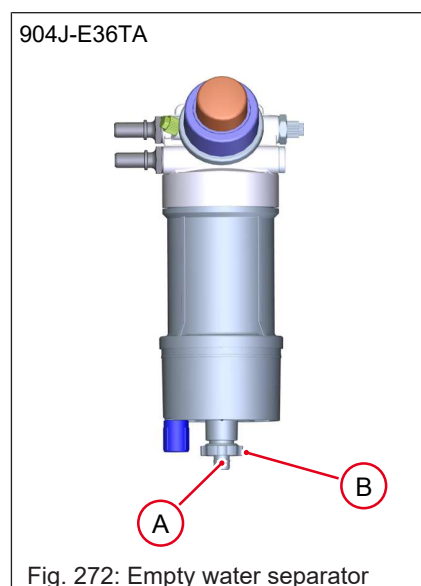


9.5.2.5 Empty water separator



Information

If the error message **SPN 97** appears, empty the water separator.



1. Position a container under the water separator.
2. Fit a hose to connection **A**.
3. Loosen valve **B**.
⇒ The fuel-water mixture flows into the container.
4. Tighten valve **B** when more fuel flows into the container.
5. Remove the hose.

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Fig. 273: Empty water separator

9.5.3 Motor oil



⚠ WARNING

Burning hazard from hot motor oil!

Hot engine oil can cause severe burns and death.

- ▶ Wear protective equipment.
- ▶ Let the engine cool down.



NOTICE

Damage due to incorrect engine oil level

- ▶ The oil level must be between the MIN and MAX mark.



NOTICE

Damage due to incorrect motor oil

- ▶ Only use motor oil according to the list of **operating materials**.
- ▶ The engine oil may only be changed by an authorized service center.



NOTICE

Damage caused by filling the engine oil too quickly

- ▶ Fill in engine oil slowly so that it can drain off and does not enter the intake system.

9.5.3.1 Checking the engine oil level

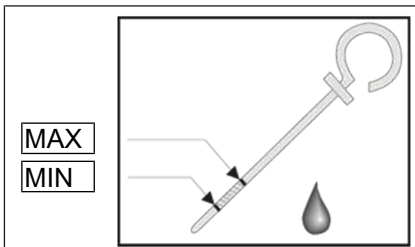


Fig. 274: Oil dipstick (symbol illustration)

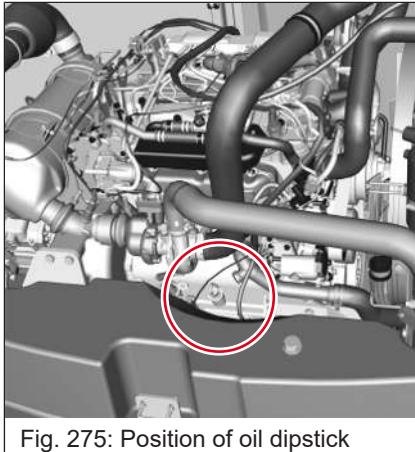


Fig. 275: Position of oil dipstick

1. Switch off the engine.
2. Wait ten minutes until the oil has completely drained into the oil pan.
3. Pull out oil dipstick and wipe with a lint-free cloth.
4. Push in oil dipper stick completely, then pull it out and read off the oil level.
 - ⇒ The oil level must be between the **MIN** and **MAX** marks.
 - ⇒ If necessary, refill motor oil.
5. Push in oil dipstick completely.

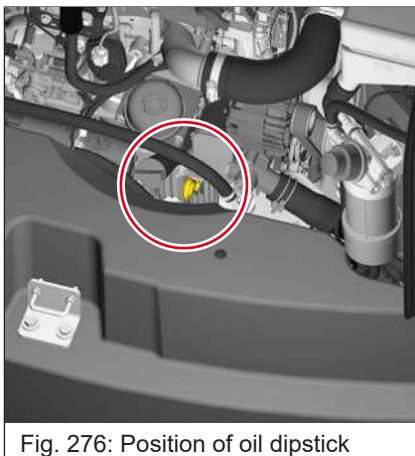


Fig. 276: Position of oil dipstick

9.5.3.2 Refill engine oil

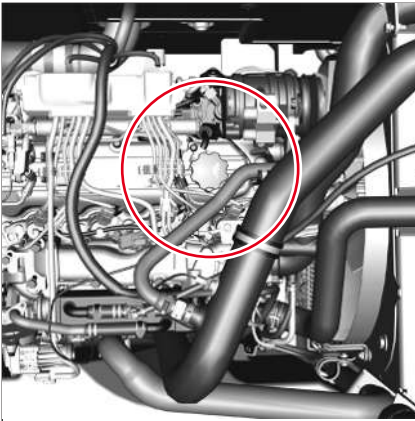


Fig. 277: Motor oil filler opening

1. Switch off the engine.
2. Wait ten minutes until the oil has completely drained into the oil pan.
3. Remove the cover.
4. Pull out the dipstick slightly to allow trapped air to escape.
5. Add motor oil.
6. Wait ten minutes.
7. Check the oil level.
⇒ If necessary, refill motor oil and check oil level.
8. Close the fill opening.
9. Push in oil dipstick completely.

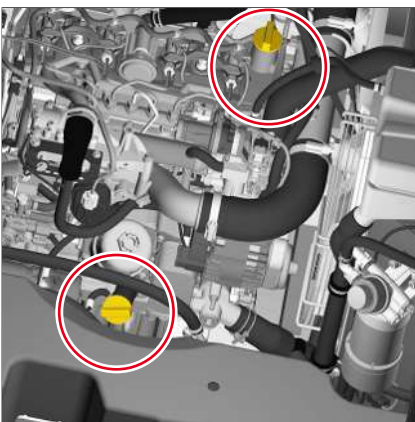


Fig. 278: Motor oil filler opening

9.5.4 Coolant



⚠ WARNING

Risk of poisoning by hazardous substances!

Contact with hazardous substances can lead to serious injury or death.

- ▶ Wear protective equipment.
- ▶ Do not inhale or swallow coolant.
- ▶ Avoid contact of coolant or antifreeze with skin and eyes.



⚠ WARNING

Risk of burns from coolant or antifreeze compound!

Coolant and antifreeze compound are highly flammable liquids that can cause severe burns or death if they come into contact with fire or open light.

- ▶ Wear protective equipment.
- ▶ Only carry out maintenance work when the engine has cooled down.
- ▶ Fire, open flame and smoking are prohibited.



⚠ WARNING

Risk of burns due to hot coolant!

The cooling system is hot, under high pressure and may cause burns or death upon skin contact.

- ▶ Wear protective equipment.
- ▶ Let the engine cool down.
- ▶ Open the radiator carefully.



NOTICE

Damage to engine caused by incorrect coolant or coolant level that is too low.

- ▶ Only use coolant according to the list of **vehicle fluids**.
- ▶ Check coolant level daily before starting engine.

9.5.4.1 Checking the coolant level

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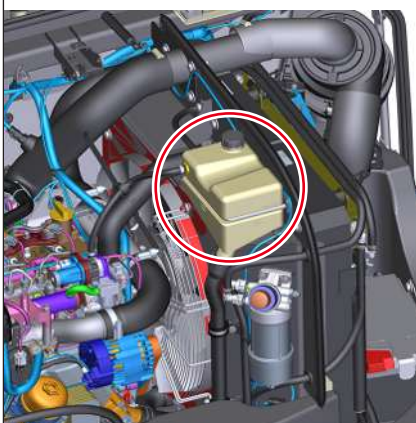


Fig. 279: Coolant position of expansion tank

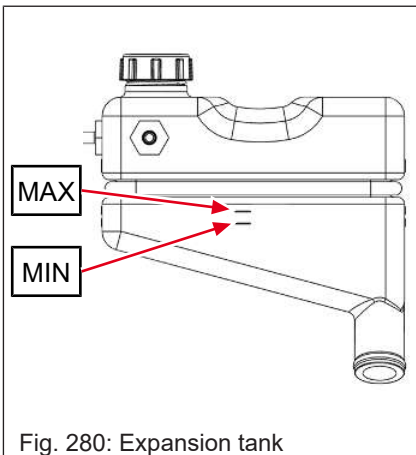


Fig. 280: Expansion tank

1. Check the coolant level at compensation tank.
2. The coolant level must be between the marks MIN and MAX.
⇒ If necessary, refill coolant.

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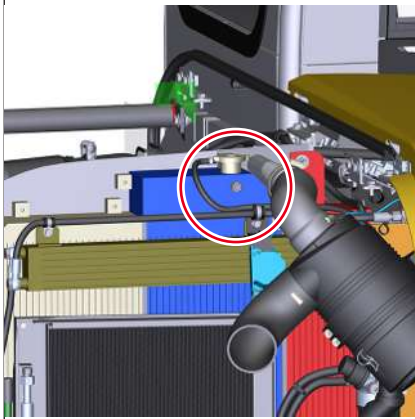


Fig. 281: Check the coolant level

1. Check the coolant level at oil sight glass.

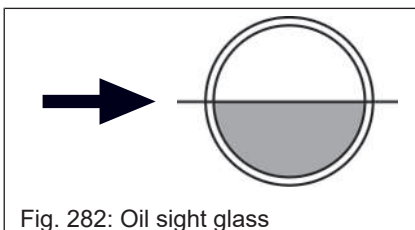


Fig. 282: Oil sight glass

2. If the coolant level is below the mark described, refill with coolant.

9.5.4.2 Refilling coolant

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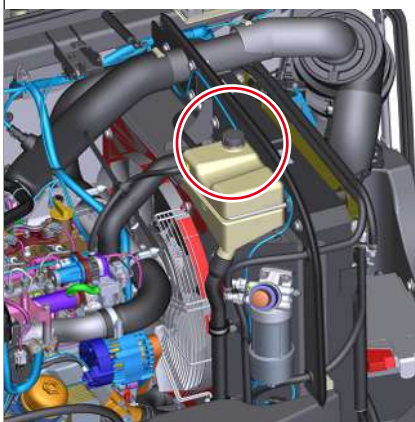


Fig. 283: Refill the coolant expansion tank

1. Let the engine and coolant cool down.
2. Slowly open the cover to release the pressure.
3. Remove the cover.
4. Add coolant until the coolant level is between the marks MIN and MAX.
5. Close the fill opening.
6. Start the engine and let it warm up.
7. Switch off the engine.
8. Let the engine and coolant cool down.
9. Check coolant level and refill coolant if necessary.

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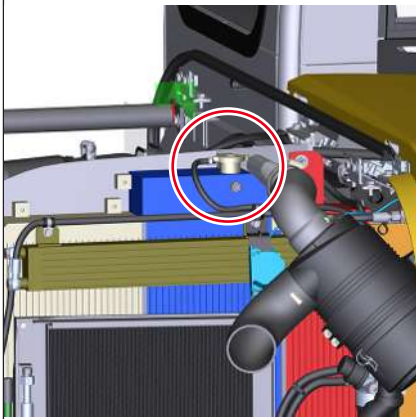


Fig. 284: Coolant filler opening

1. Let the engine and coolant cool down.
2. Slowly open the cover so that the pressure in the tank is reduced.
3. Remove the cover.
4. Refill coolant until the level is approximately in the middle of the oil sight glass.
5. Close the filler opening with the lid.
6. Start the engine and let it warm up.
7. Switch off the engine.
8. Let the engine and coolant cool down.
9. Check coolant level and refill coolant if necessary.

9.5.5 Washer system



CAUTION

Burning hazard from hot surfaces!

May lead to injuries.

- ▶ Switch off the engine and let hot surfaces cool down.
- ▶ Wear protective equipment.

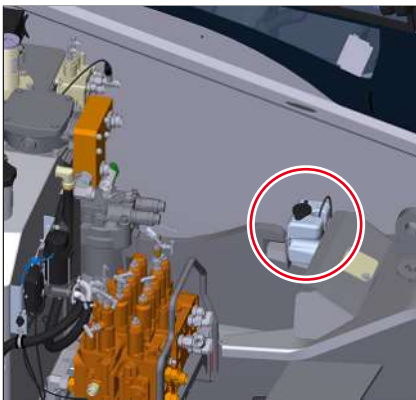


Fig. 285: Washing water tank

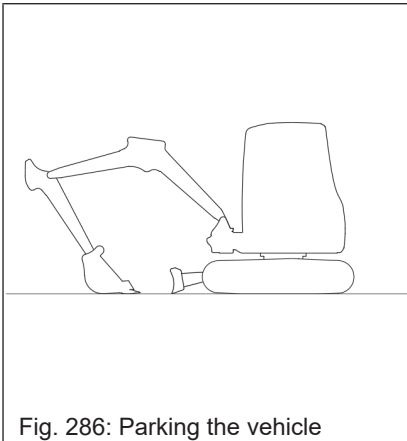
1. Remove the cover.
2. Refill with windscreen cleaner if necessary.
3. Close the filler opening.

9.6 Lubricate vehicle and attachments



Information

Keep all lubrication points clean and remove any grease that has leaked.



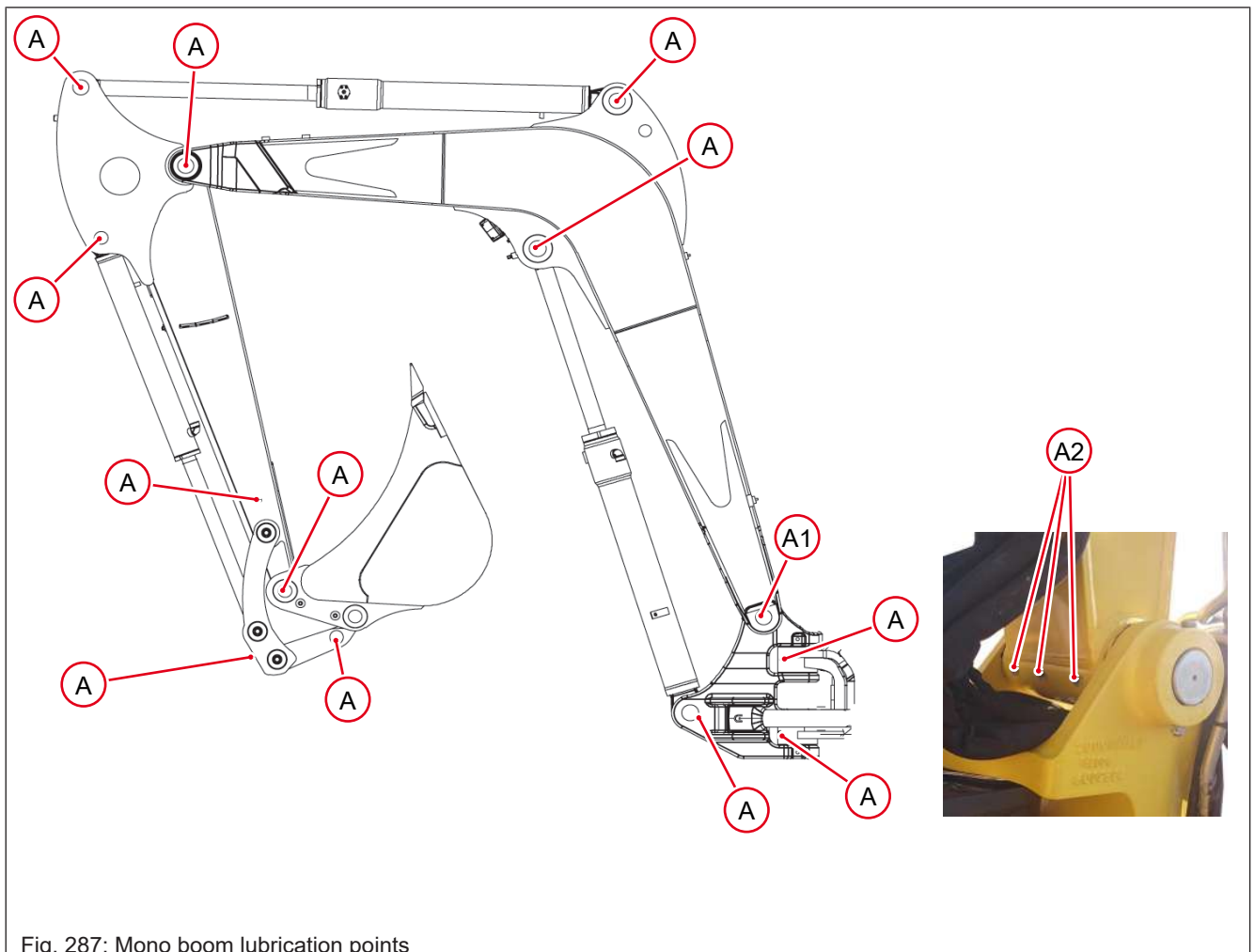
Preparation for lubrication

1. Deactivate the vehicle safely.
2. Align the boom system straight.
3. Lower the boom system and stabilizer blade/claws to the ground.
4. Switch off the engine.
5. Fold up the joystick base.
6. Remove the starting key and store it in a safe place.
7. Attach a warning sign to the controls (e.g. **vehicle is being serviced, not starting**).

Wait at least ten minutes after switching off the engine.

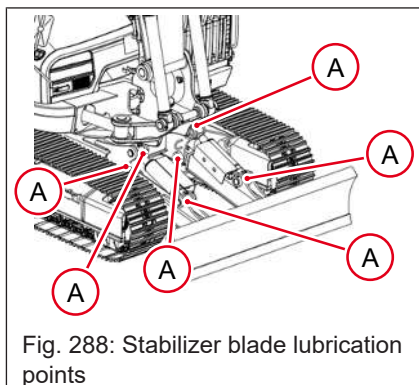
9.6.1 Lubrication plan

9.6.1.1 Boom system



Item	Interval
A	daily
A1 from serial number WNCE1102EPAL00317	daily
A2 up to serial number WNCE1102HPAL00316	daily
Lubrication points are located on the bolts or directly on the cylinders.	

9.6.1.2 Stabilizer blade



Item	Lubrication point	Interval
A	Stabilizer blade	daily

Lubrication points are located on the bolts or directly on the cylinders.

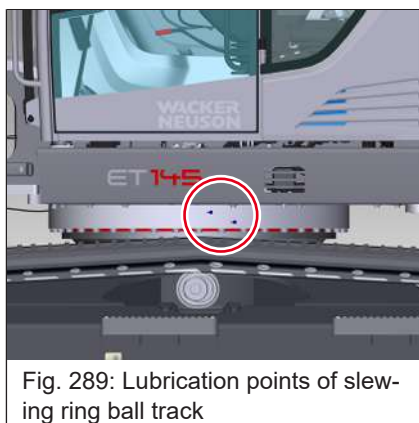
9.6.1.3 Slewing ring bearing track

**⚠ WARNING****Crushing hazard during lubrication!**

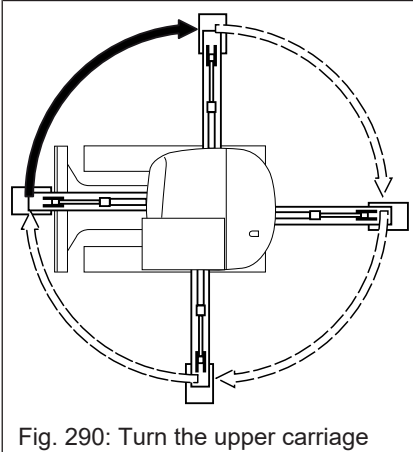
Can result in serious injury or death.

- ▶ While the upper carriage is being turned, make sure that no persons are in the danger zone.

The lubrication points are located on the left and right of the slewing ring.



1. Deactivate the vehicle safely.
2. Lower the boom system and stabilizer blade/claws to the ground.
3. Switch off the engine, remove the starting key and store it.
4. Lubricate the lubrication points with two strokes from the grease gun.



5. Start the engine, raise the boom system and the stabilizer blade/ claws.
6. Turn the upper carriage by 90°.
7. Repeat points 2-6 three times until the upper carriage is back in its original position.
8. Turn the upper carriage several times through 360°.

9.6.1.4 Cab

Lubricate cab moving parts weekly.

Lubricate joystick base

Lubricate the moving parts of the joystick base weekly.

9.6.1.5 Power coupler systems and attachments

Lubricate the attachments at the marked points every day.

Lubrication points are located on the bolts or directly on the cylinders.

Operation in water

When used in water, lubricate twice a day.

- Lubricate affected lubrication points before operating in water.
- After operation in water, lubricate the lubrication points thoroughly so no water remains.



Information

The number and position of lubrication points can differ.

Lubricate OilQuick/Powertilt

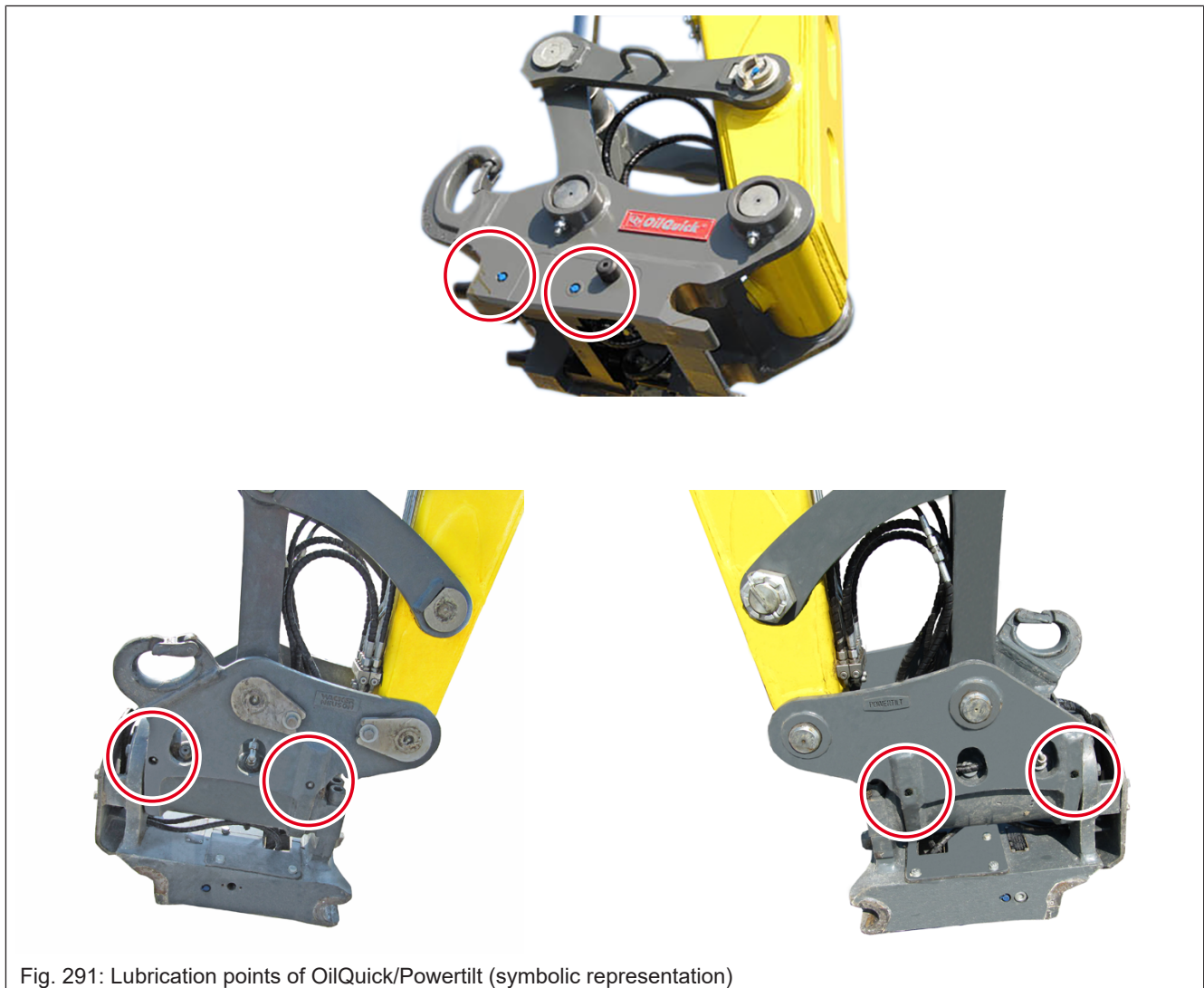


Fig. 291: Lubrication points of OilQuick/Powertilt (symbolic representation)

Swivel bucket

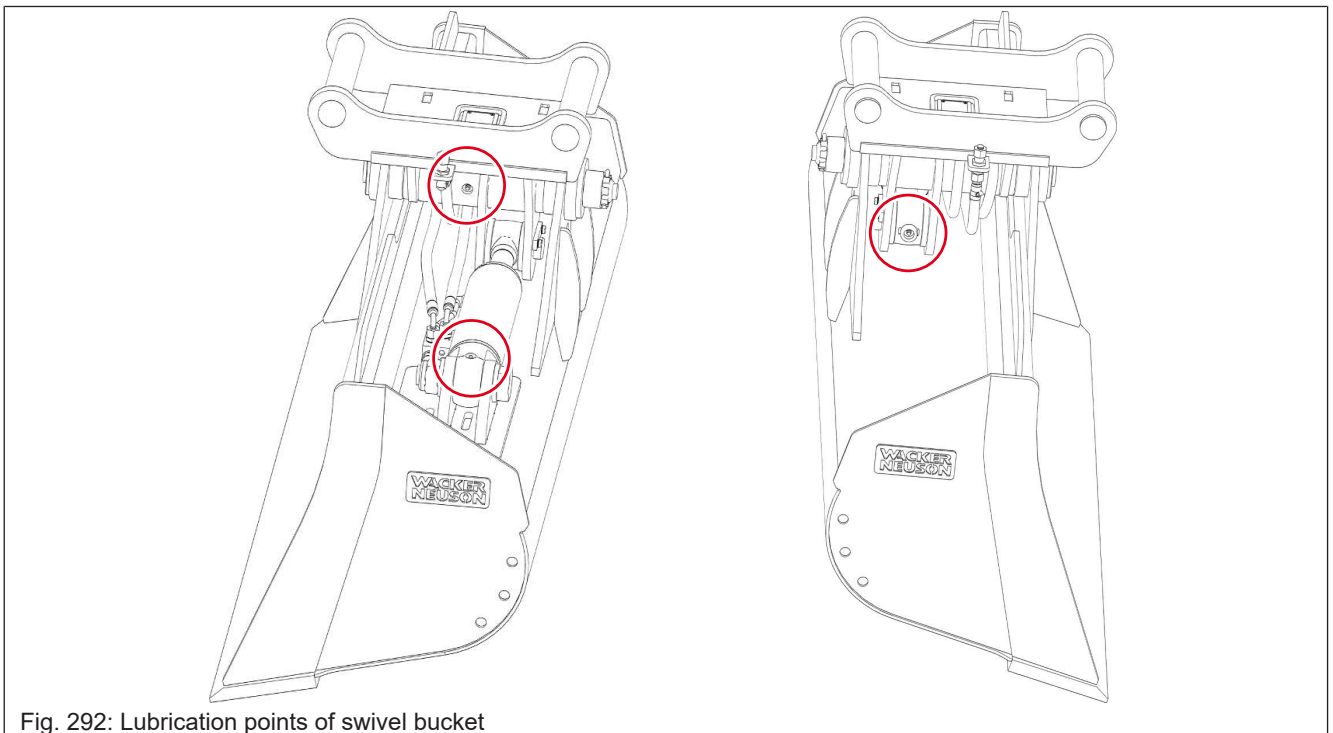


Fig. 292: Lubrication points of swivel bucket

Hydraulic thumb

Mechanical quick hitch system Lehnhoff

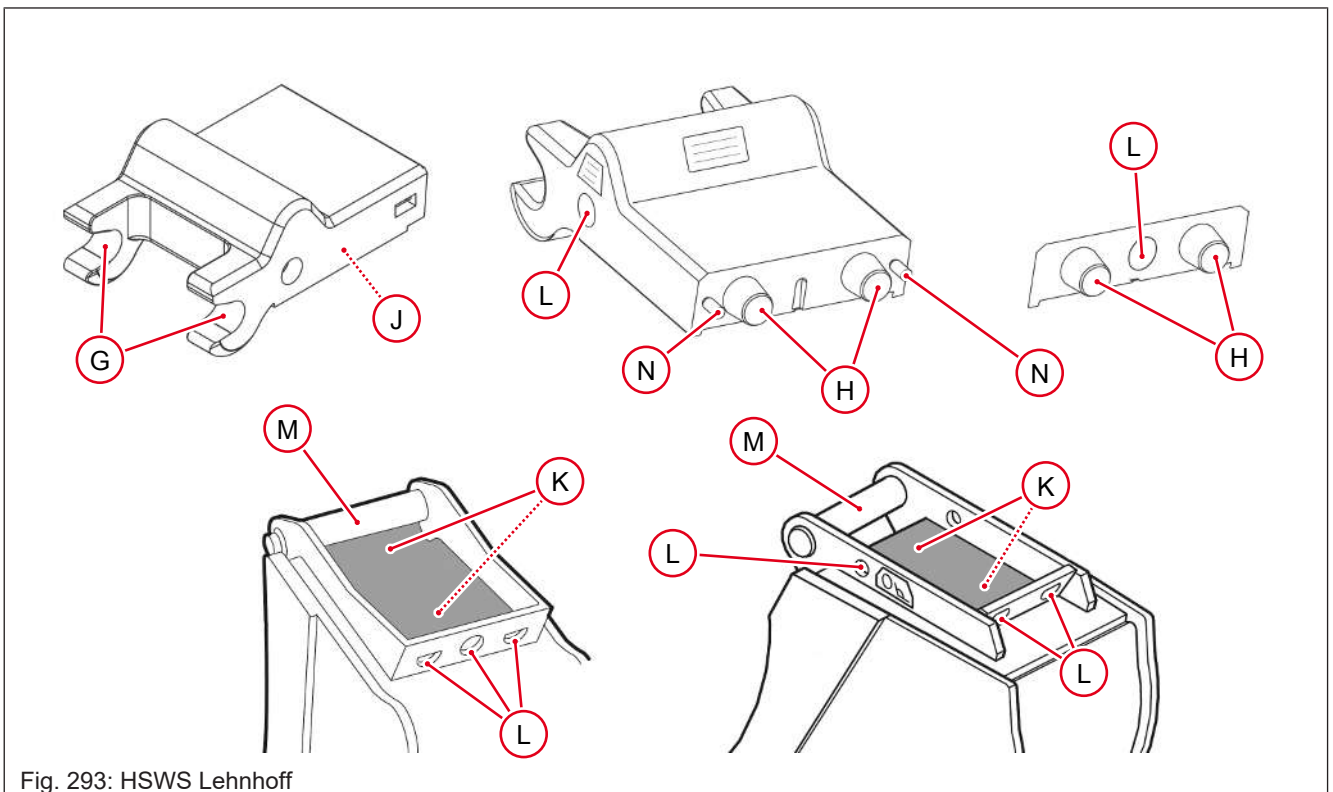


Fig. 293: HSWS Lehnhoff

Item	Maintenance quick hitch MS03/MS08/MS10 (operator)	Interval ¹⁾
-	Perform a visual check of the quick hitch system	daily
G	Clean bolt guide	weekly
H	Clean bolt contact surface	weekly
J	Clean the underside of the quick hitch	weekly
K	Clean attachment contact surfaces	weekly
L	Clean the opening for the key and holes of the attachment console	weekly
M	Clean attachment console bolts	weekly
N	Clean centering pins (MS10 only)	weekly

1) In the case of time specifications: the time specification reached first is authoritative. If the situation requires it, perform maintenance as needed, even if the maintenance interval has not yet been reached

Additional service intervals (authorized service center):

- Every 250 operating hours or annually (MS03)
- Every 500 operating hours or annually (MS03)
- Every 500 operating hours or annually (MS08/MS10)
- Every 1000 operating hours or annually (MS08/MS10)

For detailed information, contact an authorized service center.

9.7 Cleaning and care



⚠ WARNING

Risk of injury from rotating parts!

Rotating parts can lead to serious injury or death.

- ▶ Remove the starting key and store it in a safe place.
- ▶ Open maintenance access only when the engine is switched off.



⚠ CAUTION

Danger to health from cleaning agents!

Cleaning agents can be harmful to health.

- ▶ Only use suitable cleaning agents.
- ▶ Ventilate closed rooms well.



⚠ CAUTION

Burning hazard from hot surfaces!

May lead to injuries.

- ▶ Switch off the engine and let hot surfaces cool down.
- ▶ Wear protective equipment.



NOTICE

Damage caused by using incorrect solvents.

- ▶ Do not use solvents, gasoline or other aggressive chemicals.



NOTICE

Damage to electrical components due to water.

- ▶ Clean the vehicle only when the engine is switched off.
- ▶ Electronic components (e.g. relays, displays) must not be cleaned with a high-pressure cleaner.
- ▶ A distance of at least 50 cm (20 in) to the nozzle of the high-pressure cleaner must be maintained from electrical components (e.g. headlights, rotating beacons).
- ▶ Carefully dry electrical components with compressed air and spray with contact spray.



Environment

Only clean the vehicle in an approved washing area or in a washing bay.

Washing solutions

- Ventilate closed rooms well.
- Wear suitable protective clothing.
- Do not use flammable liquids such as gasoline or diesel.

Compressed air

- Work carefully.
- Wear eye protection and protective clothing.
- Do not point compressed air at the skin or other persons.
- Do not clean clothing with compressed air.

High-pressure cleaner

- Clean the vehicle only when the engine is switched off.
- Cover tank caps and filters.
- Do not direct the water jet under covers.
- Keep sufficient distance from labels.
- Protect sensitive components from moisture and do not clean with a high-pressure cleaner, e.g.:
 - Engine compartment, engine components, insulating material
 - Electrical components (e.g. alternator, control units, connector plugs on the wiring harness)
 - Covers and seals
 - Air filter, exhaust

Highly volatile and highly flammable corrosion inhibitors and sprays:

- Ventilate closed rooms well.
- Fire, open flame and smoking are prohibited.

9.7.1 Vehicle interior

Recommended aids:

- Vacuum cleaner, broom
- Moist cloths
- Brush
- Water with mild soapy water

Seat belt

- Keep the seat belt clean, as gross contamination can impair the function of the seat belt buckle.
- Clean the seat belt with a mild detergent solution. Do not clean chemically, as the fabric may be destroyed.

9.7.2 Vehicle exterior

Recommended aids:

- High-pressure cleaner

Cleaning in a salty environment

1. Check the vehicle for salt deposits or rust.
2. Completely remove salt deposits with a high-pressure cleaner.
3. Lubricate the lubrication points so that no water remains.
4. Let the vehicle dry and check again for salt deposits.

Loose screw connections and fastening gear

Contact an authorized service center.

9.8 Electrical system



⚠ WARNING

Risk of injury due to a defective battery!

Batteries emit flammable gases. These gases ignite easily and can cause fires or explosions. Serious injury or death may result.

- ▶ Wear protective equipment.
- ▶ Fire, open flame and smoking are prohibited.
- ▶ Do not jump start the engine if the battery is defective, frozen or if the acid level is too low.
- ▶ Do not place electrically conductive objects on the battery – short circuit hazard.



NOTICE

Damage to the electrical components.

- ▶ Do not place electrically conductive objects on the battery – short circuit hazard.
- ▶ The battery may only be checked, disconnected, charged and replaced by an authorized specialist workshop.



Environment

Dispose of used batteries in an environmentally friendly manner.

Maintenance and repair work on the electrical system may only be carried out by an authorized specialist workshop.

Defective parts of the electrical system must be replaced by an authorized specialist workshop.

- Light bulbs and fuses may be changed by the operator.

Battery

The battery may only be checked, disconnected, charged and replaced by an authorized service center.

9.9 Working hydraulics

9.9.1 Checking hydraulic system and hydraulic hoses

Check the hydraulic system and hydraulic lines daily for leaks and general condition.



NOTICE

Damage to the hydraulic system due to leaks and damaged hydraulic lines.

- ▶ Leaks and damaged hydraulic lines must be repaired immediately by an authorized service center. This increases the operational safety of the vehicle and contributes to environmental protection.
- ▶ Do not operate the vehicle with leaking or damaged hydraulic lines.

Hydraulic hoses are subject to natural aging. Therefore, they must be checked regularly, even if there is no visible damage which prevents safe operation.

Wacker Neuson recommends the following inspection intervals:

Normal wear	12 months
Increased wear (longer operating times, multi-shift operation, high outside temperatures, aggressive environmental conditions, etc.)	6 months

9.9.2 Responsibility for checking the hydraulic hoses

The decision regarding the intervals at which the hydraulic hoses are checked must be made by the vehicle operator and depends on the actual working situation.

The vehicle operator must appoint a qualified person to check the hydraulic hoses. In the case of visible damage, a hydraulic hose must be replaced immediately. Do not put the vehicle into operation. The results of this check must be kept in written form by the vehicle operator until the next inspection.

Wacker Neuson recommends replacing hydraulic hoses every six years from the date of manufacture.

The date of manufacture is located on the hydraulic hose.

- Only tighten leaking fittings and hose connections when the pressure is off. Reduce the pressure in the hydraulic system before working on pressurized lines.
- Do not weld or solder defective or leaking pressure lines and screw joints, but have them replaced.
- Wear protective equipment.

If one of the following problems is detected, have the respective line replaced immediately:

- Damaged or leaking hydraulic seals
- Worn or torn sheaths or uncovered reinforcing strands
- Sheaths stretched in several places
- Tangled or crushed moving parts
- Foreign bodies jammed in the covers

9.10 Engine

9.10.1 Air filter

Maintenance may only be carried out by an authorized service center.

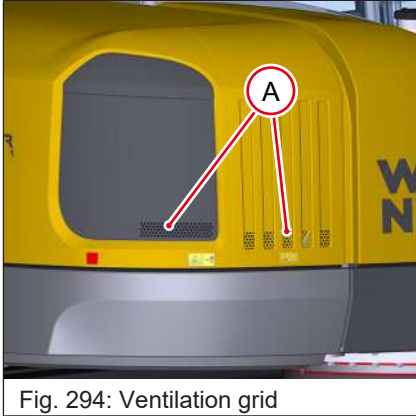
9.10.2 Checking the air intake



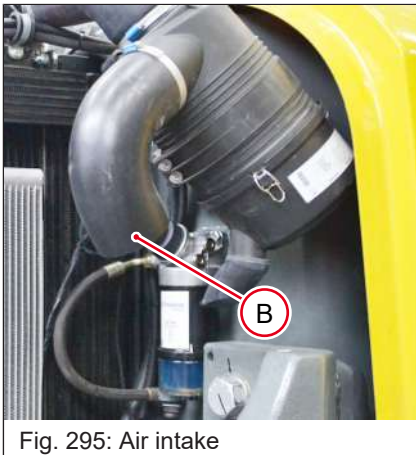
NOTICE

Damage caused by a contaminated air intake.

- ▶ Check contamination indicator and air intake daily before starting work.
- ▶ The air filter may only be changed by an authorized specialist workshop.



1. Check ventilation grid **A** and clean if necessary.



2. Check air intake **B** at the air filter and clean if necessary.

9.10.3 V-belt

The V-belt may only be checked by an authorized service center.
 The V-belt may only be tensioned by an authorized service center.

9.10.4 Bleed the fuel system



⚠ CAUTION

Burning hazard from hot surfaces!

May lead to injuries.

- ▶ Switch off the engine and let hot surfaces cool down.
- ▶ Wear protective equipment.



NOTICE

Damage to the engine due to improper bleeding of the fuel system.

- ▶ Do not start the engine while the fuel system is being bled.

Bleed the fuel system in the following cases:

- When the vehicle is put back into operation after a period of disuse of more than 30 days.
- If the tank was driven empty.

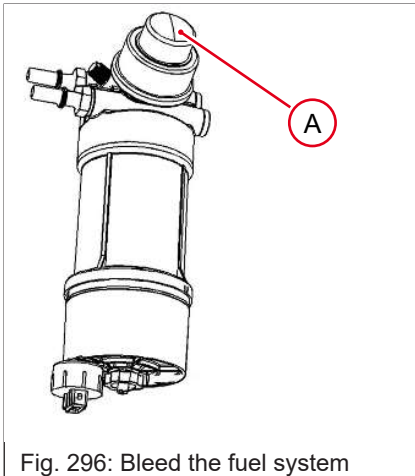


Fig. 296: Bleed the fuel system

1. Switch off the engine.
2. Fill up the fuel tank.
3. Press the pump **A** 80 times. This can result in a higher resistance.
4. Start the engine and let it idle for five minutes.

9.10.5 Clean the radiator



CAUTION

Burning hazard from hot surfaces!

May lead to injuries.

- ▶ Switch off the engine and let hot surfaces cool down.
- ▶ Wear protective equipment.



NOTICE

Damage caused by cooler contamination.

- ▶ Check the radiator daily and clean it if necessary.
- ▶ If the working situation requires it, clean the radiator several times a day.
- ▶ Use compressed air to keep sufficient distance to the radiator fins.

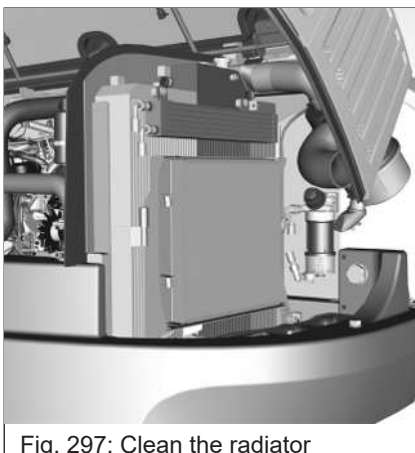


Fig. 297: Clean the radiator

Clean the cooler with unlubricated compressed air and a maximum pressure of 2 bar (29 psi).

9.11 Exhaust gas after treatment

The soot produced when diesel is burned is collected in the diesel particulate filter and regularly burned there. This process is called regeneration.

Regeneration takes about 40 minutes.

If the contamination of the diesel particulate filter reaches a critical level, the engine power is reduced and vehicle operation must be stopped.

Regeneration is only possible when the engine is at operating temperature.



Information

Do not leave a vehicle unattended during a regeneration.



Information

A diesel particulate filter can lead to shorter motor oil change intervals.

9.11.1 Stage III/Tier 4



⚠ WARNING

Health hazard due to exhaust fumes!

May cause serious damage to health or death.

- ▶ Do not inhale exhaust gases.
- ▶ Only use exhaust extraction systems suitable for exhaust temperatures of up to 600 °C (1,112 °F).
- ▶ Ventilate closed rooms well.



⚠ WARNING

Risk of burns at the exhaust system!

During regeneration, the exhaust system can experience exhaust temperatures of up to 600°C (1,112°F) even when the engine is idling, which can result in severe burns or death.

- ▶ Keep a safe distance from the exhaust system.



⚠ WARNING

Fire hazard during regeneration!

Hot exhaust gases in highly flammable environments can cause severe injuries and death.

- ▶ In environments with easily flammable materials, disable the **auto-matic regeneration** mode.
- ▶ Do not perform manual or standstill regeneration in environments with highly flammable materials.
- ▶ Only use exhaust extraction systems suitable for exhaust temperatures of up to 600 °C (1,112 °F).



NOTICE

Damage to the engine and irreparable damage to the diesel particulate filter.

- ▶ Use only clean fuel according to the list of **vehicle fluids**. Do not use bio-diesel.
- ▶ Perform the regeneration as early as possible (or have someone do it for you).
- ▶ Do not ignore the display of the **highest loading condition**.



NOTICE

Damage caused by a hot exhaust system.

- ▶ In the immediate vicinity of the exhaust system - especially near the tailpipe - there must not be any highly flammable materials.
- ▶ Regeneration must not be carried out in environments with highly flammable materials.
- ▶ In environments with easily flammable materials, disable the **auto-matic regeneration** mode.



Information

The loading condition is the level of contamination of the diesel particulate filter. This depends, among other things, on the load on the diesel engine.

- ▶ High engine load = low load condition.
- ▶ Low engine load = high load condition.



Information

Wacker Neuson recommends not interfering with the automatic regeneration system if possible.

Make up for an interrupted or disabled regeneration as soon as possible. This increases the service life of the diesel particulate filter and avoids unscheduled visits to the workshop, e.g. by shortened engine oil change intervals.

The more often you intervene in the automatic regeneration mode, the longer the regeneration will take

The diesel particulate filter is a wearing part, as soot and ash cannot be completely removed for technical reasons.



Information

If regeneration is aborted, the soot load of the diesel particulate filter increases. It may cause the vehicle to be shut down and a service regeneration to be performed at an authorized service center.

9.11.1.1 Regeneration intervals

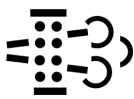
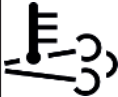
Extend regeneration intervals

- Bring engine to operating temperature.
- Avoid low-load operation.
- Do not abort or disable a regeneration.
- Make up for a regeneration as soon as possible if it has been canceled or disabled.
- Use only fuel and engine oil according to the list of **operating fluids**.

9.11.1.2 Regeneration types

Type	Description
Automatic regeneration	The system performs regeneration automatically. The vehicle is ready for operation.
Standstill regeneration	Started by the operator. The vehicle must not be used.
Service regeneration	Can only be performed by an authorized specialist workshop.

9.11.1.3 Control lights

	Display	Color	Description
A		yellow	Regeneration necessary/active Lights up when regeneration is required and during regeneration.
B		yellow	Increased exhaust gas temperature Lights up during a regeneration or after a regeneration as long as the exhaust gas temperature is elevated.

	Display	Color	Description
C		yellow	Regeneration deactivated/interrupted
D		yellow	Engine warning
E		red	Engine stop



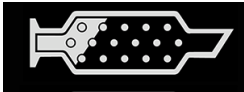
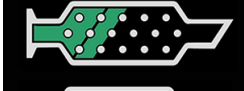
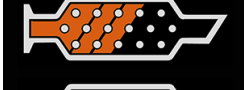
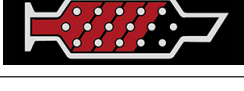
Information

The control lights may be positioned differently depending on the vehicle equipment and display.

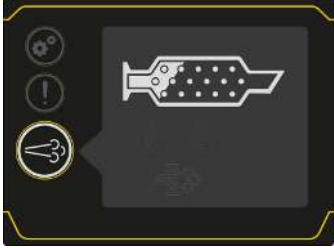
The control lights may light up or flash at different rates.

The **engine warning** and **engine stop** control lights may also light up if another fault occurs. This is independent of the current load status.

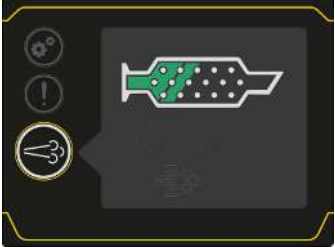
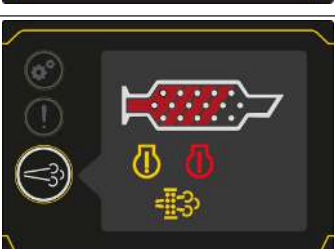
9.11.1.4 Load status

	Symbol	DPF loading condition
A		A (white): No load status
B		B (green): Low load status
C		C (yellow): Average load status
D		D (red): Highest load condition

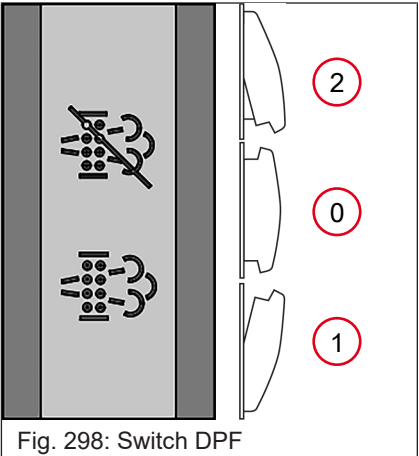
9.11.1.5 Escalation level

Level	Display	Description
1		No loading condition

9.11 Exhaust gas after treatment

Level	Display	Description
2		Low loading condition Bring the vehicle up to operating temperature and have automatic regeneration performed.
3		Medium loading condition Bring the vehicle up to operating temperature and have automatic regeneration performed. Perform a standstill regeneration when an automatic regeneration has been interrupted.
4		Highest loading condition Perform standstill regeneration. Do not switch off the engine during regeneration. If the load does not change, contact an authorized specialist workshop.
5		Maximum load level exceeded Switch off vehicle and contact authorized specialist workshop.

9.11.1.6 Control elements



Function	Operation
Automatic regeneration mode	Switch in position 0
Start standstill regeneration	Switch in position 1
Deactivate/activate automatic regeneration mode	Switch in position 2
Cancel regeneration	

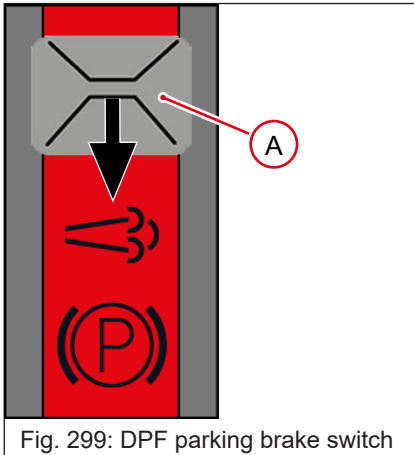


Fig. 299: DPF parking brake switch

Parking brake switch for standstill regeneration
 Pull latch **A** down and press switch down.

9.11.1.7 Automatic regeneration mode

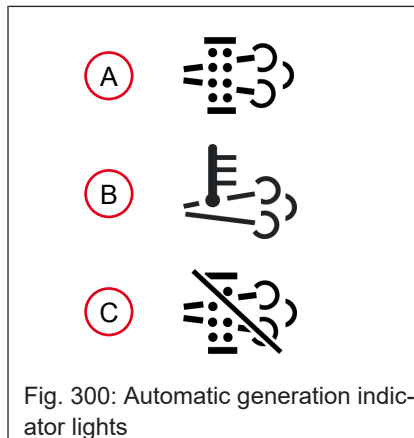


Fig. 300: Automatic generation indicator lights

Automatic regeneration mode is preset when the engine has been off for at least 30 seconds.

During regeneration, control lights **A** and **B** light up.

Disable/enable automatic regeneration mode

Mode automatic regeneration	Operation	Indicator light C
Deactivate	Press and hold the DPF regeneration switch in position at least three seconds	Lights up
Activate		Does not light up
Stop		Lights up

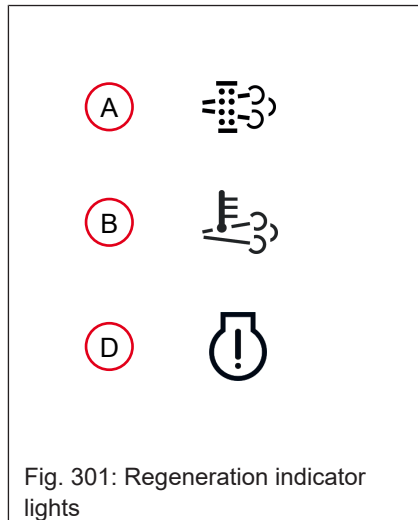
9.11.1.8 Standstill regeneration



Information

In order to start a regeneration, the coolant temperature must be at least 70 °C (158 °F)

Indicator light **D** can flash depending on the load status.



The control light **A** flashes.

Start standstill regeneration

1. Drive the vehicle out of a hazardous area and into a safe area.
2. Activate parking brake.
⇒ The engine must be in idle.
3. Press and hold **Regeneration PDF** switch until the engine speed increases to approx. 2000 min⁻¹ (rpm).
⇒ Indicator light **B** also lights up during regeneration.

Canceling standstill regeneration

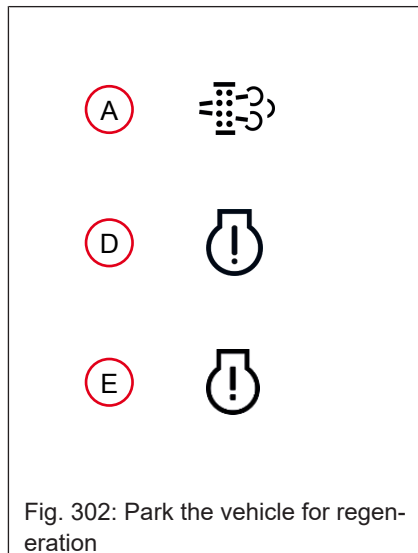
Hold the **DPF regeneration** switch in position **1** until the engine speed is reduced to idle.

The control light **A** flashes.

Load status 5 – Switch off vehicle

Indicator lights **A** and **D** light up and the indicator light **E** flashes.

Switch off engine immediately and contact authorized service center.



9.11.2 Stage V/Tier 4



⚠ WARNING

Health hazard due to exhaust fumes!

May cause serious damage to health or death.

- ▶ Do not inhale exhaust gases.
- ▶ Exhaust gas outlet temperatures of up to 600 °C (1,112 °F) occur under load. Only use exhaust gas extraction systems suitable for this purpose.
- ▶ Ventilate closed rooms well.



⚠ WARNING

Danger of burns at the exhaust system!

During regeneration, exhaust gas outlet temperatures of up to 350 °C (662 °F) can occur at the exhaust system even when the engine is idling, which can lead to severe burns or death.

- ▶ Keep a safe distance from the exhaust system.



⚠ WARNING

Fire hazard during regeneration!

Hot exhaust gases in highly flammable environments can cause severe injuries and death.

- ▶ Exhaust gas outlet temperatures of up to 600 °C (1,112 °F) occur under load. Only use exhaust gas extraction systems suitable for this purpose.
- ▶ Ventilate closed rooms well.



NOTICE

Damage to the engine and irreparable damage to the diesel particulate filter.

- ▶ Use only clean fuel according to the list of **vehicle fluids**. Do not use bio-diesel.
- ▶ Avoid regular operation with cold engine.
- ▶ Do not ignore control lights.
- ▶ Do not interrupt regeneration.



NOTICE

Damage caused by a hot exhaust system.

- ▶ There must be no highly flammable materials in the immediate vicinity of the exhaust system - especially near the tailpipe.



Information

The soot load is the amount of soot deposited in the diesel particulate filter. This depends, among other things, on the load on the engine.



Information

Wacker Neuson recommends not interfering with the automatic regeneration system if possible. This avoids unscheduled service center visits.



Information

Do not fold down the joystick base during regeneration. This will abort the regeneration. After successful regeneration, the indicator lights go out and the engine goes to idling speed.



Information

An interrupted regeneration may cause the vehicle to be shut down and a service regeneration to be performed at an authorized service center.

9.11.2.1 Regeneration intervals

Extend regeneration intervals

- Bring engine to operating temperature.
- Avoid low-load operation.
- As soon as the **Regeneration required** control light is displayed, the system is no longer in normal condition. The operator should actively support regeneration.
- Use only fuel and motor oil according to the list of **operating fluids**.

9.11.2.2 Regeneration types

Type	Description
Automatic regeneration (Escalation level 1)	The system has no error The system performs the automatic regeneration in the background.
Automatic regeneration/ standstill regeneration (Escalation level 2)	The system has an error Measures for the operator Work with the vehicle. If this is not possible, fold up the joystick support and let the engine run.
Standstill regeneration (Escalation level 3)	The system has a serious error Measures for the operator Fold up the joystick base and let the engine run.
Service regeneration	Can only be performed by an authorized specialist workshop.

9.11.2.3 Control lights

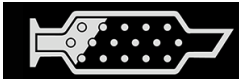
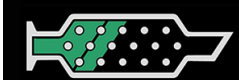
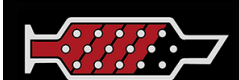
Display	Color	Description
	yellow	Regeneration necessary Lights up as soon as the system has a fault
	yellow	Engine warning Lights up as soon as the system has a serious error
	red	Engine stop Lights up as soon as the system has an irreversible error

9.11.2.4 Load status

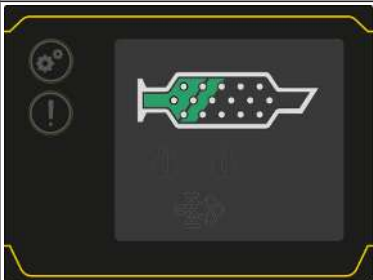
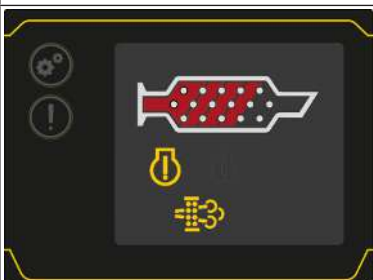


Information

The soot load status is only shown on the **DPF data** display page. Control lights appear automatically.

Symbol	DPF loading condition
A 	A (white): No load status
B 	B (green): Low load status
C 	C (yellow): Average load status
D 	D (red): Highest load condition

9.11.2.5 Escalation level

Level	Menu display	Description/ Measure
1		The system is working error-free Automatic regeneration is performed by the system in the background if necessary. No control lights are displayed during this process. Measures for the operator none
2		The system has an error If the vehicle has to be driven out of a danger zone, switch the ignition off and then on again. Measures for the operator Work with the vehicle. If this is not possible, fold up the joystick base and let the engine run.
3		The system has a serious error Level 3 is the last possibility to prevent a service regeneration. The engine speed is gradually reduced to idling speed after starting the engine. Higher engine speeds are only possible again after a regeneration has been carried out. If the vehicle has to be driven out of a danger zone, switch the ignition off and on again. This should only be done in an emergency, however, because it may make a service regeneration necessary. Measures for the operator Fold up the joystick base and let the engine run.
4		The system has an irreversible error A service regeneration must be carried out or the diesel particulate filter must be replaced. Higher engine speeds are no longer possible. Driving is no longer possible or is only possible to a very limited extent. Measures for the operator Contact an authorized service center.

**Information**

The control lights may be positioned differently depending on the vehicle equipment and display.

The control lights may light up or flash at different rates.

The **engine warning** and **engine stop** control lights may also light up if another fault occurs. This is independent of the current load status.

9.12 Tracks



⚠ WARNING

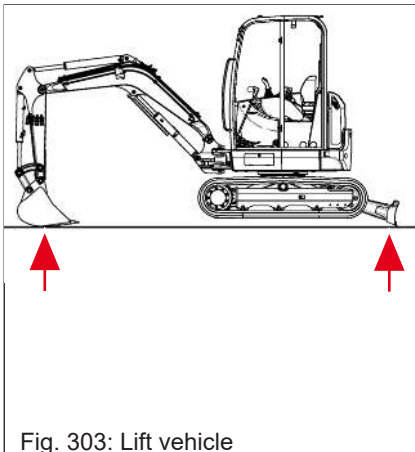
Crushing hazard when working under the vehicle!

Working under a track can lead to serious injuries or death.

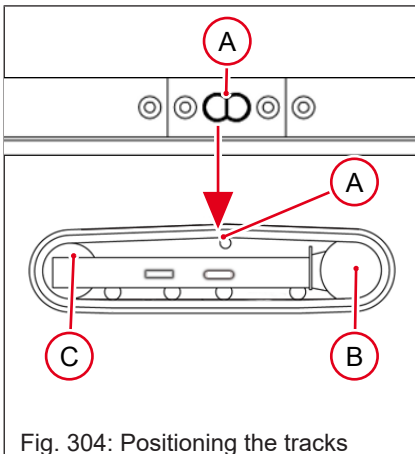
- ▶ No one may be in the danger zone.

9.12.1 Checking track tension

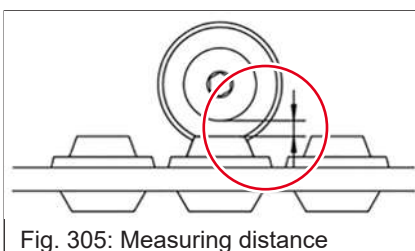
9.12.1.1 Rubber track



1. Deactivate the vehicle safely.
2. Lift the vehicle with boom system and dozer blade horizontally.



3. Position the track so that the mark **A** is located centrally between the drive wheel **B** and the track tensioning wheel **C**.
4. Switch off the engine.
5. Fold up the joystick base.
6. Remove the starting key and store it in a safe place.



7. Check the measuring distance between the roller and the track. If the value differs, adjust the track tension.

Distance mm (in)	30-40 (1.2-1.6)
------------------	-----------------

9.12.1.2 Steel track

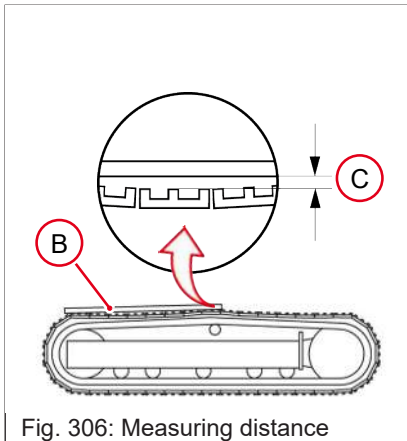


Fig. 306: Measuring distance

Place a measuring bar **B** over the two highest points of the track.

Check the measuring distance **C** between the roller and the track. If the value differs, adjust the track tension.

Measuring distance C in mm (in)	35 (1.4)
--	----------

9.12.2 Correcting track tension

**⚠ WARNING****Risk of injury due to grease leakage under pressure!**

Grease escaping under pressure can penetrate the skin and can lead to serious injury or death.

- ▶ Open the lubrication valve only carefully and do not open it more than one turn.
- ▶ If the tension of the track cannot be reduced, contact an authorized service center.

**NOTICE**

Possible damage to the cylinder and track due to overvoltage.

- ▶ Tension the track only up to the specified measuring distance.

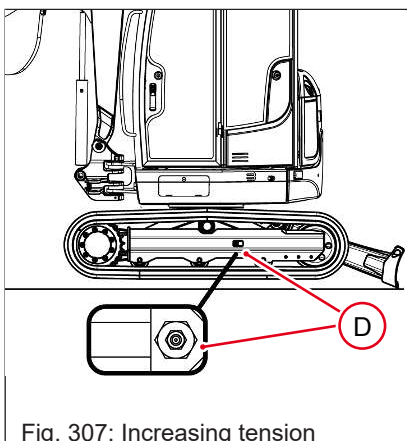
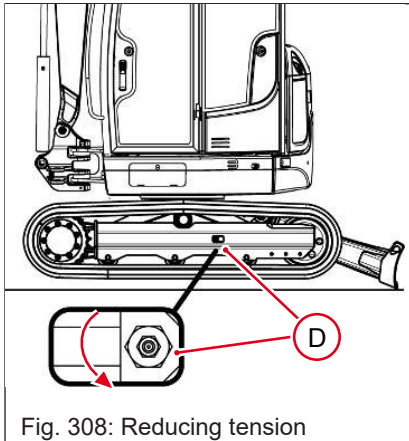


Fig. 307: Increasing tension

Increasing track tension

1. Deactivate the vehicle safely.
2. Lift the vehicle with boom system and dozer blade horizontally.
3. Switch off the engine.
4. Use the grease gun to pump grease into lubricating valve **D**.
5. Start the engine.
6. Lower the vehicle to the ground.
7. Run the engine without load at idling speed.
8. Move the vehicle slowly forwards and backwards and then park it.
9. Check the measuring distance.
 - ⇒ If the measuring distance deviates, repeat points 2-9.
 - ⇒ If the measuring distance continues to deviate, contact an authorized service center.



Reducing track tension

1. Deactivate the vehicle safely.
2. Lift the vehicle with boom system and dozer blade horizontally.
3. Position a container under the lubricating valve.
4. Screw on lubricating valve **D** slowly (max. one turn).
⇒ The grease runs out.
5. Screw on lubricating valve **D**.
6. Start the engine.
7. Lower the vehicle to the ground.
8. Run the engine without load at idling speed.
9. Move the vehicle slowly forwards and backwards and then park it.
10. Check the measuring distance.
⇒ If the measuring distance deviates, repeat points 2-10.
⇒ If the measuring distance continues to deviate, contact an authorized service center.



Environment

Collect leaking vehicle fluids with a suitable container and dispose of them in an environmentally friendly manner.

10 Troubleshooting

10.1 Faults, causes and remedies

Engine control lights

Engine warning	Engine stop	Description
yellow	red	
		
Off	Off	No errors.
On	Off	The engine is running correctly, but there is an error in the electronic engine management. Contact an authorized service center.
Flashes	Off	The engine is running correctly, but a diagnostic or error code is present. The engine power is reduced. Contact an authorized service center.
Flashes	On	An engine shutdown is imminent or has already been performed. Switch off engine immediately and contact authorized service center.

Engine control lights and engine oil control lights

Engine warning	Engine stop	Oil pressure	Description
yellow	red	red	
			
On	On	On	All indicator lights light up for a few seconds when the ignition is switched on. If the engine stop or oil pressure indicator light does not light up, stop working immediately and contact an authorized specialist workshop.
Off	Off	Off	No errors
On	Off	On	Low oil pressure. Check the oil level and refill if necessary. If the fault display persists, switch off the engine and contact an authorized specialist workshop.
Off	Off	Flashes	Change the motor oil and engine oil filter within the next 20 operating hours.
On	Off	Flashes	The motor oil has reached the permissible operation duration.
Flashes	On	Flashes	The motor oil has exceeded the permissible operation duration. Contact an authorized service center. The engine performance has reduced owing to the exceeded maintenance interval.



NOTICE

Damage caused by ignoring malfunctions or error symptoms.

- In the event of faults or symptoms not listed in the following tables or which persist after properly performed maintenance work, contact an authorized specialist workshop.

10.2 Fault indications

If a fault indicator appears on the display, please note the following:
In the event of serious errors, the vehicle may no longer be driven or worked.

- The engine power is reduced.
- The drive system is deactivated.
- Park the vehicle.

Contact an authorized service center and have the fault rectified.

If the fault is not serious, the vehicle may be driven and operated.

- The engine power is not reduced.
- The drive system is throttled down.

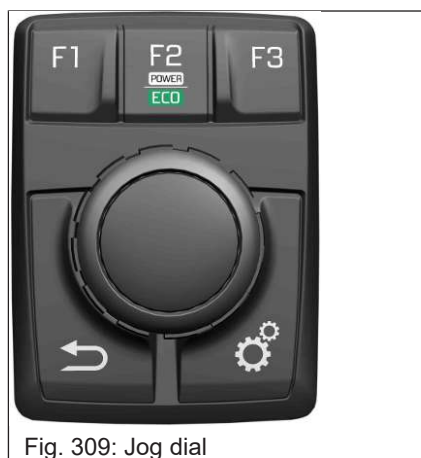
Contact an authorized service center and have the fault rectified.

Symbol ¹⁾	Description
	Engine stop Stop the engine immediately. Contact an authorized service center.
	General malfunction Stop the engine immediately. Contact an authorized service center.
	Engine oil pressure too low Possible electrical fault. Stop the engine immediately. Contact an authorized service center.
	Engine malfunction Stop the engine immediately. Contact an authorized service center.

Symbol ¹⁾	Description
	Charge indicator light Possible defects: battery, alternator or V-belt Note: Increase the engine speed. If the charge indicator light is no longer illuminated after about one minute, the electrical system is OK. If the error display continues to appear, switch off the engine immediately and contact an authorized specialist workshop.
	Hydraulic oil temperature too high Check the hydraulic oil level and refill if necessary. Hydraulic oil cooler dirty, clean hydraulic oil cooler if necessary. If the display continues to appear, contact an authorized specialist workshop.
	Change hydraulic oil filter Hydraulic oil is cold. If the display also appears when the hydraulic oil is warm, contact an authorized specialist workshop.
	Air filter soiled Stop the engine immediately. Contact an authorized service center.
SPN 97	Water in the fuel system. Empty the water separator

1) A call sign may also appear on the display and a warning buzzer may sound.

10.2.1 Service menu



Function	Operation
Call the settings	Press the menu button
Select the setting	Turn the controller
Confirm setting	Press controller
Back	Press return button

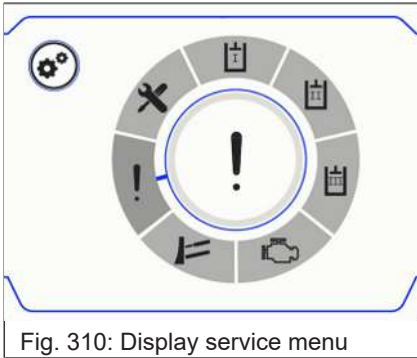


Fig. 310: Display service menu

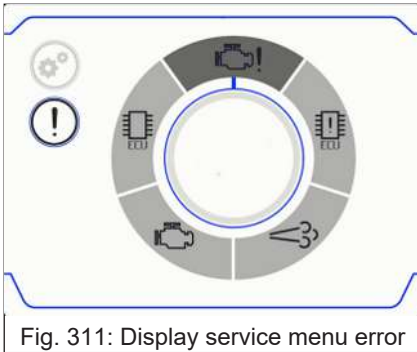


Fig. 311: Display service menu error

Symbol	Designation
	Engine error
	Vehicle error
	Diesel particulate filter data
	Engine data
	Vehicle data
	No error

10.3 Error symptoms

Symptom	Possible cause	Possible remedy	see
General			
The engine does not start or starts badly	The joystick base is not folded up	Fold up joystick base	[100]

Symptom	Possible cause	Possible remedy	see
The vehicle does not start.	Seat not assigned Seat belt is not fastened	Sit down on the seat Fasten the seat belt	--
Hydraulic functions cannot be operated	Blocked working hydraulics	Unlock working hydraulics	--
Hydraulic functions cannot be operated	Joystick base is folded up	Joystick base is folded down	100
Electrical components do not function	Defective fuse	Check the fuses and replace if necessary	235
The hydraulic system becomes too hot	Hydraulic oil level too low	Refill hydraulic oil	180
The hydraulic system becomes too hot	Excessively high vehicle load	Reduce the vehicle load	--
The hydraulic system becomes too hot	Hydraulic oil cooler dirty	Clean the hydraulic oil cooler.	205
The engine becomes too hot	Dirty radiator	Clean the radiator	205
Combustion engine			
The engine does not start or starts badly	Empty fuel tank	tank	182
The engine does not start or starts badly	Defective or discharged battery	Contact an authorized service center	--
The engine does not start or starts badly	Defective fuse	Check the fuses and replace if necessary	235
The engine runs irregularly or stalls	Air in the fuel system	Bleed the fuel system	204
The engine runs irregularly or stalls	Water in fuel	Empty water separator	186
The engine runs irregularly or stalls	Wrong fuel	Observe the table of operating materials	176
Reduced driving performance/the maximum speed is not reached	Excessively low hydraulic oil temperature	Bring the vehicle to operating temperature.	100
Reduced driving performance/the maximum speed is not reached	Operating temperature too high	Allow engine to cool down in idle and contact authorized service center.	--
Reduced driving performance/the maximum speed is not reached	Maintenance not carried out	Perform maintenance	--
White exhaust gas smoke	Wrong fuel	Observe the table of operating materials	176
White exhaust gas smoke	Air intake clogged, dirty air filter	Check air intake and, if necessary, contact authorized service center.	203
White exhaust gas smoke	Excessively low operating temperature	Bring the vehicle to operating temperature.	100
White exhaust gas smoke	Excessively hot suction air	Check the air filter and, if necessary, contact authorized service center.	203

Symptom	Possible cause	Possible remedy	see
White exhaust gas smoke	Loose or defective V-belt	Check the V-belt and, if necessary, contact authorized service center.	[204]
White exhaust gas smoke	Excessively low coolant level	Refill coolant	[190]
White exhaust gas smoke	Operation at excessively high altitudes; outside temperatures too high	Place lesser load the vehicle, reduce sea level	--
White exhaust gas smoke	Engine is permanently operated with too low a load	Load the engine	--
Black exhaust gas smoke	Wrong fuel	Observe the table of operating materials	[176]
Black exhaust gas smoke	Clogged air intake, dirty air filter	Check air intake and, if necessary, contact authorized service center.	[203]
Black exhaust gas smoke	Excessively low operating temperature	Bring the vehicle to operating temperature.	[100]
Black exhaust gas smoke	Operation at excessively high altitudes; outside temperatures too high	Place lesser load the vehicle, reduce sea level	--
Blue exhaust gas smoke	Clogged air intake, dirty air filter	Check air intake and, if necessary, contact authorized service center.	[203]
Blue exhaust gas smoke	Engine oil level too high, motor oil consumption is too high	Contact an authorized service center	--
Blue exhaust gas smoke	Operation at excessively high altitude; outside temperatures too high	Place lesser load the vehicle, reduce sea level	--
The engine has too little power	Dirty air filter	Check the air filter and, if necessary, contact authorized service center.	[203]
The engine becomes too hot	Excessively low coolant level	Refill coolant	[190]
The engine becomes too hot	Engine oil level too low	Refill motor oil	[188]
The engine becomes too hot	Dirty air filter	Check the air filter and, if necessary, contact authorized service center.	[203]
The engine becomes too hot	Loose or defective V-belt	Check the V-belt and, if necessary, contact authorized service center.	[204]
The engine has no or excessively low oil pressure	Engine oil level too low	Refill motor oil	[188]
Shortened DPF regeneration intervals	Regular operation with a cold engine	Avoid running with a cold engine	[100]
Shortened DPF regeneration intervals	Wrong motor oil	Observe the table of operating materials	[176]

Symptom	Possible cause	Possible remedy	see
Rotational speed or torque is reduced after starting the engine.	Diesel particulate filter is in escalation level 3	Observe chapter exhaust aftertreatment	[206]
Driving is no longer possible or is only possible to a very limited extent.	Diesel particulate filter is in escalation level 4	A service regeneration must be performed; contact authorized service center.	[206]
Shortened DPF regeneration intervals	Aborted regeneration	Enable regeneration	[206]
Shortened DPF regeneration intervals	Dirty air filter	Observe chapter exhaust aftertreatment	[206]
Shortened DPF regeneration intervals	The vehicle is operated at high altitudes	Observe chapter exhaust aftertreatment	[206]
Excavator			
The upper carriage can only be swiveled with great difficulty or not at all	Slewing ring or ball race not lubricated	Lubricate the slewing ring or ball race	[194]
The upper carriage can only be swiveled with great difficulty or not at all	Upper carriage locked	Unlock the upper carriage	
The powertilt does not maintain its position	The internal relief valve has activated	Repeat the operation with less load. If the problem persists, contact an authorized service center.	--
Crawler excavator			
The vehicle does not go straight	Unevenly worn servicing tracks	Contact an authorized service center	--
The vehicle does not go straight	Incorrect track tension	Correcting track tension	[217]
The vehicle does not go straight	Heavily soiled servicing tracks	Clean the servicing tracks	--
Cab			
The cab is not adequately heated or cooled	Excessively low refrigerant level in the air conditioning system	Contact an authorized service center	--
The cab is not adequately heated or cooled	Dirty cab air filter	Clean the cab air filter and, if necessary, contact authorized specialist workshop	[169]
The cab is not adequately heated or cooled	Dirty air conditioning condenser	Contact an authorized service center	--

11 Shutdown

11.1 Temporary shutdown

The specified measures relate to the decommissioning and restarting of the vehicle after more than 30 days.

Shutdown

The vehicle should be stored in a closed room.

Outdoors, the vehicle should be parked on a solid surface (e.g. concrete) and covered with a waterproof tarpaulin.

1. Deactivate the vehicle safely.
2. Clean the engine in a washing area approved for this purpose or in a washing bay as described in the chapter on **Cleaning and care**.
3. Check the vehicle for leaking liquids.
4. Check screw connections for tightness.
5. Clean and dry the entire vehicle as described in the **Cleaning and Care** chapter.
6. Treat bare metal parts (e.g. piston rods of hydraulic cylinders) with anti-corrosion agent.
7. Lubricate the vehicle according to the lubrication schedule.
8. Fill up the vehicle with fuel.
9. Check and refill hydraulic oil and coolant.
10. Disconnect the battery from the system using the battery isolating switch.
11. Cover upward-pointing exhaust pipes without condensation drainage.
12. Charge the battery completely. This increases the service life and prevents the battery from freezing. The charging current of the charger should be at least 10% of the battery capacity. Observe the operator's manual of the battery charger.

Battery freezing limits

Battery charge level	Freezing limit
Fully charged	-70°C (-94 °F)
Half charged	-20°C (-4°F)
Discharge	0°C (32 °F)

Recurring activities

Start the engine once a month to lubricate it. Carry out all necessary measures beforehand, e.g.:

- Maintain, charge and install battery
- Check operating materials and top up if necessary
- Clear air intake and exhaust

After starting the engine, carry out the points according to **temporary Immobilization**.

11.2 Putting back into operation



Information

If the above steps are not carried out, contact an authorized specialist workshop before restarting.

Putting back into operation

1. Carry out a visual inspection for damage to electrical cables, plugs, fuel lines, etc. on the engine.
2. Remove anti-corrosion agent from bare metal parts.
3. Clear the air intake and exhaust tailpipe.
4. Check the air filter and have it replaced by an authorized specialist workshop if necessary.
5. Checking the dust valve
6. Lubricate the vehicle according to the lubrication plan.
7. Check the operating materials and fill if necessary.
8. Have the hydraulic oil filter (pressure filter, return flow filter and breather filter), engine oil filter and fuel filter (prefilter and main filter) changed by an authorized specialist workshop after a standing period of six months.
9. Switch on the ignition and check whether there are any faults. In the event of faults, contact authorized specialist workshop.
10. Start the engine.
11. Run the engine at idle speed with no load for at least five minutes.
12. Switch off the engine.
13. Check all oil levels in the aggregates and top up oil if necessary.
14. Check the vehicle for escaping operating materials.

Do not operate the vehicle at maximum speed or maximum load for at least one hour.

11.3 Permanent shutdown

Disposal

The vehicle may only be disposed of by an authorized service center.

12 Technical Data

12.1 Dimensions

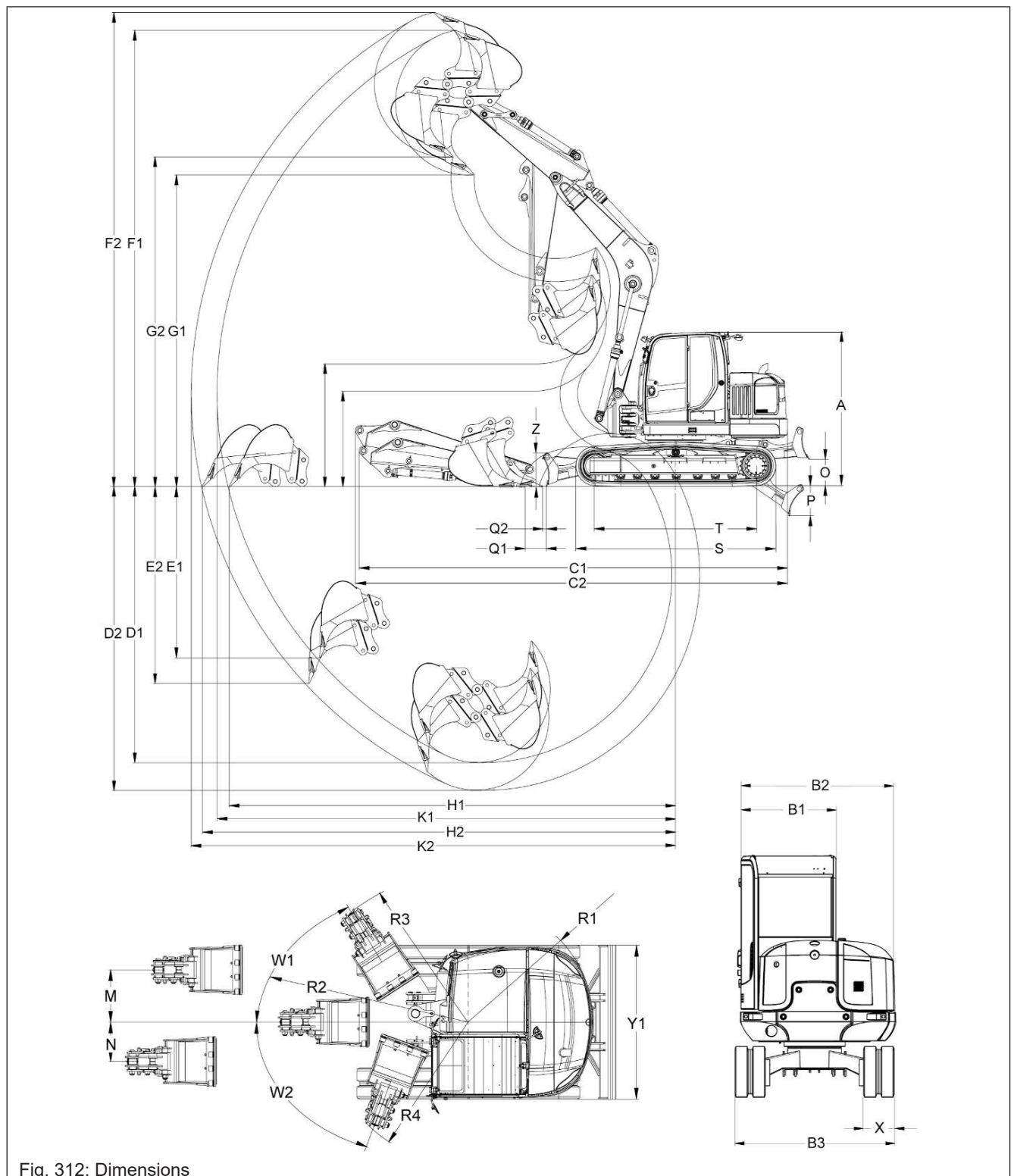


Fig. 312: Dimensions

		mm (in/ft-in)
A	Steel track, rubber track	2790 (9'-2")
	Hybrid track	2825 (9'-3")

		mm (in/ft-in)
B1		1020 (40)
B2		2430 (96)
B3		2490 (98)
C1		7720 (25'-4")
C2		7790 (25'-7")
D1		5000 (16'-5")
D2		5500 (18'-1")
E1		3100 (10'-2")
E2		3600 (11'-10")
F1		8300 (27'-3")
F2		8600 (28'-3")
G1		5700 (18'-8")
G2		6000 (19'-8")
H1		8100 (26'-7")
H2		8600 (28'-3")
K1		8300 (27'-3")
K2		8800 (28'-11")
M		850 (33)
N		640 (25)
O	Steel track, rubber track	492 (19)
	Hybrid track	532 (21)
P	Steel track, rubber track	531 (21)
	Hybrid track	493 (19)
Q1		370 (15)
Q2		50 (2)
R1		2015 (79)
R2	short dipper stick	2814 (9'-3")
	Long dipper stick	2824 (9'-3")
R3		2640 (8'-8")
R4		2320 (91)
S		3605 (11'-10")
T		2890 (9'-6")
W1		57°
W2		70°
X	Steel track, rubber track, hybrid track	500 (20)
	Steel track	600 (24)
Y1	with chain 500 mm (20 in)	2490 (98)
	with chain 600 mm (24 in)	2590 (8'-6")
Z		600 (24)

12.2 Weights

12.2.1 Vehicle

Base vehicle (Short dipper stick, steel track 500 mm)	854E-E34TAWF kg (lbs)	904J-E36TA kg (lbs)
Transport weight ¹⁾	14,917 (32,886)	14,957 (32,975)
Operating weight ²⁾	15,550 (34,282)	15,590 (34,370)

1) Base vehicle + 10% fuel tank capacity

2) Base vehicle + full fuel tank capacity + bucket 600 mm (24 in) + operator (75 kg/165 lbs)



Information

The values can deviate by $\pm 2\%$.

12.2.2 Determine loading weight

The basis for calculating the loading weight is the transport weight on the vehicle type label. Subsequently mounted options and attachments (e.g. bucket, Easy Lock, hammer bracket) are added to the transport weight, fuel according to tank volume.

Option ¹⁾	kg (lbs)
Steel track 700 mm (28 in)	564 (1.243)
HSWS OilQuick and Powertilt assembled	350 (772)
Powertilt	300 (662)
Steel track 600 mm (24 in)	210 (463)
HSWS OilQuick assembled	170 (375)
Full fuel tank	169 (373)
Front Guard	56 (123)
FOPS grid	47 (104)
Long dipper stick	46 (101)
Powertilt preparation	27 (60)
HSWS preparation	26 (57)
Attachments	[232]
Hybrid track 500 mm (20 in)	-68 (-150)
Rubber track 500 mm (20 in)	-376 (-829)

1) Weight specifications for options refer to Wacker Neuson original accessories



Information

The weights indicated are exemplary. To determine the actual weight, the vehicle must be weighed before transportation

12.2.3 Attachments



⚠ WARNING

Accident hazard due to non-approved attachments!

The use of non-approved attachments can cause the vehicle to tip over, which can lead to serious injury or death.

- ▶ Only use attachments approved by Wacker Neuson.



NOTICE

Damage caused by non-approved attachments.

- ▶ Only use approved attachments.
- ▶ For further information, please contact a Wacker Neuson sales partner.

Compare the weight of the attachment, including the maximum payload, with the specifications in the corresponding lifting capacity chart or load capacity chart. Do not exceed the maximum permitted load on the boom system according to the lifting capacity chart or load capacity chart.



Information

For the operation and maintenance of attachments such as hammer, gripper, hydraulic power coupler, etc., refer to the operating and maintenance instructions of the attachment manufacturer.

Technical data of the attachments

Weights given are exemplary and serve only as a guide. The actual weight can be lower or higher. To determine the actual weight, the attachment must be weighed.

Not all attachments are available for every vehicle.

There may be additional bucket widths that are not specified in this operator's manual.

Only use attachments approved by Wacker Neuson. For further information, please contact a Wacker Neuson sales partner.

Observe national and regional regulations.

Vehicle class 10-14 tons		
Bucket	Width mm (in)	Weight kg (lbs)
Backhoe bucket	400 (16))	315-400 (695-885)
	500 (20)	325-420 (720-930)
	600 (24))	350-440 (775-975)
	700 (28)	390-500 (860-1,105)
	800 (31)	440-550 (975-1,215)
	900 (35)	475-590 (1,050-1,305)
	1000 (39)	505-620 (1,115-1,370)
	1100 (43)	560-700 (1,235-1,545)
	1200 (47)	620-770 (1,370-1,700)

Vehicle class 10-14 tons		
Trench clearing bucket	1800 (71)	450-600 (995-1,325)
	2000 (79)	490-650 (1,085-1,435)
Swivel bucket	1800 (71)	675-850 (1,490-1,875)
	2000 (79)	715-900 (1,580-1,985)
Accessories vehicle class 10-14 tons		Weight kg (lbs)
Consoles (HSWS, Lehnhoff system, etc.)		130-250 (290-555)
Hydraulic breaker		600-800 (1,325-1,765)
Powertilt (consoles; with HSWS etc.)		400-600 (885-1,325)

12.3 Engine

12.3.1 Engine data

Engine ¹⁾	854F-E34TAWF
Manufacturer	Perkins
Type	854F-E34TAWF
Design	4-cylinder diesel engine
Air intake	Turbocharging
Fuel injection system	Direct
Displacement	3387 cm ³ (207 in ³)
Rated output	55 kW at 2200 rpm (73.8 hp at 2,200 rpm)
Power at max. rotational speed	55 kW at 2050 rpm (73.8 hp at 2,050 rpm)
Max. torque	420 Nm at 1600 rpm (310 ft.lbs at 1,600 rpm)
Max. rotational speed without load	2200 ±25 rpm
Idling speed	800 ±25 rpm
Exhaust aftertreatment	Diesel particulate filter
Exhaust gas values in compliance	EU Stage III B EPA Tier 4 final ²⁾

1) performance data may vary by ± 5%.

2) For diesel engines from production date 2019 onwards, only EPA Tier 4 final is applicable.

Engine ¹⁾	904J-E36TA
Manufacturer	Perkins
Type	904J-E36TA
Design	4-cylinder diesel engine
Air intake	Turbocharging
Fuel injection system	Common - rail, direct
Displacement	3621 cm ³ (221 in ³)
Rated power at rated speed	55.4 kW at 2200 rpm (74.3 hp at 2200 rpm)
Power	55.4 kW at 2050 rpm (74.3 hp at 2050 rpm)
Max. torque	424 Nm at 1200 rpm (313 ft.lbs at 1200 rpm)
Max. rotational speed without load	2050 ±25 U/min (rpm)
Idling speed	1000 ±25 U/min (rpm)
Exhaust aftertreatment	Diesel particulate filter and diesel oxidation catalyst

Engine ¹⁾	904J-E36TA
Exhaust gas values in compliance	EU Stage V EPA Tier 4 final

1) performance data may vary by $\pm 5\%$.

12.4 Electrical system



⚠ WARNING

Fire hazard due to improper handling of electrical components!

Can lead to serious injury or death.

- ▶ Only use prescribed fuses.
- ▶ Do not repair or bypass fuses.
- ▶ If a fuse that has just been replaced blows again, do not operate the vehicle and contact an authorized service center.



NOTICE

Damage caused by using incorrect fuses.

- ▶ Only use prescribed fuses.
- ▶ Do not repair or bypass fuses.
- ▶ If a fuse that has just been replaced blows again, do not operate the vehicle and contact an authorized specialist workshop.

12.4.1 Electrical components

Electrical components	
Alternator	12V/95A
Starting engine	12V/4 kW (5.4 hp)
Battery ¹⁾	12V/120 Ah
12 V plug receptacle	max. 15A

1) According to DIN EN 50342, DIN IEC 60095-2

12.4.2 Fuses and relays

Assignment of main fuse box

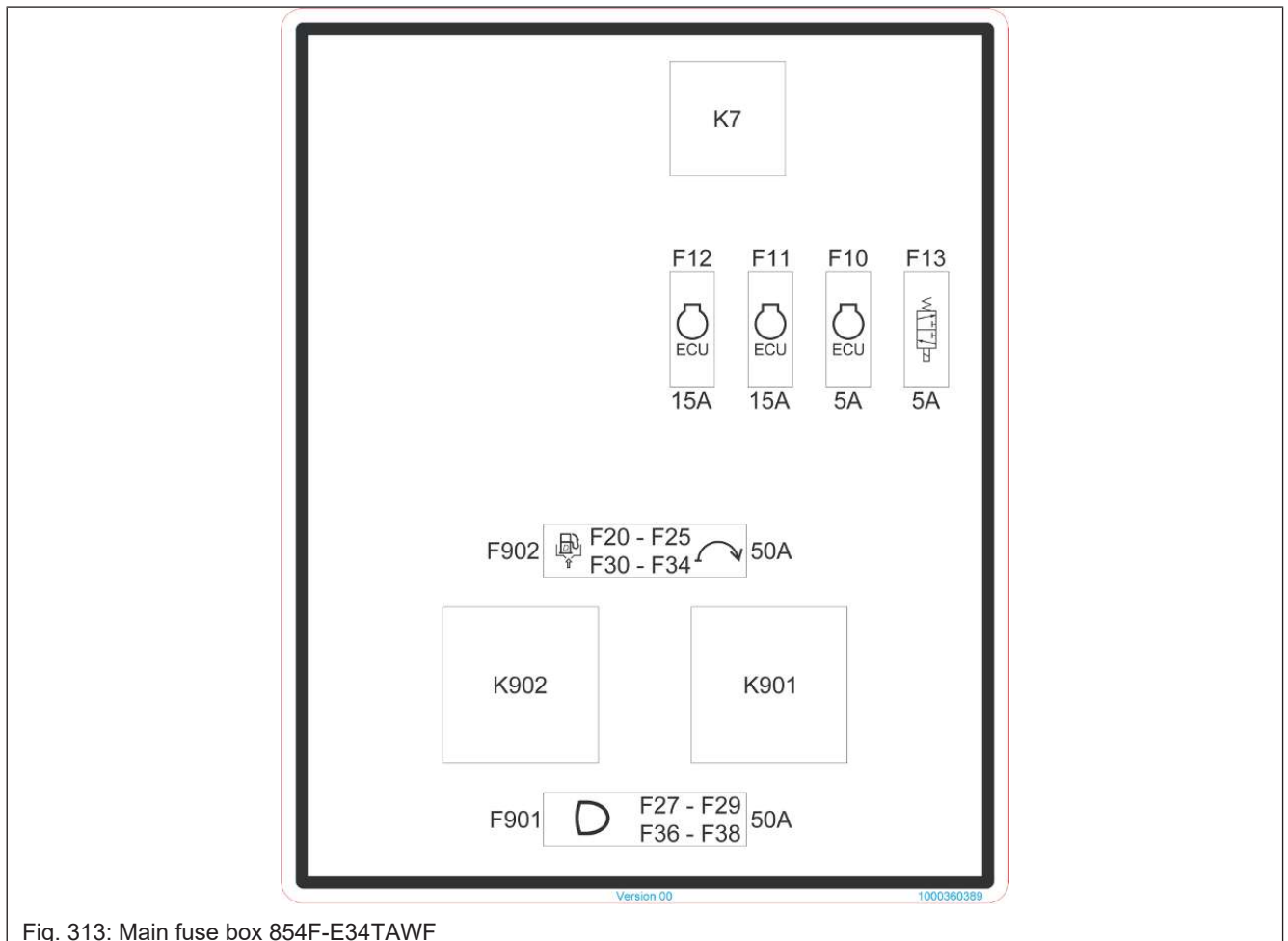
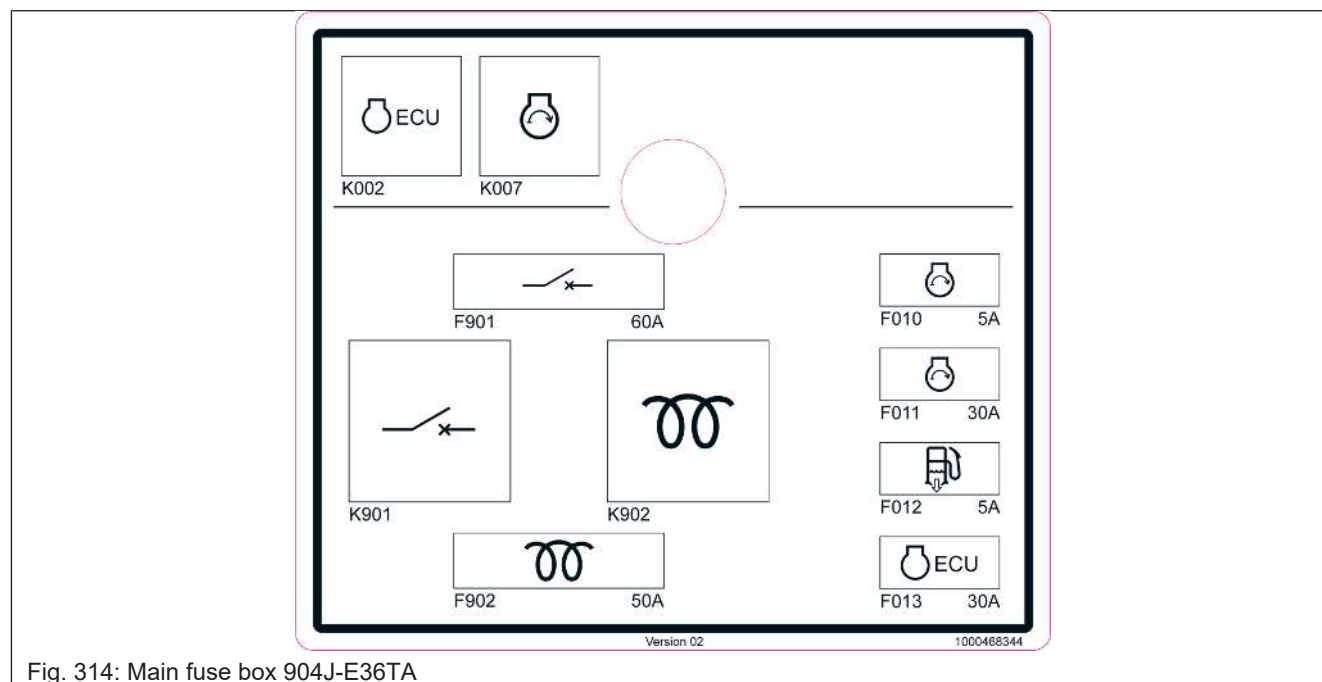


Fig. 313: Main fuse box 854F-E34TAWF

Fuses/Relays 854F-E34TAWF	
F10	Engine control unit
F11	Engine control unit
F12	Engine control unit
F13	Engine control unit
F901	12V15-1, pre-glowing, refueling pump
F902	Engine control unit, starter, 12V30, 12V15
K7	Pre-glowing, refueling pump
K901	12V15-1, pre-glowing, refueling pump
K902	Engine control unit



Fuses/Relays 904J-E36TA	
F010	Start signal of starter
F011	Start signal 50
F012	Water in fuel
F013	Engine control unit, heating of crankcase ventilation
F901	Starter
F902	Pre-glowing, refueling pump
K002	Engine control unit
K007	Start relay
K901	Starter
K902	Pre-glowing, refueling pump

Assignment of cab fuse box

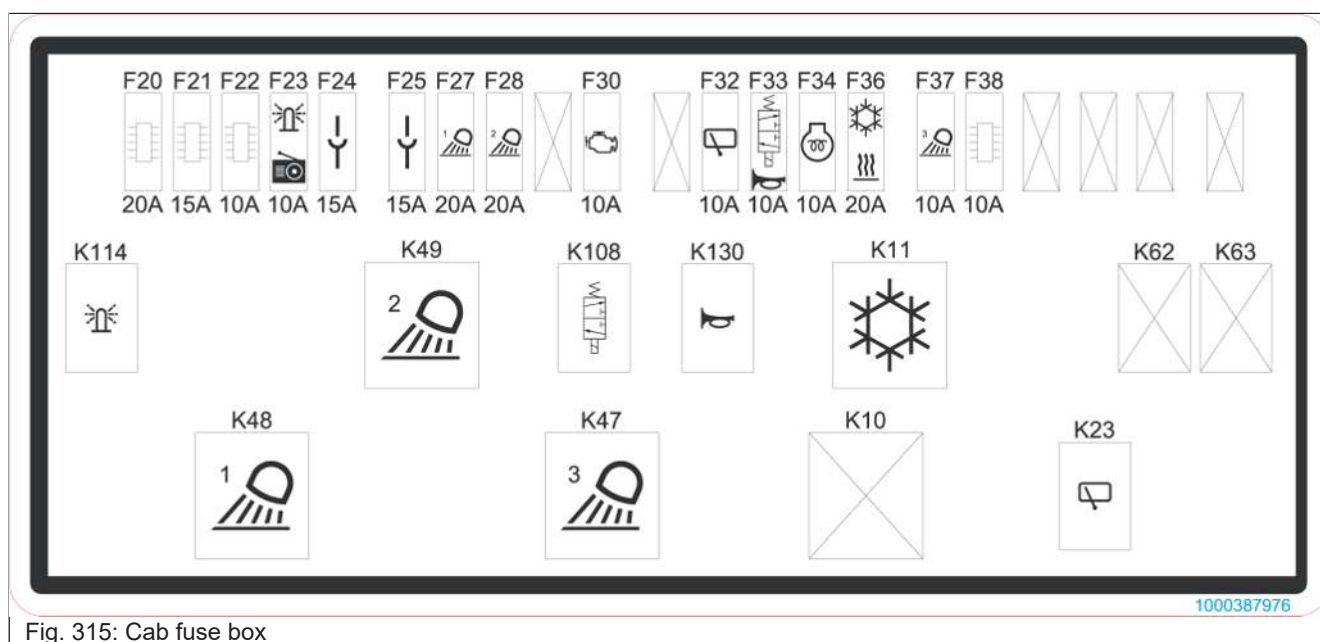


Fig. 315: Cab fuse box

Fuses relays	854F-E34TAWF	904J-E36TA
F20	Control unit TTC 77	Control unit TTC 77
F21	Control unit TTC 30	Control unit TTC 30
F22	Main control unit	Main control unit
F23	Rotating beacon, radio, Telematic	Rotating beacon, radio, Telematic
F24	12-V socket of valve compartment	12-V socket of valve compartment
F25	12-V socket in the cab	12-V socket in the cab
F27	Work light chassis	Work light chassis
F28	Work light cab	Work light cab
F30	Control system terminal15 (ignition plus)	Control system terminal15 (ignition plus), stabilizer blade lever, jog dial, keypad thermo-management valve
F32	Window wiper	Window wiper
F33	Hydraulic valves, horn, electric seat	Hydraulic valves, horn, electric seat
F34	Pre-heater, crankshaft ventilation, control unit input	Not assigned
F36	Heating, air conditioning system	Heating, air conditioning system
F37	Work lights boom	Work lights boom
F38	IO control device, input and output of control unit	IO control device, input and output of control unit
K11	Heating, air conditioning system	Heating, air conditioning system
K23	Window wiper	Window wiper
K47	Work lights boom	Work lights boom
K48	Work light chassis	Work light chassis
K49	Work light cab	Work light cab
K108	Hydraulic valves, horn, electric seat	Hydraulic valves, horn, electric seat
K114	Rotating beacon, radio, telematics	Rotating beacon, radio, telematics

Fuses relays	854F-E34TAWF	904J-E36TA
K130	Hydraulic valves, horn, electric seat	Hydraulic valves, horn, electric seat

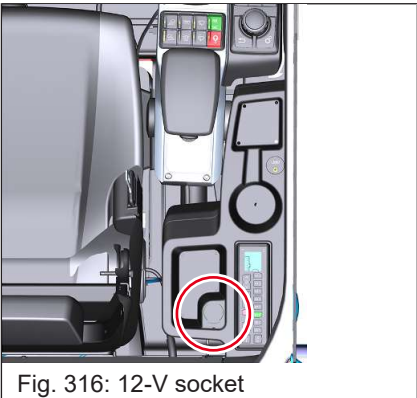
12.4.3 Lamps

Lamps		
Boom headlights	Halogen lamp	12V/55W H3
Roof light	LED ¹⁾	--
Interior light	Tubular lamp	C5W 12V/5W
Rotating beacon	Halogen lamp	12V/55W H1
	LED	--

1) LED lamps cannot be changed.

12.4.4 Electrical connections

12.4.4.1 Plug receptacles



A 12-V socket is located on the right rear of the cab.

12.4.4.2 USB



A USB port is located at the right in the cab.



Information

USB functionality is only available with radio option, refer to radio operating instructions.

12.5 Under carriage

12.5.1 Drive system

Traveling drive	Axial piston engine with planetary gear
-----------------	---

12.5.2 Tracks

Type	Width mm (in)
Steel track	500 (20)
Steel track	600 (24)
Steel track	700 (28)
Rubber track	500 (20)
Hybrid track	500 (20)
Ground pressure	kg/cm ² (lbs/in ²)
Steel track 500 mm (20 in)	0.50 (7.1)
Steel track 600 mm (24 in)	0.42 (6.0)
Steel track 700 mm (28 in)	0.37 (5.3)
Rubber track	0.48 (6.8)
Hybrid track	0.49 (7.0)
Ground clearance	mm (in)
ET145	480 (19)

12.5.3 Maximum speed

Maximum speed	ET145
Speed range 1	3 km/h (1.9 mph)
Speed range 2	5 km/h (3.2 mph)

12.6 Hydraulics

12.6.1 Working hydraulics

	854F-E34TAWF	904J-E36TA
Max. operating pressure	340 bar (4.931 psi)	340 bar (4.931 psi)
Hydraulic oil reservoir (middle of sight glass)	110 liters (29.1 gal)	114 liters (30.1 gal)
Oil flow	292 l/min (77.1 gal/min)	302 l/min (79.9 gal/min)
Filter	Return line filter	Return line filter
Upper carriage turning range	360°	360°
Upper carriage rotating speed	9.5 rpm	9.5 rpm

12.6.2 Digging forces

	kN (lb)
Max. tearing force (short dipper stick)	69 (15.512)
Max. tearing force (long dipper stick)	60 (13.489)
Max. breakout force (at the bucket tooth) ¹⁾	81 (18.210)
Max. breakout force (at knife edge) ²⁾	89 (20.008)

1) according to DIN 24086

2) according to ISO 6015

12.7 Emissions

12.7.1 Exhaust emissions

CO ₂ emission according to NRSC	g/kWh
904J-E36TA (Stage V)	826.41

CO ₂ emission according to NRSC	g/kWh
904J-E36TA	900.54

12.7.2 Noise emissions

Sound power level L _{WA}	
measured	97.8 dB(A)
guaranteed	99 dB(A)
Uncertainty factor K	1.2

Hearing protection is recommended for the sound pressure level at the operator station from a value of 80 dB. From a value of 85 dB, hearing protection must be worn.



Information

L_{WA} in accordance with EC Directive 2000/14/EC

L_{pA} according to ISO 6396

Measurement environment in accordance with ISO 3744

12.7.3 Vibrations

Vibrations ¹⁾	
Upper limb effective acceleration value (Hand-arm vibrations)	Trigger value < 2.5 m/s ²
Effective acceleration value for the body (Whole body vibrations)	Trigger value < 0.5 m/s ²

1) Measurement uncertainty according to DIN EN 474-1:2014-03

12.8 Lift capacity

In normal operation (e.g. trench), comply with the values from the lifting force table.

In lifting gear applications, comply with the values from the lift capacity table.



⚠ WARNING

Crushing hazard due to the vehicle tipping over!

A tipping vehicle can cause serious injury or death.

- ▶ There must be no one in the danger zone or under the load.
- ▶ Do not exceed the weights indicated in the lifting capacity charts.
- ▶ Subtract the weight of the attachment and load from the weight in the relevant chart column.
- ▶ Take the density of the load into account.
- ▶ The ground must be horizontal, stable and even.



NOTICE

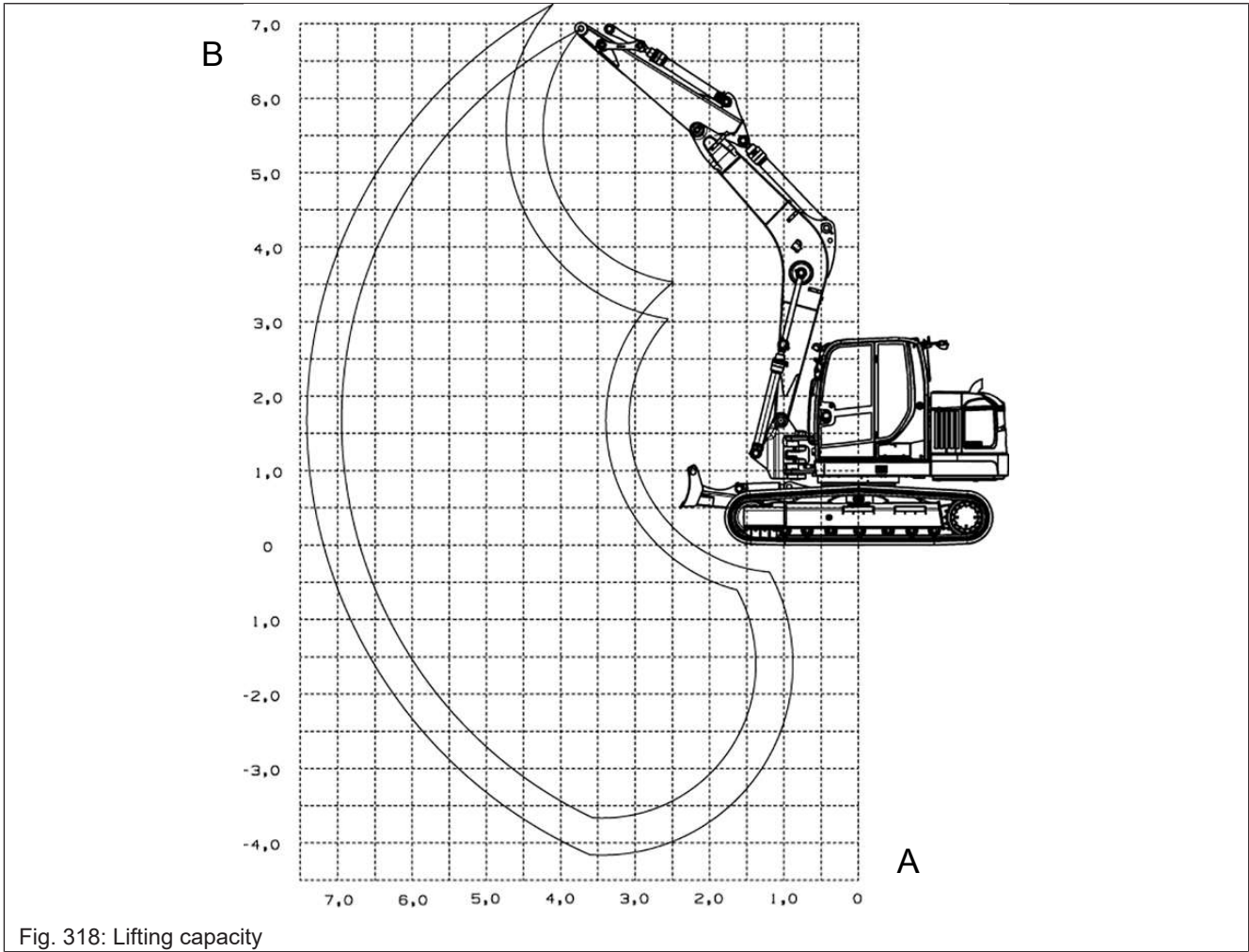
Damage caused by an overturning vehicle.

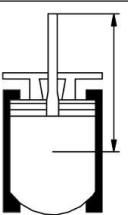
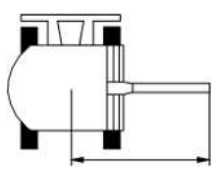
- ▶ Do not exceed the weights indicated in the lifting capacity charts.



Information

The values in the tables represent approximate values. The ground conditions can have a negative effect on the stability of the vehicle. The operator must take these influences into account.



Designation	Explanation
A	Outreach of slewing ring center
B	Load hook height
max	Permissible lifting capacity with extended boom
*	Lifting capacity restricted by hydraulics
	With stabilizer blade support in the travel direction
	With stabilizer blade support 90° to the travel direction



Information

The vehicle should only be supported with the stabilizer blade if the stabilizer blade is equipped with a hose rupture valve.

All table values are given in kg (lbs), in a horizontal position on a load-bearing and level surface without a bucket or an interchangeable attachment.

The lifting capacity of the vehicle is limited by the setting of the relief valves and hydraulic power or by the safety against tipping.

Neither 75% of the static tipping load nor 87% of the hydraulic lifting capacity is exceeded.

Calculation basis according to ISO 10567

Setting pressure on the boom cylinder:

29000 kPa (4,206 psi)

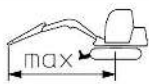
The lifting capacity applies to vehicles under the following conditions:

- Lubricants and operating fluids at the prescribed positions
- Full fuel tank
- Cab or canopy, unless otherwise specified
- Vehicle at operating temperature
- Operator weight 75 kg (165 lbs)

01 Rubber track/short dipper stick

				6,0 m (19'8")			5,0 m (16'5")			4,0 m (13'2")			3,0 m (9'10")		
B \ A															
6,0 m (19'8")	3271* (7211*)	3061 (6748)	2847 (6276)	-	-	-	3234* (7129*)	3133 (6907)	2915 (6426)	-	-	-	-	-	-
4,0 m (13'2")	3301* (7277*)	2030 (4475)	1886 (4157)	3263* (7193*)	2307 (5086)	2145 (4728)	3349* (7383*)	3079 (6788)	2862 (6309)	3572* (7874*)	3572* (7874*)	3572* (7874*)	-	-	-
2,0 m (6'7")	3485* (7683*)	1752 (3862)	1632 (3597)	3828* (8439*)	2175 (4795)	2015 (4442)	4543* (10015*)	2818 (6212)	2605 (5743)	6064* (13368*)	3836 (8457)	3528 (7777)	-	-	-
0,0 m (0'0")	3758* (8284*)	1781 (3926)	1646 (3628)	4303* (9486*)	2060 (4541)	1902 (4193)	5400* (11904*)	2625 (5787)	2417 (5328)	7333* (16166*)	3553 (7833)	3251 (7167)	10898* (24025*)	5465 (12048)	4941 (10893)
-2,0 m (-6'7")	4094* (9025*)	2239 (4936)	2067 (4556)	-	-	-	4992* (11005*)	2620 (5776)	2412 (5317)	6629* (14614*)	3569 (7868)	3267 (7207)	9238* (20366*)	5562 (12262)	5034 (11098)
-4,0 m (-13'2")	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

02 Rubber track/long dipper stick

				6,0 m (19'8")			5,0 m (16'5")			4,0 m (13'2")			3,0 m (9'10")		
B \ A															
	Schild unten		Schild oben	Schild unten		Schild oben	Schild unten		Schild oben	Schild unten		Schild oben	Schild unten		Schild oben
6,0 m (19'8")	2879* (6347*)	2544 (5608)	2368 (5220)	-	-	-	2569* (5663*)	2569* (5663*)	2569* (5663*)	-	-	-	-	-	-
4,0 m (13'2")	2966* (6538*)	1807 (3983)	1677 (3697)	2874* (6336*)	2338 (5154)	2175 (4795)	2866* (6318*)	2866* (6318*)	2866* (6318*)	-	-	-	-	-	-
2,0 m (6'7")	3152* (6948*)	1580 (3483)	1462 (3223)	3545* (7815*)	2186 (4819)	2026 (4466)	4142* (9131*)	2853 (6289)	2640 (5820)	5370* (11838*)	3931 (8666)	3619 (7978)	-	-	-
0,0 m (0'0")	3413* (7524*)	1594 (3514)	1471 (3242)	4182* (9219*)	2043 (4504)	1884 (4153)	5234* (11538*)	2617 (5769)	2408 (5308)	7159* (15782*)	3550 (7826)	3247 (7158)	11140* (24559*)	5416 (11940)	4891 (10782)
-2,0 m (-6'7")	3752* (8271*)	1921 (4235)	1772 (3906)	4029* (8882*)	2016 (4444)	1858 (4096)	5217* (11501*)	2563 (5650)	2355 (5191)	6958* (15339*)	3502 (7720)	3201 (7056)	10030* (22112*)	5453 (12021)	4927 (10862)
-4,0 m (-13'2")	4038* (8902*)	3837 (8459)	3520 (7760)	-	-	-	-	-	-	-	-	-	5812* (12813*)	5778 (12738)	5240 (11552)

03 Steel track/hybrid track/short dipper stick

				6,0 m (19'8")			5,0 m (16'5")			4,0 m (13'2")			3,0 m (9'10")		
B \ A															
	Schild unten		Schild oben	Schild unten		Schild oben	Schild unten		Schild oben	Schild unten		Schild oben	Schild unten		Schild oben
6,0 m (19'8")	3271* (7211*)	3094 (6821)	2878 (6344)	-	-	-	3234* (7129*)	3167 (6982)	2946 (6494)	-	-	-	-	-	-
4,0 m (13'2")	3301* (7277*)	2055 (4530)	1909 (4208)	3263* (7193*)	2334 (5145)	2170 (4784)	3349* (7383*)	3113 (6862)	2893 (6377)	3572* (7874*)	3572* (7874*)	3572* (7874*)	-	-	-
2,0 m (6'7")	3485* (7683*)	1775 (3913)	1664 (3668)	3828* (8439*)	2202 (4854)	2040 (4497)	4543* (10015*)	2852 (6287)	2636 (5811)	6064* (13368*)	3882 (8558)	3569 (7868)	-	-	-
0,0 m (0'0")	3758* (8284*)	1805 (3979)	1668 (3628)	4303* (9486*)	2087 (4601)	1927 (4248)	5400* (11904*)	2659 (5862)	2448 (5396)	7333* (16166*)	3598 (7932)	3293 (7259)	10898* (24025*)	5534 (12200)	5002 (11027)
-2,0 m (-6'7")	4094* (9025*)	2269 (5002)	2093 (4614)	-	-	-	4992* (11005*)	2654 (5851)	2443 (5385)	6629* (14614*)	3614 (7967)	3308 (7292)	9238* (20366*)	5632 (12416)	5096 (11234)
-4,0 m (-13'2")	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

04 Steel track/hybrid track/long dipper stick

				6,0 m (19'8")			5,0 m (16'5")			4,0 m (13'2")			3,0 m (9'10")		
B \ A															
	Schild unten		Schild oben	Schild unten		Schild oben	Schild unten		Schild oben	Schild unten		Schild oben	Schild unten		Schild oben
6,0 m (19'8")	2879* (6347*)	2572 (5670)	2394 (5277)	-	-	-	2569* (5663*)	2569* (5663*)	2569* (5663*)	-	-	-	-	-	-
4,0 m (13'2")	2966* (6538*)	1830 (4034)	1698 (3743)	2874* (6336*)	2365 (5113)	2200 (4850)	2866* (6318*)	2866* (6318*)	2866* (6318*)	-	-	-	-	-	-
2,0 m (6'7")	3152* (6948*)	1601 (3529)	1481 (3265)	3545* (7815*)	2213 (4878)	2050 (4519)	4142* (9131*)	2887 (6364)	2671 (5888)	5370* (11838*)	3977 (8767)	3660 (8068)	-	-	-
0,0 m (0'0")	3413* (7524*)	1616 (3562)	1491 (3287)	4182* (9219*)	2070 (4563)	1909 (4208)	5234* (11538*)	2651 (5844)	2438 (5374)	7159* (15782*)	3595 (7925)	3289 (7250)	11140* (24559*)	5485 (12092)	4953 (10919)
-2,0 m (-6'7")	3752* (8271*)	1947 (4292)	1795 (3957)	4029* (8882*)	2044 (4506)	1883 (4151)	5217* (11501*)	2597 (5725)	2368 (5220)	6958* (15339*)	3548 (7821)	3242 (7147)	10030* (22112*)	5522 (12173)	4989 (10998)
-4,0 m (-13'2")	4038* (8902*)	3884 (8562)	3562 (7852)	-	-	-	-	-	-	-	-	-	5812* (12813*)	5812* (12813*)	5302 (11688)

12.9 Bearing load



⚠ WARNING

Crushing hazard due to the vehicle tipping over!

A tipping vehicle can cause serious injury or death.

- ▶ Do not exceed the weights indicated in the load capacity charts.
- ▶ Subtract the weight of the attachment and load from the weight in the relevant chart column.
- ▶ Take the density of the load into account.
- ▶ The ground must be horizontal, stable and even.
- ▶ Only operate the vehicle in lifting gear application if the prescribed lifting equipment and safety devices are present, functional and activated.
- ▶ The boom system must stand straight in relation to the cab.



NOTICE

If the weight is exceeded, there is a risk of material damage due to the vehicle tipping over.

- ▶ Do not exceed the weights indicated in the load capacity charts.



Information

The data only represents approximate values. Attachments, uneven ground and soft or poor ground conditions affect the stability and thus the weight or mass values to be manipulated. The operator must take these influences into account.



Fig. 319: Danger zone for lifting gear applications

The permissible lifting capacity applies to the entire swivel range of 360°.

All table values are given in kg (lbs), in a horizontal position on a stable and level surface without a bucket or an interchangeable attachment.

The lift capacity of the vehicle is limited by the setting of the relief valves and hydraulic power or by the safety against tipping.

Neither 75% of the static tipping load nor 87% of the hydraulic lift capacity is exceeded.

Calculation basis: according to ISO 10567

Setting pressure on the boom cylinder:

29000 kPa (4,206 psi)

Lifting capacities apply to vehicles under the following conditions:

- Lubricants and operating fluids at the prescribed positions
- Full fuel tank
- Cab or canopy, unless otherwise specified
- Vehicle at operating temperature
- Operator weight 75 kg (165 lbs)

Designation	Explanation
X	Outreach of slewing ring center
Z	Load hook height in the respective zone
max.	Permissible lift capacity with extended boom system
L	Dipper stick short/long

Load capacity sticker

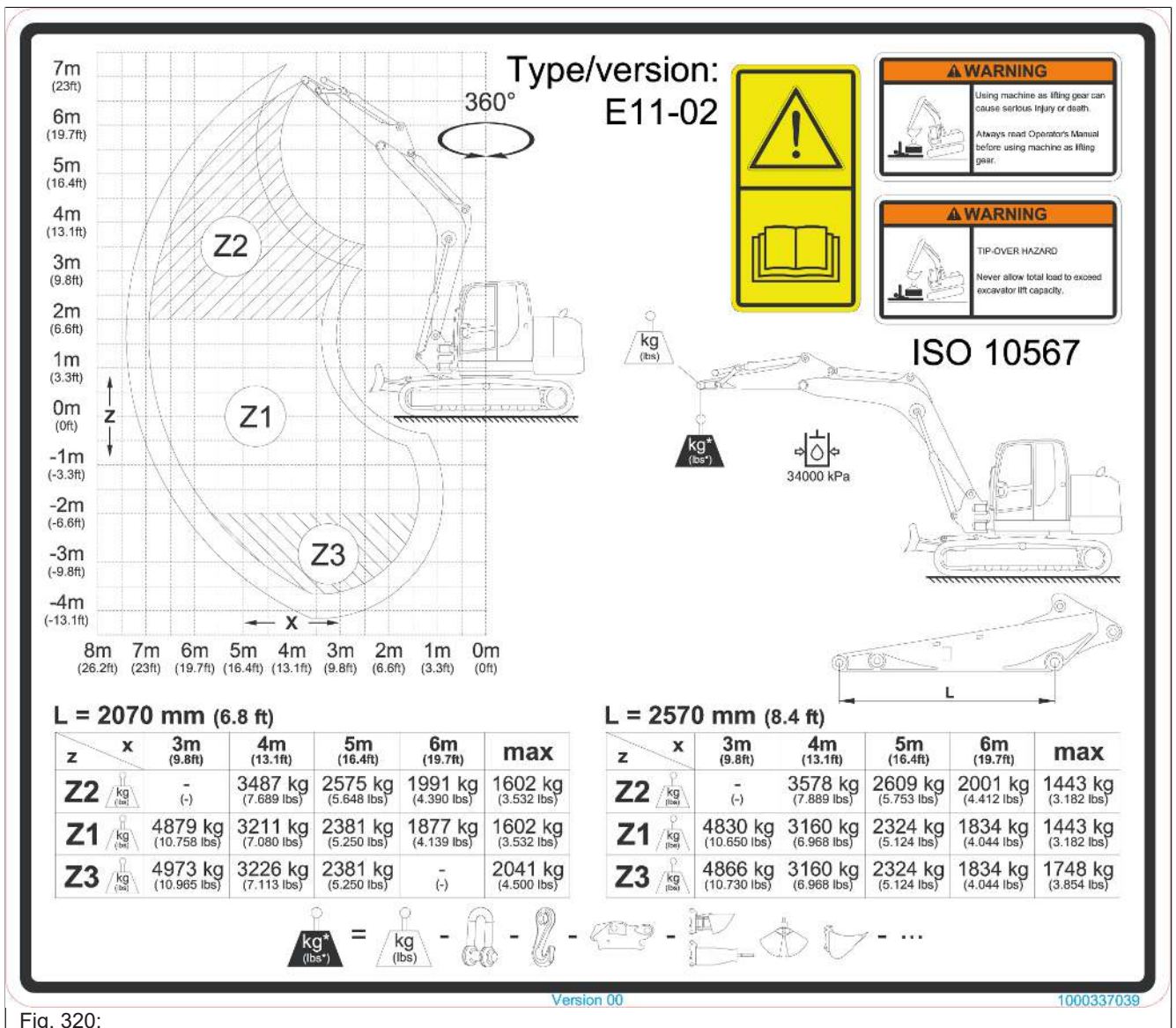


Fig. 320:

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**WACKER
NEUSON**
all it takes!

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